MAINTENANCE TECHNICAL SUPPORT CENTER / MAINTENANCE POLICIES & PROGRAMS ENGINEERING / UNITED STATES POSTAL SERVICE

# Maintenance Management Order

SUBJECT:Preventive Maintenance Servicing Guidelines for<br/>Lockheed Martin (LM) Tray Management System (TMS)<br/>Tray Transport (TT) Power Roller - ConveyorDATE:August 16, 2010NO:MMO-079-10IntermediateFILE CODE:TM05TO:Lockheed Martin TMS Sitesrorn:mm09071ac

This Maintenance Management Order (MMO) provides PM Servicing Guidelines for LM TMS TT Conveyor Intermediate. The acronym is TT. The class code is BA.

The workhours represented in this MMO reflect the maximum workhours required to maintain the equipment. Given local conditions, management may modify task frequencies.

The minimum maintenance skill level required to perform each task is included in the Minimum Skill Level column of each checklist. This does not preclude higher level employees from performing any of this work.

Maintenance Managers are to use these preventive maintenance guidelines when preparing the route sheets for local maintenance personnel. It is the responsibility of each Maintenance Manager to ensure all WARNINGS, CAUTIONS, and NOTES are included with each applicable task as part of the preparation of any local route sheets.

# WARNING

Various products requiring Material Safety Data Sheets (MSDS) may be utilized during the performance of the procedures in this bulletin. Ensure the current MSDS for each product used is on file and available to all employees. When reordering such a product, it is suggested that current MSDS be requested. Refer to MSDS for appropriate personal protective equipment.

## WARNING

The use of compressed or blown air is prohibited. An alternative cleaning method such as a HEPA filtered vacuum cleaner, a damp rag, lint-free cloth, or brush must be used in place of compressed or blown air.

For questions or comments concerning this bulletin contact the MTSC HelpDesk, either online at **MTSC>HELPDESK>Create/Update Tickets** or call (800) 366-4123.

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Robert E. Albert Manager Maintenance Technical Support Center Maintenance Policies and Programs

Attachments:

- 1. Summary of Workload Estimate
- 2. LM TMS TT Conveyor Intermediate: Master Checklist: 03-TT-BA-111-M: Monthly
- 3. LM TMS TT Conveyor Intermediate: Master Checklist: 03-TT-BA-112-M: Semi-Annual

## ATTACHMENT 1

## SUMMARY

# WORKLOAD ESTIMATE

## FOR

# LM TMS TT CONVEYOR INTERMEDIATE

Days	Routine Servicing (hrs/yr)	Repair* (hrs/yr)	Total Servicing & Repair Time (hrs/yr)	Nonproductive Time ** (hrs/yr)	Total Servicing Per Machine (hrs/yr)
5 Day	2.20	0.66	2.86	0.29	3.15
6 day	2.20	0.66	2.86	0.29	3.15
7 day	2.20	0.66	2.86	0.29	3.15

#### SUMMARY WORKLOAD ESTIMATE

#### NOTES:

\*Repair estimates based on 30% of servicing.

\*\*Based on 10% of total servicing and repair.

## ATTACHMENT 2

## LM TMS TT CONVEYOR INTERMEDIATE

#### MASTER CHECKLIST

03-TT-BA-111-M

#### MONTHLY

Time Total: 10 Minutes per module

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U.S. Postal	Service							DENTIF	ICAT						T) (D =
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									-						
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# Maintenance Technical Support Center

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		8. Pov	ver down a	and lock	out p	ower as					
		•	scribed by		current	t local					
		lock	cout/restore pr	rocedures	•						
			nove any dir			•					
		clea	an the roller w	ith soap a	nd water.						
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			. If any of these conditions exist, notify rvisor.									
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CLEAN UP	4.	are rem	noved fi		lubricants, work area es.		etc., Notify	1	All			

## ATTACHMENT 3

#### LM TMS TT CONVEYOR INTERMEDIATE

#### MASTER CHECKLIST

03-TT-BA-112-M

SEMI-ANNUAL

Time Totals:

6 Minutes per floor level module 6 Minutes per 1-4 zone elevated module 7 Minutes per 5-8 zone elevated module

U.S. Postal	Service			DRK			EOI	IPMEN <sup>-</sup>		DENTIF	ICAT	-	ASS	NU	JMBER	TYPE
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LM TM			Equipment Model Bulletin File Conveyor Intermediate MM09										С	-	nual	
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# Maintenance Technical Support Center

#### MMO-079-10

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LM TM	LM TMS TT					or In	term	edia	te		MN	1090	)71A	С		Semi-Annua			
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		(1								ons)	;)				Run Hours	P	esholo ieces Fed 000)	ds Freq.	

are removed from the work area. Notify supervisor of any deficiencies.