MAINTENANCE TECHNICAL SUPPORT CENTER HEADQUARTERS MAINTENANCE OPERATIONS UNITED STATES POSTAL SERVICE

Maintenance Management Order DOSTAL SERVICE

SUBJECT: Preventive Maintenance Servicing Guidelines for Lockheed Martin (LM) Mail Staging Tower (MST) Shooting Star Bulk Staging Unit Phase 3A and 3B

TO: All LM MST Sites

DATE: February 28, 2014

NO: MMO-043-14 **FILE CODE:** TM2

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This Maintenance Management Order (MMO) provides Operational and Preventive Maintenance Guidelines for the Lockheed Martin (LM) Mail Staging Tower (MST) Shooting Star Bulk Staging Unit Phase 3A and 3B. This bulletin applies to Acronym MST, Class Code CA.

Maintenance Managers are to use these preventive maintenance guidelines when preparing the route sheets for local maintenance personnel. It is the responsibility of each Maintenance Manager to ensure all WARNINGS, CAUTIONS, and NOTES are included with each applicable task as part of the preparation of any local route sheets.

The minimum maintenance skill level required to perform each task is included in the Minimum Skill Level column of each checklist. This does not preclude higher level employees from performing any of this work.

WARNING

Various products requiring Material Safety Data Sheets (MSDS) may be utilized during the performance of the procedures in this bulletin. Ensure the current MSDS for each product used is on file and available to all employees. When reordering such a product, it is suggested that current MSDS be requested. Refer to MSDS for appropriate personal protective equipment.

WARNING

The use of compressed or blown air is prohibited. An alternative cleaning method such as a HEPA filtered vacuum cleaner, a damp rag, lint-free cloth, or brush must be used in place of compressed or blown air.

WARNING

Steps contained in this bulletin may require the use of Personal Protective Equipment (PPE). Refer to the current Electrical Work Plan (EWP) MMO for appropriate **PPE requirements.**

Direct any questions or comments concerning this bulletin to the MTSC HelpDesk, (800) 366-4123 or (405) 573-2123.

Robert E. Albert Manager Maintenance Technical Support Center **HQ** Maintenance Operations

- Attachments 1. Summary of Workload Estimate
 - 2. LM MST Shooting Star Bulk Staging Unit Phase 3A and 3B Master Checklist: 03-MST-CA-201-M: Daily
 - 3. LM MST Shooting Star Bulk Staging Unit Phase 3A and 3B Master Checklist: 03-MST-CA-202-M: Weekly
 - 4. LM MST Shooting Star Bulk Staging Unit Phase 3A and 3B Master Checklist: 03-MST-CA-203-M: Monthly
 - 5. LM MST Shooting Star Bulk Staging Unit Phase 3A and 3B Master Checklist: 03-MST-CA-204-M: Quarterly
 - 6. LM MST Shooting Star Bulk Staging Unit Phase 3A and 3B Master Checklist: 03-MST-CA-205-M: 3 Year

ATTACHMENT 1

SUMMARY OF

WORKLOAD ESTIMATE

FOR

LM MST SHOOTING STAR BULK STAGING UNIT PHASE 3A AND 3B

SUMMARY OF WORKLOAD ESTIMATE FOR LM MST SHOOTING STAR BULK STAGING UNIT PHASE 3A AND 3B

					Total
			Routine	Non-	Servicing
	Routine		Servicing +	productive	Per
	Servicing	Repair*	Repair Time	Time**	Machine
Operation	(Hrs/Yr)	(Hrs/Yr)	(Hrs/Yr)	(Hrs/Yr)	(Hrs/Yr)
5	393.1	117.9	511.0	51.1	562.1
6	424.3	127.3	551.6	55.2	606.8
7	455.5	136.7	592.2	59.2	651.4

NOTES

*Repair estimates based on 30% of servicing.

**Based on 10% of total servicing and repair.

ATTACHMENT 2

LM MST SHOOTING STAR BULK STAGING UNIT PHASE 3A AND 3B MASTER CHECKLIST

03-MST-CA-201-M

Daily Time Total: Per Bulk Staging Unit - 36 Minutes

Refer to the MS-238 if additional maintenance information is required.

MMO-043-14

Maintenance Technical Support Center

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U.S. Postal Maintenance	Service Checkli	st	WORK			EG		NT M	DENTIF	FICAT			N	JMBE	ĒR	TYPE
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Dort or	Itom		Took	State	mont	and In	truction				Fot	Min		Thre	abold	
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FRS CHECK	2.	Check the Air Prese Control (he Filte ssure G Cabinet BSU is	r Regula Bauge ai Fans. running:	itor Separ nd Bowl,	3	9					
		 Chec corre neces top o Drain the re Chec 	ile the BSU is running: Check the FRS air pressure gauge for the correct air pressure of 90 +5 / -1 PSI. If necessary, adjust regulator knob located on top of the FRS to attain proper air pressure. Drain any water in the FRS bowl by turning the release valve at the bottom of the bowl. Check the operation of the two (2) intake fans									
		locate the N locate 4. Verify matte	ed on th lain Con ed on top / the fa er/debris.	ie left an trol Cabir o of Main an vents	d right (from net and (1) Control Cal are free	nt) exh bine of	sides of aust fan et. foreign					
OVER ALL	3.	Check Ti	ansfer /	Axis (TA)	Air Pressu	ure.		3	9			
INSPECTION, TA AIR PRESSURE CHECK		Check the side of pressure	e TA air the rear of 70 (+\$	pressure r TA ho 5 / -1) PS	gauge, loc using, for l.	ate coi	d on the rrect air					
TA FUNCTION CHECK	4.	Check T Hand.	A for P	roper Fu	Inction Mo	ovir	ng It by	20	9			
		1. Term Contr option	Ferminate the STAR operation using the Cel Controller by selecting the CELL OFFLINE ption.									
		2. At the butto	tton to display the Machine Control Page.									
		3. At the click The positi	e Cell Co on MAII VA car on on th	ontroller I NTENAN riage wil e VTU ma	Machine Co CE POSITI I move to ast.	ontro ON a	ol Page, button. pre-set					

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		_		y the Enable PLC option is displayed at													
		6.	Verify	y the Enable PLC option is displayed a Discrete I/O Status screen Safety Contro													
			the Di	Discrete I/O Status screen Safety Contro on.													
			sectio	on.													
		7.	Open	n the appropriate security-fenced gate													
			but do	o not enter.													
		8	Salaci	o not enter. It the Close option, and return to the													
		0.	Mainte	ot the Close option, and return to the tenance Mode screen to log off.													
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		9.	Click	Window	vs N	ŢSŢ	TART	[button	, ar	nd sele	ct						
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		10.	Wait ι	until the	e me	ssac	je ap	pears '	'It is	s safe t	to						
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		12.	Perfor	m a lo	ckou	t/tag	out	of the N	1air	n Contro	ol						
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		13.	Enter	the se	curit	v-fer	nced	area. a	and	endad	e						
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			mover	ement of the VA Carriage is prevented.													
		14.	Visual	ually check the VA, RA, and TA							Α						
			assen	emblies for obvious defects/damage.													
		15.	Perfor	form the mail search.													
		16.	Ensur	ire all materials and tools are removed.													
		17.	Remo	ve the	e loi	ngi	main	tenance	e b	oar, an	d						
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SERVICE		Restore ethe currer	re equipment to service as prescribed to rend to r not rend to															
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ATTACHMENT 3

LM MST SHOOTING STAR BULK STAGING UNIT PHASE 3A AND 3B MASTER CHECKLIST

03-MST-CA-202-M

Weekly Time Total: Per Bulk Staging Unit - 237 Minutes

Refer to the MS-238 if additional maintenance information is required.

MMO-043-14

Maintenance Technical Support Center

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SAFETY STATEMENT	1. COMPLY WITH ALL SAFETY PRECAUTIONS. Disconnect power and apply lockouts when required by this instruction. Refer to current local lockout procedures to properly shutdown and lockout this machine. Open equipment and inspect dust conditions. Check for suspicious dust or unusual debris. If any unusual substance is found notify supervisor prior to proceeding with any further action on the equipment.	2	All		
	THE USE OF COMPRESSED OR BLOWN AIR IS PROHIBITED. When cleaning is required, an alternative cleaning method such as a HEPA filtered vacuum cleaner or a damp rag must be used in place of compressed or blown air. A lint- free cloth or brush may be used on optical equipment only when other cleaning methods cannot be used. Report safety deficiencies to your supervisor immediately upon detection.				
	WARNING FOR EWP/PPE: Steps contained in this bulletin may require the use of Personal Protective Equipment (PPE). Refer to the current Electrical Work Plan (EWP) MMO for appropriate PPE requirements.				
	WARNING Be cautious when working around or on equipment when power has been applied.				
	WARNING Severe injury or death can result if Vertical Transfer Unit (VTU) falls. Do not walk or work under VTU, unless VTU is supported by the long maintenance bar.				

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Maintenance	Check	list	WORK CODE		CL C	ASS ODE	NU	MBER	TYPE			
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Equipment Nomenclature	e ST		Equipme Shoot Uni	nt Model ting Star t Phase	Bulk Stagi 3A and 3B	ng	Bulletin File mm0	^{ename} 9077al	h	Occurre	^{nce} Weekly	,
Part or	Item		Task	Statement	and Instructi	on		Est.	Min.		Threshold	S
Component	No	(1	Comply wi	th all curre	nt safety prec	autior	าร)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
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			NOTE									
		The Crispla runnin perfor	following ant Tilt g a min ming the	g step Tray imum of IR and l	requires System h 15 minute Jltrasound	that nas es pr testi	the been ior to ing.					
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		2. Chec (RA) with opera Note	k Trans for air l long ra ation of any disc	fer Axis eaks usi inge mo air cyli crepancie	(TA) and ing an ulti idule atta inders an es.	Rot rasou ched d m	ary Axis Ind gun, , during anifolds.					
		3. Using BSU note bearii	infrared looking the dis ngs, mot	d camera for any crepancy cors, and	a, do a ge abnormali y. Be s electrical (neral ties, ure conn	scan of if found, to scan ections.					
		4. Open shoul on in	all Ma d turn tł the cabi	in Contr ne fan m nets.	ol Cabine otors off a	t do and t	ors; this he lights					
	;	5. Press for the lights	s the Lig e Main (and 3 fa	ht, Fan C Control C ans are o)n, and Of abinets an perational	f pus Id vei	hbuttons rify the 2					
		6. Caref chase and v vent i	fully, re sis to feo verify fai s not ob	each be el outwa n is oper structed.	ehind Ce rd airflow rating prop	ll C from perly	controller the fan, and the					
		7. Close latche	e and s es/lockin	secure a g handle	all cabinet s.	do	ors with					
		7. Close latche	e and s es/lockin	secure a g handle	all cabinet s.	do	ors with					

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Component	No	(0	Comply wit	th all curre	ent safe	ety pre	ecaution	ns)	Time	Skill	Run	Pieces	Frea		
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		2. Chec comp signs	k the ext uter, mo of corro	erior of nitor, ar sion, or	the ce nd key moist	ell co yboa ture (ontrolle rd for damaę	er cracks, ge.							
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		3. Open cell co enoug panel	cell con ontroller gh space of the c	troller d chassis e is avai hassis.	oor ca shelf lable	arefu f outv to ac									
		4. Inspe wear	ct all inte or dama	erconne ged insi	ct cab ulatio	oles f n. E	for sig nsure	ns of all							

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		cable	connect	tions are	firmly s	ecured						
		5. Clear	the exte	erior of th	he cell c	ontrolle	er					
		comp	uter, UP	S, and n	nonitor	chassis	with a					
		clean	damp cl	loth.								
		6. Clear	the face	e of the r	nonitor	using s	tandard					
		clean	, dry clot	th.	anu wip		iui a					
		7. Caref	ully repo	sition ce	ell contro	oller cha	assis					
		shelf	to its orio	ginal pos	sition the	en close	e and					
		latch	cabinet o	door.								
		8. Clear	the key	board us	sing a v	acuum	cleaner					
		with c		llacime	111.							
	4.	Clean Aiı	r Filter iı	n Induct	ion Axi	s (IA) C	Cabinet.	2	9			
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		1. Remo locate Cabir	ove the ed on t net.	IA cabir he exte	net fan rior of	filter g the IA	rill cover Control					
		2. Remo vacuu	ove the um clean	air filte er.	er, and	clean	using a					
		3. Repla	ace the fi	lter and	grill cov	er.						
DA CABINET FILTER	5.	Clean A Cabinet.	ir Filte	er in C	Dischar	ge Ax	is (DA)	2	9			
				NOT	E							
		A scis be neo	sors lift, cessary t	or othe	r lifting s the D <i>i</i>	device A cabine	, may et.					
		1. Remo locate Cabir	ove the ed on the net.	DA cabi ne exter	net fan ior of	filter g the DA	rill cover Control					
		2. Remo vacut	ove the um clean	air filte er.	er, and	clean	using a					
		3. Repla	ace the fi	lter and	grill cov	er.						

MMO-043-14					Mai	intenanc	nance Technical Support Cen						
U.S. Postal	Service		WORK				100			TVDE			
Maintenance	e Checkl	ist	CODE		ACRONYM		C	ODE	NU	MDER	TIPE		
			0 3	MST Madal		Dullatin File	C	A	2	0 2	М		
LM M	ÎŜT		Shoot Uni	ting Star Bul t Phase 3A	k Staging and 3B	mm0	9077al	h	Occurre	Weekly	1		
Part or	Item		Task	Statement and	Instruction		Est.	Min.		Threshold	ls		
Component	No	(0	Comply wit	th all current sa	afety precautio	ns)	Time Req	Skill Lev	Run	Pieces	Freq.		
							(min)		Hours	Fed (000)			
MCC CABINET FILTER	6.	Clean th Main Cor Cabinet Main Cor	e Two (ntrol Cal Filter, B ntrol Cal	(2) Intake I binet Doors etween the binet.	Fan Filters s, and the e Two Side	, on the (1) Inner es of the	7	9					
		1. Open	all Main	Control Ca	binet doors								
	:	2. Remo exteri Cabir	ove fan or of left net by ge	filter grill and right s ntly pulling	covers loc ides of Mai out at the c	cated on n Control orners.							
		3. Remo using	ove the a vacuu	exterior ai ım cleaner.	ir filters ar	nd clean							
		4. Reins Exerc are no	stall exte cise care ot installe	rior filters a when insta ed upside-d	nd filter gri Illing covers own.	ll covers. s so they							
	:	5. Remo comp at the	ove the outer con corners	interior filte trol cabinet	er grill cove by gently p	er in the ulling out							
		6. Remo a vac	ove the i uum clea	nterior air fi aner.	lter and cle	an using							
		7. Reins Exerc they a	stall the i cise care are not ir	nterior filter when instanstalled upsi	and filter g alling the c ide-down.	rill cover. overs so							
		8. Close latche	e and s es/locking	secure all g handles.	cabinet do	ors with							
			[WARNING	6								
		Be ca equip applie	utious w ment w ed.	vhen workin when pow	ng around ver has	or on been							
				WARNING	9								
		Before you m	e perfor lust don	rming the the appro	following priate PPE.	steps							
		9. Resto equip curre	ore equi ment to nt local lo	ipment to service as ockout/resto	service. prescribe pre procedu	Restore d by the res.							

U.S. Posta	I Service				_		ATION						
Maintenance	e Check	list	WORK EQUIPMENT CODE ACRONYM						CI	LASS ODE	NU	MBER	TYPE
			0 3	M S	Т				С	Α	2	0 2	М
Equipment Nomenclatu LM N	ire IST		Equipme Shoo Un	ent Model ting Star it Phase	Bulk 3A a	Stao nd 3	ging B	Bulletin F mm	ilename 09077a	h	Occurre	^{nce} Weekly	1
Part or	Item		Task	Statemen	t and I	nstruc	tion		Est.	Min.		Threshold	ls
Component	No	((Comply wi	ith all curre	ent safe	ety pro	ecaution	าร)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
			CAUTION										
		Ensur retrac preca equip	ure the Transfer Axis (TA) is fully acted. Failure to comply with this caution may result in BSU ipment damage. TA Alignment and Manifolds.										
TA CHECK	7.	Check T/								9			
		1. Term Contr optior	ck TA Alignment and Manifolds. Terminate the STAR operation using the Cell Controller by selecting the CELL OFFLINE option.										
		2. The g ENTE	reen sta R light l	ack lights begin to	s and flash	the	CSSS	OK-TO-					
		3. The o and o return	cell cont comes t is to the	roller co o a con HOME	mple [:] trolle positi	tes a d ste on.	ill tran op. T	sactions he VTU					
		4. The g	reen sta	ack lights	s go (Off.							
		5. Only MOD page.	at Cel E butto	at Cell Controller, click on MAINT E button to display Machine Control									
		6. At Ce on th The positi	Cell Controller Machine Control page, click the MAINTENANCE POSITION button. VA carriage will move to a pre-set ition on the VTU mast.										
		7. Click I/O St	on the S tatus sci	Status ta reen.	b to c	displa	ay the	Discreet	:				
		8. In the Front portio	TA sec Up che n of the	tion of th ckbox. TA carri	ne Sta This age.	atus will	page, raise	click the the front					
		9. Click the fro	Click the Front Up checkbox again to lower the front portion of TA carriage.										
		10. In the Rear portio	the TA section of the Status page, click the ear Up checkbox. This will raise the rear ortion of the TA carriage.										
		11. Click rear super	Click the Rear Up checkbox again to lower rear portion of the TA carriage. Notify supervisor of any deficiencies found.										
		12. At the at the on the	. At the Cell Controller Machine Control page, at the MAINTENANCE MODE screen, click on the Pendant Enable pushbutton.										

IDENTIFICATION U.S. Postal Service WORK EQUIPMENT CLASS NUMBER TYPE Maintenance Checklist CODE ACRONYM CODE S Μ 0 3 Μ т С А 2 0 2 Equipment Nomenclature Equipment Model **Bulletin Filename** Occurrence Shooting Star Bulk Staging mm09077ah LM MST Weekly Unit Phase 3A and 3B Part or Task Statement and Instruction Thresholds Item Est. Min. (Comply with all current safety precautions) Component No Time Skill Run Pieces Freq. Req Lev Hours Fed (min) (000)CAUTION Closely observe the forks at each shelf level so the VA motion can be stopped if interference exists. 13. Using the manual pendant, position the VA at the bottom SA shelf level. Extend the TA forks into the bottom/top SA shelf to determine if any interference exists between the TA forks and the bottom SA shelf. 14. Using the manual pendant, carefully raise the VA to the top/bottom shelf level to determine if any interference exists between the TA forks and the SA shelves at any level. 15. Record the shelf level(s) where any interference exists between the TA forks and the SA shelves. 16. Retract the TA forks. 17. Move the SA 5 – 10 racks. 18. Repeat steps 8 thru 12 several times, until a complete revolution of the storage assembly (SA) is made. 19. At the MAINTENANCE MODE screen, click on the Pendant Disable push button. Clean, Check, and Lubricate Vertical Axis STAR CLEANING 30 8. 9 (VA), Transfer Axis (TA), and Rotary Axis (RA) AND LUBRICATION Rollers and Tracks. Check RA and TA Belts and TA Set Screws. Clean Lower SA Safety Beam Sensors. Check Cradle to Carriage Mounting Bolts and TA Track Wheels. Check the VA, RA, TA, and SA1/SA2 Servo Motor Exhaust Fans for Proper Operation and the Pop-Up Assembly/Bolts for Damage. 1. At the discrete I/O screen, click on the MAINT MODE button to display the Machine Control Page, if it is not already displayed. 2. At the Cell Controller: under MAINTENANCE MODE Machine Control tab, in the Manual Move To section, select the Maintenance position button.

Maintenance Technical Support Center

U.S. Postal	Service						DENTIFICA	TION					
Maintenance	Check	list	WORK EQUIPMENT CODE ACRONYM					CL		NU	MBER	TYPE	
			0 3	M S	T			C		2	0 2	М	
Equipment Nomenclature	9		Equipme	ent Model			Bulletin File	ename		Occurre	nce		
LM MS	ST		Shoo	ting Star	Bulk Sta	aging	mm09	9077a	h		Weekly	/	
			Un	it Phase	3A and	3B							
Part or	Item		Task	Statement	and Instru	uction		Est.	Min.		Threshold	ls	
Component	No	((Comply w	ith all curre	nt safety p	recautio	ns)	Time	Skill	Run	Pieces	Freq	
										Hours	Fed		
											(000)		
		3. Acces	ss the I	MAINTEN	IANCE	MODE	screen.						
		Selec	t the Di	screte I/0	C scree	n optio	n on the						
		Misce	ellaneou	s section	•								
		4. At the	e Discre	ete I/O so	creen, s	elect th	ne status						
		scree	n option	.									
		5. Ensu	re the E	nable PL	C optior	n is dis	played in						
		the	Discrete	e I/O s	status	Screen	Safety						
		optior	n to chai	nge the F	nable P	le Disa							
			4 4b a 1 10				on The						
		o. Selec	matic	svstem		i⊏opu e va	on. me alve is						
		auton	natically	activated	d remov	ing air	pressure						
		from	the sys	tem. In	addition	n, the	KP Main						
		Motor	Conta	ctor is o	pened.	This	removes						
		the 4	80 VAC	tor fans	servo (trol vo	ontrollers						
		prese	ent at the	e controlle	ers and	sensor	S.						
		7 Open	the safe	etv nates									
				-l	4:	D - 4	4.5 4.5 5						
		8. Selec MAIN		CIOSE OP CE MOD	E scree	n to LC	G OFF.						
		9. Acces	ss the V	Vindows	NST S	fart i	outton at						
		the		screen	display.	Se	lect the						
		prom	nted W	opuon. /ait for th	Sele softw	cir⊨ are to o	S when						
		the sh	nutdown	process			somproto						
			Г	WARN	ING								
		Б (L										
		you m	Before performing the following steps you must don the appropriate PPE.										
		10. Open the m	pen the MCC doors; turn Off the computer, ne monitor, and the UPS.										
		11. Open Break	pen the MCC Main Disconnect Circuit reaker (CB1).										
				WARN	ING								
		When	perfor	ming m	aintena	nce i	nside						
		MCC,	CC, perform system lockout/tagout										
		proce local	cocedures as prescribed by current										

MMO-043-14 Maintenance Technical Support Center **IDENTIFICATION** U.S. Postal Service WORK EQUIPMENT CLASS NUMBER TYPE Maintenance Checklist CODE ACRONYM CODE S Μ 0 3 Μ Т С А 2 0 2 Equipment Nomenclature Equipment Model **Bulletin Filename** Occurrence LM MST Shooting Star Bulk Staging mm09077ah Weekly Unit Phase 3A and 3B Part or Task Statement and Instruction Thresholds Item Est. Min. (Comply with all current safety precautions) Component No Time Skill Run Pieces Freq. Req Lev Hours Fed (min) (000)Attach a red multi-lock hasp lockout device on Main Facility Circuit Breaker; and secure with a lock and signed tag. Otherwise attach a multi-lock lockout device to the Main Disconnect Switch, S1 using a lock and signed tag. 12. Close MCC doors. Perform lockout/tagout procedures as prescribed by the current lockout/restore procedures. WARNING 480 VAC is present on the line side of CB1 with the Main Disconnect Switch in the OFF position. Severe injury or death from electrocution will occur if the line side of the Main Disconnect Switch is contacted. The Main Facility Circuit Breaker listed on the MCC exterior must be locked out to completely remove all system power. 13. Locate the facility Main Power Distribution Disconnect STAR circuit breaker Panel. power, and install a lockout device and lock. 14. Enter safety-fenced area. Engage long maintenance bar beneath VA carriage assembly, and secure it so that downward movement of the VA carriage is prevented. WARNING Discard or dispose of chemical soaked materials according to MSDS and in accordance with local procedures. NOTE There are 8 VA rollers inside the VA that cannot be checked visually. However, the 4 upper and 4 lower rollers that are visible are indicative of the condition of all the rollers.

U.S. Postal	Service					DENTIFICA	ΓΙΟΝ				
Maintenance	Check	list	WORK CODE		EQUIPMENT ACRONYM		CL	ASS ODE	NU	MBER	TYPE
			0 3	M S T	-		С	Α	2	0 2	М
Equipment Nomenclatur LM M	e ST		Equipmer Shoot Unit	^{nt Model} ing Star Bu t Phase 3A	lk Staging and 3B	Bulletin File mm09	ename 9077al	n	Occurre	^{nce} Weekly	1
Part or	Item		Task	Statement and	Instruction		Est.	Min.		Threshold	s
Component	No	((Comply wit	th all current sa	afety precautior	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
		15. Using on it,	g a wiping remove	g rag or pap lubricant to	oer wipe with check:						
		a. L t	.ower VA racks.	A carriage	and RA rol	lers and					
		b. A	All TA roll	ers and trac	cks.						
		c. L	ower VA	A carriage	and RA rol	lers and					
		t 16. Cheo asse as p Rust brass	racks. ck the lo mblies ar itting, sh may be s/bronze	ower VA, nd tracks fo navings, sh removed us wool.	RA, and T r signs of w arp edges, sing Scotch	A roller ear such or rust. Bright or					
		17. Chec cracł	ck TA b king.	oelts for s	igns of fra	aying or					
		18. Cheo pulle	ck all TA ys).	A pulley se	t screws (1	12 ea /6					
		19. Cheo dama	ck TA po age.	op-up asse	mbly for bi	nding or					
		20. Cheo the T cyline	ck all rub Ā, and 4 der).	ber stops (on the fror	9 total; 4 or nt, 1 on the	n rear of Pancake					
		a. E	Ensure no	o rubber sto	ps are missi	ing.					
		b. E ł	Ensure th nave shift	hat none o ed from the	of the rubbo ir proper pos	er stops sitions.					
		c. I	nspect fo	r excessive	wear.						
		21. Cheo cracł	ck RA b king.	oelts for s	igns of fra	aying or					
			Ľ	WARNIN							
		Cherr shield worn	nical production products), and when us	oof gogg rubber g sing CRC 3	side st be						
		22. Using oil (C lowe track	ng a dry, clean cloth; apply a thin film o (CRC Industries 05003 or equivalent) to rer VA, RA, and all TA carriage assembly cks.								

U.S. Postal	Service					l	DENTIFICA	TION					
Maintenance	Check	list	WORK CODE		EQ AC	UIPMENT CRONYM		CL	ASS ODE	NU	MBER	TYPE	
			03	M S	Т			С	Α	2	0 2	М	
Equipment Nomenclature	э ST		Equipmer Shoot Uni	nt Model ing Star E t Phase 3	Bulk S 3A and	taging d 3B	Bulletin Fil mm0	ename 9077al	h	Occurre	^{nce} Weekly	'	
Part or	ltem		Task	Statement	and Ins	truction		Fst	Min		Threshold	e	
Component	No	(0	(Comply with all current safety precautions)							Run Hours	Pieces Fed (000)	Freq.	
				ΝΟΤΙ	F								
		The re VA E Assem specia also be	maining Brake F Ibly, P/N I tools k e require	steps ree Release I 243A04 kit. An e ed.	uire and l6, pa extens	the use o Fan F rt of the ion cord	of the Power BSU may						
		23. Remo labele moun	ove fan ed 120V ted on th	power Fans lo ne rear of	cable cated f Main	from c on junc Control	onnector tion box Cabinet.						
		24. Plug labele and fa	the pov ed Fan F an power	wer cabl Power on r assemb	le into the \ ly tool	o the c /A brake I.	onnector e release						
		25. Plug recep	the tool tacle or	into an convenie	electr nce o	rical outl utlet.	et/power						
		26. Turn to the the po	the powe ON po ower swi	er switch sition. T tch shoul	on th he gr Id light	e rear of een LED t.	f the tool) next to						
		27. Turn Powe next t	the sw r to the o the Fa	itch on ON posi n Power	the to ition. switch	ool labe The gre should	eled Fan een LED light.						
		28. Locat Verify that th	e the V the far ne vents	A; RA; T ns are of are free t	A, and peratii from c	d SA1/S ng prope lebris.	A2 fans. erly, and						
		29. Turn	OFF the	Fan Pow	/er on	the tool.							
		30. Turn	OFF the	power or	n the r	ear of th	e tool.						
		31. Unplu	ig the too	ol from th	ie pow	/er recep	tacle.						
		32. Unplu	ig the fai	n power o	cable f	from the	tool.						
		33. Plug labele Cabir	the fan ed 120V iet juncti	power ca ′ Fans on box.	able in on th	nto the c ne Main	onnector Control						
		34. Move in the	e the long maintenance bar and secure storage position.										
		35. Remo the se	emove all tools and equipment from inside escurity-fenced area.										
		36. Exit secur	Exit the safety–fenced area. Close and secure interlock switches and gates.										

U.S. Postal	Service			1				ATION					
Maintenance	Check	list	WORK CODE		E		PMENT		CL	LASS ODE	NU	MBER	TYPE
			0 3	M S	Т				C	A	2	0 2	М
Equipment Nomenclatur LM M	^{re} ST		Equipme Shoo Un	ent Model ting Stai it Phase	r Bulk 3A a	k Sta and 3	ging B	Bulletin Fi mm(ilename)9077a	h	Occurre	^{nce} Weekly	,
Part or	Item		Task	Statemer	nt and	Instru	ction		Est.	Min.		Threshold	S
Component	No	((Comply wi	ith all curre	ent sat	fety pr	ecautio	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
			WARNING										
		Before you m	e perfo lust dor	rming the ap	the f	ollov	wing s PPE.	steps					
		_		WAR	NING	ì							
		Be ca equip applie	utious v ment ed.	when wo when	orkin pow	ig ar er	ound has	or on been					
		37. Remo Disco	ove lock	out devi witch, S	ce ar 1 in t	nd loo he C	ck. Pla N pos	ace Main ition.					
		38. Resto Supp	8. Restore air pressure to Filter Supply.										
		39. Rese break	t the er, as re	Main F equired.	acili	ties	STAF	R circuit					
		40. Positi to ap MCC will co	on the ply 480 power ome on.	Main Di VAC 3- _I supplies	scon phase s and	nect e to t d the	Switcl the M0 e inter	h (CB-1) CC. The nal fans					
		41. Turn diagn LED t	on the ostic roi to illumir	UPS an utine to nate.	d allo comp	ow tl plete	ne inte and tl	ernal self he green					
		42. Turn Allow	On the to the c	monitor ell contr	and oller	the to bo	cell c oot up.	ontroller.					
		43. Whe acces passw wait c	n prom ss the V vord de one minu	ipted, p Vindows fault pro ute for al	Ctr Logo pres cess	I-Alt-D on box ss EN ⁻ es to s	elete to . At the TER and start.						
			NOTE										
		If one SHOR activat advisir INTER ORAC	minute TCUT T ted, a ng RFACE.E LE not a	has no TO INTE prompt SHC EXE is available	t ela ERFA scre DRTC tern e.	psed CE.I en CUT ninat	befor EXE lo will aj ed du	e the con is ppear TO ue to					
		44. Double click on the SHORTCUT T INTERFACE.EXE Icon. The STAR Conso Login screen appears.						UT TO Console					

U.S. Postal	Service				l	DENTIFICA	TION					
Maintenance	Check	list	WORK CODE		EQUIPMENT ACRONYM		CL C	LASS ODE	NU	MBER	TYPE	
			0 3 N	/ S T			С	A	2	0 2	М	
Equipment Nomenclature	e ST		Equipment N Shooting Unit P	^{Aodel} g Star Bull Phase 3A a	k Staging and 3B	Bulletin File mm0	ename 9077al	h	Occurre	^{nce} Weekly	r	
Part or	ltem		Task Sta	tement and	Instruction		Fst	Min		Threshold	e	
Component	No	(Comply with a	all current sat	fety precaution	ns)	Time	Skill	Run	Dieces	Erea	
				(min)	Lev	Hours	Fed (000)	ricq.				
		The L succe appea the L0 trackb	OGIN nar ssfully log rs initially OGIN name all or press	ne of the gged into in this fiel e window, s SHIFT-T/	e user who o the sy ld. To retu click it wit AB.	o last /stem urn to h the						
		45. Enter	the USER									
		46. The succe CON NET contro TMS	CELL STA essful LOO NECTED t NORK st oller establ system.	ATUS scr GIN. V o appear atus, ind ished com	een appea Vait for a at the righ dicating t imunication	ars after a green nt of the he cell with the						
		47. Revie Revie discre	ew the CEL ew the Fau epancies.									
		48. Physi	ically close	the safety	/ gates.							
		49. Selec	ct Maint Mo	de option	from main	screen.						
		50. Acces Selec the M	ss the MA at the Disc liscellaneou	INTENAN rete I/O s us section	CE MODE creen optic	screen. on under						
	ł	51. At the scree	e Discrete en option.	I/O scree	n, select th	e Status						
		52. Click Contr	the Disab ols section	le PLC b	utton in th	e Safety						
	;	53. Unde the l safety	r the Safe JNLOCK(y gates are	ty Control GATE opt locked.	ls section, tion to ens	uncheck sure the						
	;	54. Selec MAIN	4. Select the Close button to return to th MAINTENANCE MODE screen.									
			V	VARNING								
		Be ca equip applie	Be cautious when working around or on equipment when power has been applied.									
	:	55. Press E-STOP Reset and Power ON buttons.										
		56. At the Mach	 Press E-STOP Reset and Power ON buttons At the MAINTENANCE MODE screen, selec Machine Control tab in the Homing section 									

U.S. Postal	Service						IDENTIFICA	TION				
Maintenance	Check	list	WORK CODE		EQU ACF	PMENT		CL	LASS ODE	NU	MBER	TYPE
			0 3	M S	Т			С	Α	2	0 2	М
Equipment Nomenclatur LM M	e ST		Equipme Shoot Uni	ent Model ting Star it Phase	Bulk Sta 3A and	aging 3B	Bulletin Fil mm0	^{ename} 9077al	h	Occurre	^{nce} Weekly	/
Part or	ltem		Task	Statement	and Instr	uction		Fst	Min		Threshold	ls
Component	No	(1	Comply wi	ith all curre	nt safety p	precautio	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.	
		Click	on Hom	e ALL.								
		57. Acces Selec Misce	Access the MAINTENANCE MODE screen. Select the Discrete I/O screen option at the Miscellaneous section.									
		58. At the scree	e Discre n option	te I/O so	creen, s	elect th	ne Status					
		59. Ensu the Contr optior	re the Ei Discrete ols sect n to char	nable PL e I/O S tion. Clie nge to Er	C option Status ck on th nable PL	n is dis Screen ne Disa .C, if re	played at Safety able PLC quired.					
		60. Select pneut auton from Motor the 4 and 1 voltag sense	t the UN matic natically the syst Contac 80 VAC the pow ge is p ors.	NLOCK T system activated tem. In ctor is o from the ver to the present a	THE GA purg d remov addition pened. e servo e motor at the	TE opti e va ing air n, the This drive co fans. control	ion. The alve is pressure KP Main removes ontrollers Control lers and					
		61. Open	the safe	ety gates								
		62. Selec MAIN	t the (TENAN	Close op CE MOD	otion. E scree	Returr n to LC	n to the DG OFF.					
		63. Acces the SHU ⁻ prom the sl	access the Windows NT START button at the lower screen display. Select HUTDOWN option. Select YES when rompted. Wait for the software to complete the shutdown process.									
				WARN	ING							
		Befor you m	e perfo lust dor	rming the the time the time time time time time time time tim	ne follo propriat							
		64. Open the m	Open the MCC doors; turn Off the computer, the monitor, and the UPS.									
		65. Open Breał	the M ker (CB-	t Circuit								
			[WARN	ING							
		When the I tagou	perfor MCC, p t proce	rming m perform edures	aintena syste as pre	ince i n loc scribe	nside :kout/ d by					

MMO-043-14			Mai	ntenanco	ance Technical Support Cent						
U.S. Postal	Service	WORK		IDENTIFICA	TION	ASS	NU	MBER	TYPE		
Maintenance	Checklist	CODE	ACRONYM	1 1		<u>DDE</u>					
Equipment Nomenclature	2	U 3 M S T		Bulletin File	C	<u> </u> A			М		
	ŚT	Shooting Star Bul Unit Phase 3A	k Staging and 3B	mm0	9077al	ו	Occurren	Weekly	'		
Part or	Item	Task Statement and	Instruction		Est.	Min.	-	Threshold	S		
Component	No ((Comply with all current sa	fety precaution	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.		
	currer proce hasp l Circui and s multi- Disco signed 66. Close locko the cu	nt local lock dures. Attach a lockout device on t it Breaker; and sec signed tag. Othe lock lockout de onnect Switch, S1, u d tag. the MCC d out/tagout procedure urrent local lockout/re	out/ re red multi he Main Fa ure with a rwise atta vice to ising a lock oors. s as presc estore proc	store i-lock acility lock ach a Main k and Perform cribed by edures.							
		WARNING	;								
	480 V CB1 w the C death the lin Switcl Circui exterio compl	AC is present on with the Main Disco DFF position. Se from electrocutione side of the M h is contacted. The t Breaker listed or must be lo letely remove all sy	the line sid nnect Swit vere injur n will occ ain Discor ain Discor ain Discor ain Discor ain Discor ain Discor ain Discor stem power	de of tch in ry or cur if nnect acility MCC t to er.							
	67. Locat Panel powe	te the facility Main I. Disconnect ST r, and install lockout	Power Dis AR circuit device and	stribution breaker lock.							
	68. Enter	the safety-fenced a	rea.								
	Chem shield worn	WARNING lical proof goggl ls), and rubber g when using CRC 3-	; es (with loves mu ເວີ6.								
	Disca mater accore	WARNING rd or dispose of cl ials according to dance with local pr	hemical sc MSDS ar ocedures.	baked nd in							
	69. Using solver a. U b. R	g a wiping rag or nt, remove lubricant Jpper VA carriage. RA assembly rollers a	[·] paper w from the: and tracks.								

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U.S. Postal	Service							DENTIFIC	ATION				
Maintenance	Check	list	WORK CODE		E	EQUIP ACRO	MENT		CI	LASS ODE	NU	MBER	TYPE
			0 3	M S	Т				С	A	2	0 2	М
Equipment Nomenclature LM MS	ê ST		Equipme Shoo Un	^{nt Model} ting Star it Phase	r Bulk 3A a	stag Ind 3	ging B	Bulletin F mm	ilename 09077a	h	Occurre	^{nce} Weekly	,
Part or	ltem		Task	Statemen	t and I	Instruc	tion		Fet	Min		Threshold	c
Component	No	(Comply wi	th all curre	ent saf	ety pre	ecautior	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.	
		c. A s	ll acce urfaces.	essible	trac	ks	and	contac	t				
		 Chec ensul track groov circul Using (CRC uppel asser Using lower and r Using to-cal verify Ensu 	k the re they attache ve rollers ar tracks g a clean C Industr r VA ca mblies. g a feath SA saf ight). g a 3/16" rriage ca they are	RA Dua properly d to th are not are not and s, adjusti n cloth, ies 0500 rriage a er duste ety beau 'Allen w onnectio e snug. and RA a	al-V y se e VT t sea ment apply 03 or and F er or a m se rrench on bo asser	groo at or TU. ted p will b y a th equ RA ro a brus nsors n, che olts (1 mblie	ve ro If the roperl be req hin lay ivalen iller a sh, cle s (left, eck the 1 per s are	ollers to circular ese dua y on the uired. ver of oi t) to the nd track an the 3 middle e cradle side) to in home					
IA CLEANING AND LUBRICATION	9.	Check a Rollers a Drive, ar IA Photo	nd Lubr Ind Trac Ind 2 Tin Cells.	ricate th :ks. Ch ning Be WARM	he In leck elts.	iduct IA 2 Clea	ion A Floor n and	xis (IA) Feed, 1 d Check	16	9			
		Dama they lifting degra Remo path inside Disca mater accor	ge may are not ded E ve any of lift p the saf rd or di ials ac dance w	v occur remove e acros -Stop section orior to rety fend WARM spose of cording vith loca	to ed pi ss t circi ns of mov ce ard NING NING of ch to al pro	safet rior f hem, uit safe ving ea.	ty ma to mo opera ety m lift do sal so S an ures.						

MMO-043-14			Maintenance Technical Support Cent									
U.S. Postal	Service		WORK		IDENTIFICA	TION	A66	NII I	TVDE			
Maintenance	Maintenance Checklist								0/1		IIFE	
			0 3	MS	Γ		С	A	2	0 2	М	
LM M	е ST		Shoot Unit	ing Star Bu t Phase 3A	ulk Staging and 3B	mm0	ename 9077al	h	Weekly			
Part or	Item		Task	Statement an	d Instruction		Est.	Min.		ls		
Component	No	(Comply wit	th all current s	afety precautio	ons)	Time Reg	Skill	Run	Pieces	Freq.	
					(min)	201	Hours	Fed (000)				
				NOTE								
		A scis neces tracks 1. Using solve 2. Chec signs shavi Chem shield worn Disca mater accor	a wip nt, clean k IA rol of wear ngs, or s ical pro is), and when us rd or dis ials acc dance w	, or other access the IA roller a IA roller a Iler and t and/or dat harp edge WARNIN oof gogg rubber sing CRC : WARNIN spose of cording to	lifting devi le IA rollers or paper wind track ass rack assem mage such a s. G gles (with gloves mus 3-36. G chemical so or MSDS an procedures.	ce, is s and vipe and emblies. hblies for as pitting, side st be paked nd in						
		3. Using CRC tracks) a clear 3-36 lub s.	n, dry clotr pricant (or	, apply a th equivalent)	to the IA						
		for siq	gns of we	ear such as ar.	s fraying, cra	acking, or						
		5. Clear with a	n IA phot a clean cl	ocells and loth or pap	associated er wipe.	reflectors						
		6. Ensu misce the ar	re all ellaneous rea.	tools, lub materials	oricants, ra are remov	gs, and ved from						
DA CLEANING AND LUBRICATION	10.	Check a Rollers a Drive, an DA Photo	nd Lub nd Trac id 2 Tim ocells.	oricate Di ks. Checl ning Belts	scharge Ax CDA 2 Floo . Clean an	xis (DA) r Feed, 1 d Check	15	9				

U.S. Postal					TION								
Maintenance	Check	list	WORK CODE		EQI AC	JIPMENT RONYM		CL	LASS ODE	NU	MBER	TYPE	
			0 3	M S	Т			С	Α	2	0 2	М	
Equipment Nomenclature LM M	e ST		Equipment Model Bulletin Fi Shooting Star Bulk Staging mm0 Unit Phase 3A and 3B					lename)9077al	h	Occurrence Weekly			
Part or	Item		Task	Task Statement and Instruction				Est.	Min.		s		
Component	No	("	(Comply with all current safety precautions)							Run Hours	Pieces Fed (000)	Freq.	
		Disca	rd or di	WARN spose d	IING of cher	nical so	aked						
		mater accor	materials according to MSDS and in accordance with local procedures.										
		1. Using the D	a rag o A rollers	and trac	with so ck asse	mblies.	pe clean						
		2. Chec signs shavi	k DA ro of wea ngs, or s	ollers an ar or da sharp ed	d track Image ges.	c assem such as	blies for s pitting,						
			Ľ	WARN	IING]							
		Chem shield worn	Chemical proof goggles (with side shields), and rubber gloves must be worn when using CRC 3-36.										
		3. Using CRC tracks	j a clear 3-36 lut s.	n, dry cl pricant (d	oth, ap or equiv	ply a th /alent) to	in film of o the DA						
		4. Visua belts exces	Illy cheo for sign ssive we	ck DA f s such ar.	loor, d as fray	rive, an ing, cra	d timing cking, or						
		5. Clear reflec	n DA tors with	photoc n a clean	ells a cloth c	and as or paper	sociated wipe.						
		6. Ensu misce the a	re all ellaneous rea.	tools, s materi	lubrica als are	nts, rag e remov	gs, and red from						
ESD SHOES CHECK SA1	11.	Verify Pr Conditio Belts and	oper Op n of Lov d Spread	eration ver and der Sho	of ESE Upper e Gaps	Shoes SA Driv (SA1).	. Check es	32	9				
				WARN	IING								
		Ensur positi	re VA on.	Carria	ge is	in lo	owest						
				NO	ΓE								
		A scis neces drive l shoes	ssors liff sary to a pelts and	t, or oth access S d to che	ner liftii helf Ax ck opei	ng devid tis (SA) ration of	ce, is upper ESD						

MMO-043-14 Maintenance Technical Support Center **IDENTIFICATION** U.S. Postal Service CLASS WORK EQUIPMENT NUMBER TYPE Maintenance Checklist CODE ACRONYM CODE 3 S 2 Μ 0 Μ Т С А 2 0 Equipment Nomenclature Equipment Model **Bulletin Filename** Occurrence LM MST Shooting Star Bulk Staging mm09077ah Weekly Unit Phase 3A and 3B Part or Task Statement and Instruction Thresholds Item Est. Min. (Comply with all current safety precautions) Skill Component No Time Run Pieces Freq. Req Lev Hours Fed (min) (000)NOTE Completion of this task requires some racks to be removed. All sites should have removed these racks previously and shelves disabled in PMAC for maintenance purposes on a daily basis. 1. Exit safety fence area and close safety gate. WARNING Before performing the following steps you must don the appropriate PPE. WARNING Be cautious when working around or on equipment when power has been applied. 2. Remove the lock and lockout device on the handle of Main Disconnect Switch S1. 3. Place Main Disconnect Switch S1 in the ON (up) position. 4. Restore air pressure to Filter Regulator Supply 5. Reset the Main Facilities STAR circuit breaker, as required. 6. Position the Main Disconnect Switch (CB-1) to apply 480 VAC 3-phases to the MCC. The MCC power supplies and the internal fans will come on. 7. Turn On the UPS and allow the internal self diagnostic routine to complete and the green LED to illuminate. Turn On the monitor and the cell controller. 8. Allow to the cell controller to boot up. 9. When prompted, press Ctrl-Alt-Delete to access the Windows NT Logon box. At the password default prompt, press ENTER and wait one minute for all processes to start.

U.S. Postal	Service						TION		n				
Maintenance	Checkl	ist	CODE ACRONYM						LASS ODE	NU	MBER	TYPE	
			0 3	M S	Т			С	A	2	0 2	М	
Equipment Nomenclature LM MS	э ST		Shooting Star Bulk Staging mm0 Unit Phase 3A and 3B					lename)9077a	h	Weekly			
Part or	Item		Task Statement and Instruction						Min.		Threshold	s	
Component	No	(1	Comply wit	h all curre	ent safety	/ precautio	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.	
				NO	ГЕ								
		If one SHOR activa advisin INTEF ORAC 10. Doub INTE	minute TCUT T ted, a p RFACE.E LE not a le click RFACE.I	has not O INTE prompt SHC XE is vailable on EXE Icc	t elaps RFACI screer RTCU termin the Son. Th	ed befor E.EXE lo n will a T nated du GHORTC e STAR	re the con is ppear TO ue to UT TO Console						
		Login	screen a	appears									
				NO	ΓE								
		The L succes appea the L0 trackb	The LOGIN name of the user who last successfully logged into the system appears initially in this field. To return to the LOGIN name window, click it with the trackball or press SHIFT-TAB.										
		11. Enter	the USE	R NAM	E and	PASSW	ORD.						
		12. The succe CONI NETV contro TMS	. The CELL STATUS screen appears after successful LOGIN. Wait for a green CONNECTED to appear at the right of the NETWORK status, indicating the cell controller established communication with the TMS system										
		13. Revie Revie discre	ew the Cl ew the F epancies	ELL ST ault De	ATUS : escriptio	screen fo	or errors. note any						
		14. Physi	cally clos	se the s	afety g	ates.							
		15. Selec	t Maint N	/lode op	tion fro	om main	screen.						
		16. Acces Selec the M	 Access the MAINTENANCE MODE screen. Select the Discrete I/O screen option under the Miscellaneous section. 										
		17. At the scree	At the Discrete I/O screen, select the Status screen option.										
		18. Click Contr	. Click the Disable PLC button in the Safety Controls section.										
		19. Unde the l safety	r the Sa JNLOCK / gates a	fety Co GATE re locke	ontrols optioned.	section, n to en	uncheck sure the						

MMO-043-14		Maintenance Technical Su									
U.S. Posta	Service										
Maintenance	Checklist	CODE	E	LQUIPMENT		CL	.ASS ODE	NU	MREK	IYPE	
		0 3 M	S T			C	A	2	0 2	М	
Equipment Nomenclatur LM M	^{re} ST	Equipment Moo Shooting S Unit Pha	lel itar Bull ise 3A a	< Staging and 3B	Bulletin File mm0	ename 9077al	า	Occurrence Weekly			
Part or	Item	Task Stater	nent and	Instruction		Fst	Min		ls		
Component	No	(Comply with all c	Comply with all current safety precautions)						Pieces	Freq	
						(min)	Lev	Hours	Fed	1109.	
	20. Sele MAI Be c equi appl 21. Pres On 1 22. Hon to tr 23. At tr on t 24. Pos so usin tran cond 25. As t drive crac 26. Pos shel to S Ensu its lc 27. Sele mail	ect the Close NTENANCE M WA autious when pment when ied. as the E-Stop r button. The ALL to get of the Home position the Enable Pen ition scissors I ESD shoes n g Pendant, r sition into an ductor strip rail ductor strip strip a step should buctor strip a stack lige Table buctor strip a stack lige	button ODE so RNING workin pow eset, ar ne of th on. NCE MC dent bu ift outsid ad out that bu ift (on o be repe visually of wear that the remove RNING FFLINE er panel to flash	to return creen. a to return creen. a garound a er has a then the he ESD sho DDE screen tton. de the safe observed. SA so the observed. SA so the sated for al check the such as fri- assembly coption on the CSSS	or on been Power Des close n, click ety fence e shoes of one tof other of BSU). Il 3 ESD top SA1 aying or re the ed next is in any 5 OK-TO-	(min)	Lev	Hours	Fed (000)		
	29. The and retu	cell controller comes to a co rns to the HOM	complet ntrolled 1E posit	tes all trans stop. The ion.	actions VTU						

U.S. Postal	Service	IDENTIFICA						ATION		_			
Maintenance	Check	ist	WORK		E		ENT YM		CI		NU	MBER	TYPE
			0 3	M S	T				C	A	2	0 2	М
Equipment Nomenclature	e ST		Equipment Model Bulletin Filename Shooting Star Bulk Staging mm09077ah Unit Phase 3A and 3B						h	Occurrence Weekly			
Part or	ltem		Task	Statemen	tatement and Instruction				Fst	Min		Is	
Component	No	(0	(Comply with all current safety precautions)						Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
		20 Tho a	roop of	ook lighte)ŧŧ							
		30. The g 31. Selec	t Maint	Mode op	otion f	rom m	ain s	screen.					
		32. Acces Selec Misce	ss the I t the Di ellaneou	MAINTEI iscrete I, s sectior	NAN(/O sc n.	CE MC	DDE optio	screen. n at the					
		33. At the scree	e Discre n option	te I/O so	creen	ı, selec	ct th	e Status					
		34. Ensur the Contr optior	re the E Discrete ols sect n to chai	nable PL e I/O S tion. Cli nge to E	_C op Statu ick of nable	otion is s Scr n the l PLC i	disp reen Disa f req	blayed at Safety ble PLC juired.					
		35. Selec pneur auton press KP M remov contro Contro and s	. Select the UNLOCK THE GATE option. The pneumatic system purge valve is automatically activated, removing air pressure from the system. In addition, the KP Main Motor Contactor is opened. This removes the 480 VAC from the servo drive controllers and the power to the motor fans. Control voltage is present at the controllers										
		36. Open	the safe	ety gates	5.								
		37. Selec MAIN	t the (TENAN	Close o CE MOE	ption DE sc	. Re reen to	eturn 5 LO	to the G OFF.					
		38. Acces the SHUT prom the sh	ss the V lower s FDOWN pted. W nutdown	Windows screen option /ait for tl process	S NT displ and he so S.	STAF ay. select ftware	RT b Sel YE to c	utton at ect the S when complete					
				WARM	NING								
		Before you m	efore performing the following steps ou must don the appropriate PPE.										
		39. Open the m	en the MCC doors; turn Off the computer, monitor, and the UPS.										
		40. Open Break	the M ker (CB-	/ICC Ma 1).	ain I	Discon	nect	Circuit					

MMO-043-14		Maintenance Technical Support Center								
U.S. Postal Servi Maintenance Che	ce ecklist	IDENTIFIC WORK EQUIPMENT CODE ACRONYM		LASS	NU	MBER	TYPE			
			C	A	2	0 2	М			
LM MST		Shooting Star Bulk Staging Unit Phase 3A and 3B	109077a	h	Occurre	Weekly	/			
Part or Ite	em	Task Statement and Instruction	Est.	Min.	Thresholds					
Component N	0	(Comply with all current safety precautions)	Req (min)	Lev	Run Hours	Pieces Fed (000)	Freq.			
	When the tage curr proof has Circe and mul Disc sigr 41. Clo pro lock 480 CB1 the deat the deat the con Brea be I syst 42. Loc Par pov Inst on prev 43. Loc sup 44. Inst	WARNING n performing maintenance inside MCC, perform system lockout/ ut procedures as prescribed by the ent local lockout/ restore edures. Attach a red multi-lock o lockout device on the Main Facility uit Breaker; and secure with a lock signed tag. Otherwise, attach a ti-lock lockout device to the Main connect Switch S1 using a lock and ed tag. se MCC doors. Perform lockout/tagou cedures as prescribed by the current loca cout/restore procedures. WARNING VAC is present on the line side of with the Main Disconnect Switch in OFF position. Severe injury or th from electrocution will occur if line side of the disconnect switch is facted. The Main Facility Circuit aker listed on the MCC exterior must ocked out to completely remove all em power. ate the facility Main Power Distribution lel. Disconnect STAR circuit breake /// all a lockout/tagout device and lock the pneumatics Main Air Valve to connel. ate the Main Air Valve, rotate the air ply shut-off valve to the EXH position. all lockout device and lock to the Filter gulator Supply.	t II II r							

U.S. Postal Service					I	TION						
Maintenance Check	list	WORK CODE		E	QUIPMENT ACRONYM		CI C	ASS ODE	NU	MBER	TYPE	
		0 3	M S	Т			С	A	2	0 2	М	
Equipment Nomenclature LM MST	odel Bulletin F Star Bulk Staging mm ase 3A and 3B				h	Occurrence Weekly						
	1					- ·		Throsholdo				
Component No	(0	i ask Comply wit	th all curre	nt safe	nstruction etv precautio	ns)	Time	Skill		Inresnoia	s	
								Lev	Run Hours	Pieces Fed (000)	Freq.	
	45 Enter	the date	ed area									
	46. Remo drive.47. Visual signs	lly check of wear	the SA such as	he S 1 Iow frayi	A1 lower b ver drive be ng or cracl	oelt elt for king.						
			NOT	E								
	Insert center	the fee of the ra	eler gaug ack as po	ge a ossib	s close to le.	o the						
	48. Checł a 5/32	the low " feeler	/er SA1 : gauge.	sprea	ader shoe	gap with						
	49. Reins previc	Reinstall all lower SA1 drive belt covers previously removed.										
	50. Repea belt ai	at steps nd sprea	47 and 4 ader sho	48 fo es ga	r the upper ap.	r SA1						
	51. Clean from i	up and nside th	remove e safety	all to fenc	ool and equ e area.	uipment						
ESD SHOES 12. CHECK SA2	Verify Pro Check Co Drive Bel	oper Op ondition ts.	eration of Low	of th er ar	e ESD Sh nd Upper \$	oes and SA2	38	9				
		Ľ	WARN	IING								
	Before you m	e perfoi ust don	rming the	he fo prop	ollowing s riate PPE.	steps						
		[WARN	IING								
	Be cau equipr applie	utious w nent w d.	vhen wo when l	powe	g around (er has	or on been						
			NOT	Е								
	The fo to con BSU.	ollowing task may require two people mplete depending on length of the										
	1. Exit sa	afety dat	te area a	and c	lose safetv	/ gate.						
	2. Remo handle	ve the lo e of Mai	ock and n Discor	locko inect	out device Switch, S	on the 1.						

U.S. Postal					TION			ł ł						
Maintenance	Check	list	WORK		EC			CL		NU	MBER	TYPE		
			0 3	M S	ΤÎ			C	A	2	0 2	М		
Equipment Nomenclatur	e ot		Equipme	nt Model			Bulletin File	ename		Occurre				
	51		Snoot Uni	t Phase	3A an	staging id 3B	mmu	9077a	n	Weekly				
		Ì		Onice thase SA and SD				_						
Part or Component	Item No	(0	Task Comply wit	Statemen th all curre	t and In ent safet	struction ty precautio	ns)	Est. Time	Min. Skill	_	ls –			
								Req (min)	Lev	Run Hours	Pieces Fed	Freq.		
								()			(000)			
		3. Place (up) p	Main Di	isconneo	ct Swif	tch, S1 in	the ON							
		4 Remo	ove the	lockout	device	e on the	Main Air							
		Valve to the	and rot SUP pc	ate the sition.	air sup	oply shut-	off valve							
		5. Rese break	t the l er, as re	Main F quired.	acilitie	es STAF	R circuit							
		6. Positi to apj MCC will co	on the I bly 480 \ power ome on.	Main Dis /AC 3-p supplies	sconne hases s and	ect Switc to the M the inter	h (CB-1) CC. The mal fans							
		7. Turn diagn LED t	On the UPS and allow the internal self ostic routine to complete and the green to illuminate.											
		8. Turn Allow	On the to the co	monitor ell contro	and to oller to	the cell c boot up.	ontroller.							
		9. When acces passy wait c	n promp ss the W vord def one minu	oted, pr /indows ault pro ite for al	ress NT Lo mpt, p I proce	Ctrl-Alt-D ogon box press EN esses to s	elete to . At the TER and start.							
				NO	ΤЕ									
		If one SHOR activat advisir INTER ORAC	NOTEf one minute has not elapsed before theSHORTCUT TO INTERFACE.EXE Icon isactivated, a prompt screen will appearadvisingSHORTCUTNTERFACE.EXEis terminated due toORACLE not available.											
		10. Doub INTE Login	Double click on the SHORTCUT TO INTERFACE.EXE Icon. The STAR Console Login screen appears.											
			NOTE											
		The L succes appea the LO trackb	The LOGIN name of the user who last successfully logged into the system appears initially in this field. To return to the LOGIN name window, click it with the trackball or press SHIFT-TAB.											
		11. Enter	the USE	ER NAM	E and	PASSW	ORD.							
		12. The succe	CELL S ssful L	STATUS .OGIN.	scre Wa	en appea ait for a	ars after a green							
U.S. Postal Se	ervice					DENTIFICAT	ΓΙΟΝ							
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Maintenance C	Checkl	ist	WORK CODE		EQUIPMENT ACRONYM		CL C	ASS ODE	NU	MBER	TYPE			
			0 3	M S T	-		С	A	2	0 2	М			
Equipment Nomenclature LM MS	Т		Equipmer Shoot Unit	^{nt Model} ing Star Bu t Phase 3A	lk Staging and 3B	Bulletin File	ename 9077al	h	Occurre	^{nce} Weekly	/			
Part or	Item		Task	Statement and	Instruction		Est.	Min.		Threshold	ls			
Component	No	(0	Comply wit	h all current s	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.				
		CONI NETV contro TMS 13. Revie	NECTED VORK oller est system. w the C) to appear status, ir tablished (ELL STATU										
		discre	ew the F epancies	auit Descr										
		14. Physi	cally clos	se the safet										
		15. Selec	t Maint N	Node optior										
		16. Acces Selec the M	ss the M t the Dis iscellane	AINTENAN screte I/O eous section										
		17. At the scree	ct the Discrete I/O screen option under Aiscellaneous section. The Discrete I/O screen, select the Status en option.											
		18. Click Contr	the Disable PLC button in the Safety rols section.											
		19. Unde the L safety	r the Sa JNLOCK / gates a	ifety Contro GATE op ire locked.	ols section, otion to ens	uncheck sure the								
	2	20. Selec MAIN	t the C TENAN	Close butto	n to return screen.	n to the								
			Γ	WARNIN	G									
		Be car equip applie	utious w ment v d.	/hen worki when pov	ng around o ver has	or on been								
	2	21. At the reset	e Main Co button, t	ontrol Cabiı hen the Po	-Stop on.									
		22. Home to the	e ALL to Home p	get one of t oosition.	he ESD sho	es close								
		23. At the the M Enabl	e MAINTI achine c le button	ENANCE N control tab, o	n, under Pendent									
		24. Posit fence ESD the f into rail	ble button. ition the scissors lift outside of the safety ce near SA2 end of the BSU so that the 0 shoes may be observed. While using Pendant, rotate SA so shoes transition and out of end of one conductor strip then into and out the other conductor											

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U.S. Postal	Service					DENTIFICA	ΓΙΟΝ		SS NUMBER TY		
Maintenance	Check	list	WORK				CL	ASS	NU	MBER	TYPE
			0 3	M S 1			C	A	2	0 2	М
Equipment Nomenclature LM MS	ə ST		Equipme Shoot Uni	nt Model ting Star Bu t Phase 3A	Ilk Staging and 3B	Bulletin File mm09	ename 9077al	n	Occurre	^{nce} Weekly	
Part or	Item		Task	Statement an	d Instruction		Est.	Min.		Threshold	s
Component	No	(0	Comply wi	th all current s	afety precaution	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
		strip step	rail (on for all 3	other side of ESD shoes	of BSU). Re	peat this					
		25. As the drive crack	e SA rota belt for s ing.	ates, visual signs of wea	ly check the ar such as fr	top SA2 aying or					
		26. Positi shelvo to SA	on the S es have 2 drive b	A so the ra been remo pelt.	e ed next						
		27. Selec main	t the CE screen h	LL OFFLIN	any						
		28. The g ENTE	reen sta R light b	ick lights ar begin to flas	nd the CSSS sh.	OK-TO-					
		29. The c and c return	ell contr omes to is to the	oller compl a controlle HOME pos	actions VTU						
		30. The g	reen sta	ick lights go							
		31. Selec	t Maint I	Mode optio	n from main	screen.					
		32. Acces Selec Misce	s the N t the Di Ianeous	/AINTENA screte I/O s section.	NCE MODE screen optic	screen. on at the					
		33. At the scree	e Discre n option	te I/O scre	en, select th	e Status					
		34. Ensur Discre sectio chang	re Enabl ete I/O on. Clio ge to Ena	e PLC option Status Scr ck on Disa able PLC if	on is display een Safety able PLC o required.	ed at the Controls option to					
		35. Selec pneur auton press KP M remov contro Contr and s	t the UN matic natically ure fron lain Mot ves the ollers an ol voltag ensors.	ILOCK THI system activate tor Contact 480 VAC d the powe ge is prese	E GATE opti purge va d, removi em. In addi tor is opene from the ser er to the mo ent at the co	on. The alve is ng air ition, the ed. This rvo drive otor fans. ontrollers					
		36. Open	pen the safety gates.								
		37. Selec MAIN	t the C TENAN	Close optic CE MODE	on. Return screen to LC	to the OG OFF.					
		38. Acces the	ss the V lower	Windows N screen	IT START b display.	outton at Select					

U.S. Postal	Service			_				l	DENTI	FICAT	TION				_	
Maintenance	Check	ist	IDENTIFIC WORK EQUIPMENT CODE ACRONYM 0 3 M S T							CL	LASS ODE	NU	MBE	R	TYPE	
			WORK EQUIPMENT CODE ACRONYM 0 3 M S T							С	A	2	0	2	М	
Equipment Nomenclatur	e OT		Equipm	ent Mo	odel		0		Bullet	in File	ename		Occurre	nce		
	SI		Shoo	it Dh	Star E	3ulk ≀∧ a	Stag	ging B	n	nm0§	9077ai	n		we	екіу	
			01	111 11	436 0	ла	nu J									
Part or	Item		Tasł	state	ement a	and I	nstruc	tion)		Est.	Min.		Three	sholds	3
Component	NO	((comply w	ith all	curren	t sate	ety pro	ecautio	ns)		Req	Lev	Run	Pie	ces	Freq.
											(min)		Hours	Fe (00	ed)0)	
	1 1	0											1	, 1	- /	4
		SHUT promp shutd	DOWN oted. own pro	l opt Wait ocess	ion, a for S.	and soft	sele ware	et YE to o	compl	nen ete						
				W	ARNI	NG										
		Before you m	Before performing the following steps you must don the appropriate PPE.													
	:	39. Open the m	You must don the appropriate PPE. Open the MCC doors; turn Off the computer, the monitor, and the UPS.						ter,							
		40. Open Break	he monitor, and the UPS. Open the MCC Main Disconnect Circuit reaker (CB-1).						cuit							
			reaker (CB-1). WARNING													
		When the lockou prescor restor lock h Facilit a loc attach Main I and si	WARNING when performing maintenance inside the MCC, perform system bockout/tagout procedures as rescribed by the current local lockout/ estore procedures. Attach a red multi- bock hasp lockout device on the Main acility Circuit Breaker; and secure with lock and signed tag. Otherwise, ttach a multi-lock lockout device to the lain Disconnect Switch S1 using a lock and signed tag.													
		41. Close proce lockou	MCC dures a ut/resto	door as pre re pre	rs. F escrib ocedu	Perfe bed I ures	orm by th	locko e curr	ut/tag ent lo	out cal						
		480 V	AC is	W	ARNI	NG		no ci	do of							
		CB1 w the O death the lin Switch Circui exterio compl	VAC is present on the line side of 1 with the Main Disconnect Switch in OFF position. Severe injury or th from electrocution will occur if line side of the Main Disconnect itch is contacted. The Main Facility cuit Breaker listed on the MCC erior must be locked out to npletely remove all system power.													
		42. Locat Panel power	e the . Dis r, and ir	facilit conn nstall	ty Ma nect locko	ain STA out c	Pow R c devic	er Dis ircuit e and	stribut brea lock.	ion ker						

MMO-043-14																
U.S. Posta	I Service								IDEN	TIFICA	TION					
Maintenance	Check	list	Maintenance Technical Support Ce IDENTIFICATION WORK EQUIPMENT ACRONYM CLASS CODE NUMBER 0 3 M S T C A 2 0 2 Equipment Model Shooting Star Bulk Staging Unit Phase 3A and 3B Bulletin Filename mm09077ah Occurrence Weekly Task Statement and Instruction (Comply with all current safety precautions) Est. Min. Time Req (min) Min. Lev Thresholds WARNING all a lockout/tagout device and lock the pneumatic Main Air Valve to ent equipment damage or injury to onnel. all to ckout/tagout device and lock as prescribed he current local lockout/restore cedure. all lockout device and lock as prescribed he current local lockout/restore cedure. work the lower SA2 drive area. nove covers from the lower SA2 drive at such as fraying or cracking. cok the lower SA2 spreader shoe gap with 2" foolar acura											TYPE		
			0 3	IDENTIFICATION WORK EQUIPMENT CLA CODE ACRONYM COI 0 3 M S T C quipment Model Bulletin Filename mm09077ah Shooting Star Bulk Staging Unit Phase 3A and 3B Bulletin Filename Task Statement and Instruction Est. Time mply with all current safety precautions) Est. Time WARNING Req I a lockout/tagout device and lock pneumatic Main Air Valve to equipment damage or injury to										0	2	М
Equipment Nomenclatur LM M	^{re} IST		Equipmer Shoot Uni	nt Mo ing S t Pha	_{odel} Star ase :	Bull 3A a	< Sta and 3	ging B	Bul	letin Fil mm0	ename 9077a	h	Occur	renc M	_e Veekl	у
Part or	Item		Task	State	ment	and	Instru	ction			Est.	Min.		Th	resho	ds
Component	No	((Comply wit	th all o	currer	nt sat	fety pr	ecautio	ns)		Time	Skill	Run	F	Pieces	Freq.
											(min)	LCV	Hours	. (Fed (000)	
			WARNING													
		Install on th preve	WARNING a lockout/tagout device and lock e pneumatic Main Air Valve to nt equipment damage or injury to nnel.													
		A3 Potat	nt equipment damage or injury to nnel. e the air supply shut-off valve to the													
		EXH	position.	sup	piy s	mut-	-011 V		5 116	;						
		44. Instal by the proce	l lockout e current edure.	dev loca	ice a al loc	and kou	lock a it/res	as pre tore	escrit	bed						
		45. Enter	gated a	rea r	near	SA	2 driv	ve area	a.							
		46. Remo belt.	ove cove	rs fro	om t	he l	ower	SA2 o	drive	•						
		47. Chec wear	k the low such as	/er S frayi	SA2 c ing c	drive or cr	e belt ackir	for signg.	gns	of						
		48. Chec a 5/32	the lower SA2 spreader shoe gap wit "feeler gauge.							with						
		49. Reins remov	stall SA2 ved.	all SA2 drive belt covers previously ed.												
		50. Repe belt a	at steps ind sprea	47 a ader	and 4 shoe	l8 fo es g	or the ap.	uppe	r SA	2						

		belt and spreader shoes gap.				
		 Clean up all tools and equipment from the SA2 motor end of security fence area and secure gates. 				
SA BEARING CLEANING AND LUBRICATION	13.	Clean and Lubricate Turn-Around Bearing Plate at Both Ends of SA Structure.	14	9		
		WARNING				
		Discard or dispose of chemical soaked materials according to MSDS and in accordance with local procedures.				
		1. Enter gated area at turn end closest to SA2.				
		 Using a wiping rag or paper wipe and solvent, clean top surface of turn-around bearing plates for load wheels. 				

U.S. Postal	Service		WORK EQUIPMENT CODE ACRONYM				TION				
Maintenance	Check	list	WORK				CL		NU	MBER	TYPE
			WORK EQUIPMENT CODE ACRONYM 0 3 M S T Equipment Model Bulletin Shooting Star Bulk Staging mn				C	A	2	0 2	М
Equipment Nomenclature	e ST		Equipmer Shoot	nt Model ing Star Bu	lk Staging	Bulletin Fil	ename 9077a	h	Occurre	nce Weekly	,
			Uni		00114	•		Weekky			
Part or	Item		Task	Statement and	Instruction		Est.	Min.		Threshold	s
Component	No	(0	Comply wit	th all current s	afety precautio	ns)	Time Req	Skill Lev	Run	Pieces	Freq.
							(min)		Hours	Fed (000)	
			Γ	WARNIN	G						
		Chem shield worn	ical pr ls), and when us	oof gogg rubber g sing CRC 3							
		3. Using way c to top plates	WARNING mical proof goggles (with side lds), and rubber gloves must be n when using CRC 3-36. Ing a clean, dry cloth apply a thin film of roil (CRC Industries 03005 or equivalent) op surface of the turn-around-bearing les for the load wheel. weat steps 1 thru 3 above for the turn- und-bearing plate at the other end (SA1). Filter Regulator Separator (FRS) Air nd Bowl. WARNING								
		4. Repe arour	ical proof goggles (with side s), and rubber gloves must be when using CRC 3-36. a clean, dry cloth apply a thin film of bil (CRC Industries 03005 or equivalent) surface of the turn-around-bearing s for the load wheel. at steps 1 thru 3 above for the turn- id-bearing plate at the other end (SA1). ter Regulator Separator (FRS) Air i Bowl. WARNING								
FRS BOWL CLEANING	14.	Clean Fil Filter and	ter Regı I Bowl.	ulator Sepa	rator (FRS)	9	9				
			ſ	WARNIN	G						
		Eye p must bowl.	rotection be worn	n (goggles when clea							
		1. Remo	ove the F	RS bowl ar							
		2. Clear or pa	n inside t per wipe	he FRS bo\	wl with a clea	an cloth					
		3. Repla	ace the a	ir filter and	bowl.						
				WARNIN	G						
		Before you m	e perfor lust don	rming the the appro	following s priate PPE.	steps					
			[WARNIN	G						
		Be ca equip applie	utious w ment w ed.	vhen worki when pov	ng around ver has	or on been					
		4. Remo presc locko	ove lock ribed by ut/restor	and lockout the current e procedure	device as local es.						
		5. Rotat SUP	e the air position.	supply shu	t-off valve to	o the					
		6. Verify indica	r the air p ating 90 -	oressure ga +5/-1 PSI. 7	uge on the l Adiust if rea	FRS is uired.					

MMO-0)43-14
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ILS Doctor	Sorvice									1	
0.5. Postal	Service		WORK		EQUIPMENT			ASS	NU	MBER	TYPE
Maintenance	Check	list	CODE			C	ODE		-		
			0 3	MST			С	A	2	0 2	М
Equipment Nomenclatur	e ct		Equipme	ent Model	k Stania a	Bulletin Fil	ename	ь [–]	Occurre		, 7
	51		Snoo	ting Star Bui	K Staging	mmu	9077a	n		vveekiy	/
			01	III F Hase SA							
Part or	Item		Task	Statement and	Instruction		Est.	Min.		Threshold	ls
Component	No	(Comply w	ith all current sa	afety precautio	ns)	Time	Skill	Run	Pieces	Freq.
							(min)	LCV	Hours	Fed	
										(000)	
				olo motoriala	and dobri	a haa					
		been	remove	ed from the w	ork area.	snas					
		Poote	ro oir n	rocours to th	o Filtor Dor	nulator					
		8. Resid Supp	ly.	ressure to th	e Filler Reç	Julator					
		9. Rese	t the Ma	ain Facilities	STAR circu	it					
		break	er, as r	equired.							
		10. Positi	on the I	Main Disconr	nect Switch	(CB-1)					
		to ap	oly 480	VAC 3-phase	es to the M	СС. The					
		MCC	power s	supplies and	the interna						
		will co	ome on.								
		11. Turn	On the I	UPS, and all	ow the inter						
		diagn	ostic ro	utine to com	plete and th						
		LED	o illumii	nate.							
		12. Turn	on the r	monitor and t							
		Allow	to the c	cell controller	to boot up						
		13. Wher	n promp	ted press Cti	rl-Alt-Delete	e to					
		acces	s the W	/indows NT L	_ogon box.	At the					
		pass	vord de	fault prompt,	press ENT	ER and					
		wait	one min	ute for all pro	cesses to s	sian.					
				NOTE							
		If one	minute	has not ela	apsed befor	re the					
		SHOR	TCUT	TO INTERF	ACE.EXE I	con is					
		activat	ted, a	prompt scre	een will a	ppear					
			ng NEACE I	SHURI EVE is torr	JUT minated di	IU Io to					
		ORAC	I F not	available	minaleu u						
		01010									
		14. Doub	le click	on the SHOF	RTCUT TO						
		INTE	RFACE	.EXE Icon. 1	The STAR (Console					
		Login	screen	appears.							
				NOTE							
		The I	OGIN	name of the	e user wh	o last					
		succe	ssfully	logged int	ystem						
		appea	rs initia	lly in this fie	urn to						
		the LC	DGIN na	ame window	th the						
		trackb	all or pr	ess SHIFT-T	AB.						
		15. Enter	the US	ER NAME aı	nd PASSW	ORD.					
		16. The C	ELL ST	TATUS scree	en appears	after					

U.S. Postal S	Service					I	DENTIFICA	TION				
Maintenance	Check	ist	IDENTIFICA WORK EQUIPMENT CODE ACRONYM 0 3 M S T				CL		NU	MBER	TYPE	
			CODE ACRONYM 0 3 M S T					C	A	2	0 2	М
Equipment Nomenclature LM MS	ŜT		Equipme Shoot Uni	nt Model ting Star I t Phase 3	Bulk Stagi 3A and 3B	ng	Bulletin Fil mm0	ename 9077al	h	Occurre	^{nce} Weekly	1
Part or	ltem		Task	Statement	and Instructi	on		Fst	Min		Threshold	ls
Component	No	(1	Comply wit	th all curren	t safety prec	autior	าร)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
		succe CONINETV contro TMS 17. Revie discre 18. Physi 19. Select 20. Acces Select the M 21. At the scree 22. Click Contr 23. Unde the U safety Be ca equip applie 24. Select MAIN 25. Press to res Signify	essful LC NECTED VORK sto oller esta system. ew the Ca epancies ically clo at Maint I ss the M et the Disa iscelland e Discret in option the Disa rols secti r the Sat NLOCK gates a utious v ment ed. et the Clo is the yell set the E system ring the I	OGIN. Wa Do appeation ablished of ablished of ELL STA ault Desc ase the sa Mode opti AINTENA crete I/O cous sect e I/O screte ble PLC I on. fety Contu GATE op are locked WARNI when wo when p ose buttor CE MODI ow E-Sto -Stop circo NOT pneumati K1 E-Stop	ait for a gr ar at the ri cating the communica TUS scree ription and fety gates ion from m ANCE MO screen op ion. een, selec button in t rols sectio button in t rols sectio otion to en d. ING h to return E screen. p RESET cuitry. E cs will p p relay an	een ght c cell ation en foi d note	of the with the r errors. e any screen. under Status afety ncheck the or on been ne houtton	(min)		Hours	Fed (000)	
		Satety 26. Press apply 27. Click <u>the</u> S	y Mat relay have been reset. s the green POWER ON pushbutton to y power to the KP mainline contactor. on the CELL ONLINE button to place STAR in the ONLINE mode of operation.									

U.S. Postal	Service			<u> </u>			IDENTIFIC/		222	NI		TVDE
Maintenance	Check	dist	CODE	<u> </u>			·		DDE			LIPE
			0 3	MS	<u> </u> T		<u> </u>		A	2	0 2	Μ
Equipment Nomenclatur LM M	re ST		Equipme Shoot Unit	nt Model ting Stai t Phase	r Bulk \$ 3A an	Staging d 3B	Bulletin F mm(ilename)9077al	h	Occurre	ence Weekly	1
Part or	ltem		Tack	Statemen	it and Inc	struction		Fst	Min		Threshold	ls
Component	No		(Comply wi	th all curr	ent safet	y precauti	ons)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
		The	; followina	events	are co	mpleted.						
		a)	An audible second fo seconds.	e signal lowed l	l will sc by a qu	ound for liet perio	five d of five					
		b)	All start-u 10 second two ambe lamp, and lamps.	p lights ds. The r stack I the bol	flash a start-u lights, ttom or	at a 2 Hz up lights the amb ange MF	rate for are the er CSSS 2AS					
		c)	At the top messages ONLINE i homed an checked, STAR is a	o of the (s are dis nitializa nd initial and RE accompl	CELL splayed tion. A ized, th CONC lished.	STATUS d PENDI ls the ax le amplit ILIATIOI						
		d)	At the cor white stac	npletior k lights:	ı of rec illumin	onciliationate stea	on, the dily.					
		e)	The STA1 screen dis	TUS fiel splays C	d at the DNLINE	∋ top of t Ξ.	he					
				NO	TE							
		The STA to mair	white sta R encount Servo Dri ntenance b	ck light ters a S ve Mo par is de	flashe Servo E tor fai ployed	es if eith)rive Cor ult, or	er the ntroller if the					
		ļ		NO	TE							
		The mus fault sequ Rese ON	Servo Driv t be depre code. Jence aga et button a button.	ve Cont essed tc Perfo ain by and the	troller { attem rm th pressir n the g	S1 reset opt to res le powe og the E oreen PC						
		28. Wh am whi ON	en ONLIN ber lights t te stack lig LINE opera	E is cor urn Off, ths illur ation be	npletec and th ninate ygin.	d, the fla ne green steadily,						
CLEAN UP	15.	Clean L	Jp.					3	All	 	1	
		Ensure miscella work ar	all to aneous ma <u>ea.</u> Notify	ols, lı aterials <u>su</u> pervi	ubricar are re <u>iso</u> r of a	nts, ra emoved any defic	gs, and from the siencies.					

ATTACHMENT 4

LM MST SHOOTING STAR BULK STAGING UNIT PHASE 3A AND 3B MASTER CHECKLIST

03-MST-CA-203-M

Monthly Time Total:

Per Bulk Staging Unit - 113 Minutes

Refer to the MS-238 if additional maintenance information is required.

MMO-043-14							Ma	ain	tenance	e Tec	hnica	al Sup	oport (Center
U.S. Postal	Service					501			ENTIFICA	TION	100			
Maintenance	Check	list	CODE			ACI		1		CL	DDE	NU	IMBER	TYPE
			0 3	М	S	Т				С	A	2	0 3	М
Equipment Nomenclature LM M	^e ST		Equipme Shoo Un	int Mode ting St it Pha	_{el} tar B se 3/	ulk St \ and	aging 3B	ł	Bulletin File mm0	ename 9077al	n	Occurre	ence Month	ly
Part or	Item		Task	Statem	nent ar	nd Instr	uction			Est.	Min.		Thresho	lds
Component	No	(1	Comply wi	ith all cu	urrent	safety	orecaut	ions	;)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed	Freq.
SAFETY STATEMENT	1.	COMPLY Disconn required local lo down a equipme Check fe If any supervis further a THE US IS PROH When c cleaning vacuum or brus compres deficient upon de WARNIN Steps co the use o (PPE). F Plan (EV requiren	(WITH ect pow by this ckout nd loc nt and or susp unusua or prid ction of E OF C IIBITED leaning cleaned sh, mu sed of cleaned sh, mu sed of cleaned of Perso Refer to VP) MM(nents.	ALL wer and s insti- proce k out d ins- icious or to or to on the of OMPF J is od su r, a da ust t r blo your EWP/ d in th onal P the co O for a	SAF nd a ructi edure t th speces o pr equi RESS requi amp be wn Sup PPE is bu prote- urrer appr	ETY apply on. is to is m st or icce i occee pmen SED (ired, as a cloth used air. bervis : ulletir ctive t Ele opria	PREC lock Refer proj achin unus s fou ding t. DR B an HEF , lint in Rep sor in Equip ctrica te PP	CAL out to per le. con ual wi LOV alte PA -fre pla ort nm recome il W E	JTIONS. s when current ly shut Open ditions. debris. I notify th any WN AIR ernative filtered e cloth, ace of safety ediately quire ent /ork	2	All			
		Be ca equip applie	utious ment ed.	WA when when	wor wor	NG king ower	aroun has	id c	or on been					
		Seve VTU the V main	re injury falls. I ′TU unl tenance	WA y or c Do no ess s e bar.	ARNI death ot wa suppo	NG n can alk or orted	resu worl by t	lti ku he	f the nder long					

U.S. Postal		-			DENTIFICAT	TION		-				
Maintenance	Check	list	WORK CODE		EQUIF ACRO	MENT NYM		CL C	ASS ODE	NU	MBER	TYPE
			0 3	M S	Т			С	Α	2	0 3	М
Equipment Nomenclature	э ST		Equipme Shoot Uni	nt Model ing Star I t Phase 3	Bulk Stag 3A and 3	ging B	Bulletin File mm09	ename 9077al	ı	Occurre	nce Monthly	/
Part or	Item		Task	Statement	and Instruc	ction		Est.	Min.		Threshold	ls
Component	No	(0	Comply wit	th all curren	t safety pr	ecautior	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
				NOT	E							
		The o some should previc PMAC basis.	completion of the radial d have busly, and c for mai	on of th acks to b had the nd the s ntenance	is task e remov ese rac shelves e purpos	will r ed. A ks rei disab es on a	equire Il sites moved led in a daily					
				ΝΟΤ	E							
		Prior t should TMS1 policy be pe being	o perfor d be em and TM /procedu rformed assigne	ming follo optied an AS2 in ac ure. Thi by the sl d.	owing roo d report ccordanc s proce nift prior	e BSU upty to local should route						
ESTOP CHECK	2.	Check Emerger and Aud	the icy Sto ible Ala	Emerger p Switch rm.	ncy S n Light;	Stop Stac	Switch, k Lights,	2	9			
		1. On ti OFFI	he cell o _INE.	controller	screen,	click	on CELL					
		2. Verify BSU then Also illumi	y that th complet go out verify nated.	e green s tes all cu while the the whit	stack lig urrent tra audible e stack	hts bli ansact alarn light	nk as the ions, and n sounds. s remain					
		3. Press locate Cabir	s the re ed on t net.	ed EMEF the door	RGENCY of the	′STC Mair	P button Control					
		4. Verify and f red perso cycle be illu	y the red the red s ERROR onnel all stop sw uminated	ed EMEF stack ligh indicato ert station vitch station d.	RGENCY its are ill or lights ns (MP/ ons (CS	′STC lumina son AS)ar SS)st	P switch ted. The the mail id on the nould also					
		5. Deac switc outwa	tivate t h by p ard posit	he red ulling th ion.	EMER(e butto	GENC n bac	Y STOP k to the					
		6. Press the d	s the ye oor of th	llow E-S e Main C	TOP RE control C	SET : abinet	switch on					
		7. Verify ERR Wait	y that th OR light at least	ne red st ts on the 10 secon	tack ligh e MPAS ds befor	its and /CSSS e proc	d the red S go out. ceeding to					

MMO-043-1	4
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U.S. Postal S	Service					IDENTIFICA	TION				
Maintenance	Check	list	WORK CODE		EQUIPMEN ACRONYM	Г	CL C	ASS ODE	NU	MBER	TYPE
			0 3	M S	Т		С	A	2	0 3	М
Equipment Nomenclature LM MS	ST		Equipmer Shoot Uni	nt Model ing Star B t Phase 3/	ulk Staging A and 3B	Bulletin Fil mm0	^{ename} 9077al	n	Occurre	nce Monthly	/
Part or	Item		Task	Statement a	nd Instruction		Est.	Min.		Threshold	s
Component	No	((Comply wit	h all current	safety precaut	ons)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
		the n	ext sten								
		8. Pres door	s the groof the M	een POW ain Contro	/ER ON sw ol Cabinet	itch on the					
		9. Verif durat sequ the w	y the sta tion (the ence wit /hite stac	ck lights o audible th the cyc ck lights th	cycle quickly alarm will ling of lights nen illuminat	for a short sound in s), and that steadily.					
LANYARD CHECK	3.	Check th	ne Emer	gency Sto	op Lanyard	s Circuit.	* 2	9			
		* Minutes	s per gat	е							
				NOT	E						
		The e have	equipmer power ap	nt functior oplied.	ns should s	top, but					
		1. Pull a to the	any one e safety f	of the E-s fence surr	Stop lanyard ounding the	ls attached BSU.					
		2. Verif MPA illum	y the rec S/CSSS inate.	d stack lig ERROF	ghts illumina R lights sł	te. All red ould also					
		3. Rese on th RUN	et the blu le approj position	ie E-Stop priate lany	lanyard swit /ard control	ch, located box, to the					
		4. Pres the M circu red M not, befor	s the ye Main Con itry will re MPAS/CS notify yo re pressin	llow E-ST ntrol Cabi eset and t SSS ERR(ur superv ng the red	OP RESET net door. he red stacl OR lights wi isor. Wait ´ POWER O	switch on The E-Stop lights and go out. If 0 seconds N button.					
		5. Repe rema	eat step iining E-\$	s 1 thru Stop lanya	u 4 above ard segment	for each					
		6. Press Main lights lights	s the gro Control s cycle q s illumina	een POW Cabinet. juickly, an ite steadily	ER ON sw Verify tha d then the y.	itch on the t the stack white stack					
SAFETY FENCE	4.	Check	Safety Switch	Fence es.	Gate/Doc	or Safety	6	9			
					F						
		This into th	procedur ie safetv	re does r fence are	– not involve a.	entering					

U.S. Postal				l	DENTIFICAT	TION						
Maintenance	Check	list	WORK CODE		EQUII ACR	PMENT ONYM		CL	ASS ODE	NU	MBER	TYPE
			0 3	M S	Т			С	Α	2	0 3	М
Equipment Nomenclature	э Т		Equipme	ent Model ting Star	Bulk Sta	aina	Bulletin File	ename 2077al	2	Occurre	nce Monthly	
	1		Un	it Phase	3A and 3	BB	mmos	<i>5011</i> ai			MONUN	y
Dort or	Itom		Teek	Stataman	t and Instru	otion		Гat	Min		Thrashal	
Component	No	(Comply wi	th all curre	ent safety p	recaution	ns)	Time	Skill	Dun	Disess	IS Frog
								Req (min)	Lev	Hours	Fed	Freq.
											(000)	
		1. Oper to ac	n one sli tivate th	ding saf e E-STC	ety fence P circuit	e panel ry.	at a time					
		2. Verif ERR	y the re OR light	ed stack s all illur	lights ar ninate.	nd MP	AS/CSSS					
		3 Pres	s the ve	w E-9		button on						
		the	Main C itry sho	ontrol (uld NOT	Cabinet. Treset d	The lue to	E-STOP the open					
		siidir	ig tence	panei.		_						
		4. Verif and ERR	y the E the red s OR light	-STOP stack ligl s remair	circuitry hts and r n illumina	does ed MP ted.	not reset AS/CSSS					
		5. Clos	e and se	cure slic	ding safet	ty fence	e panel.					
		6. Pres the circu	s the ye Main C itry shou	ellow E-9 Control uld now	STOP RI Cabinet. reset as	ESET The expect	button on e E-Stop ted. Wait					
		10 se	econds b	pefore pr	oceeding	to nex	kt step.					
		7. Pres Main	s the gr Control	een PO Cabinet		N butto	on on the					
		8. Verif then	y that th the whit	ne stack e stack l	lights cy ights illur	vcle qu ninate	ickly, and steadily.					
		9. Step gates	s 1 thru s.	u 8 shc	ould be	repeate	ed for all					
VA BRAKE CHECK	5.	Check V	A Moto	r Brake.				15	9			
		1. On MAII	the BS NT MOD	U cell E push l	controlle	r, clicł	c on the					
		2. The displ click Main scree	MAINT MODE push button. The Maintenance Mode Machine Contr display screen should appear. If necessar click on the Machine Control tab to display th Maintenance Mode Machine Control displa screen.									
		Ensu movi	re the ⁻ ng the V	TA is fu /A.	ally retra	before						
		3. At th on th	e MAIN e Home	ITENAN VA pus	CE MOE h button.	DE scr	een, click					

U.S. Postal S	_							IDENT	TIFICAT		100				T) (D) (
Maintenance	Checkl	list		CODE			E		NYM				ASS ODF	NU	IMBEI	R	TYPE
		-	F	0 3	М	S	T					C	A	2	0	3	М
Equipment Nomenclature	•			Equipme	ent Mo	del				Bulle	etin File	name		Occurre	ence	-	
LM MS	ST			Shoo	ting S	Star	Bulk	Stag	jing		mm09	9077al	n		Mor	nthly	
				Un	it Pha	ase (3A a	nd 3	3								
Dart or	Itom	1		Tack	State	mont	and I	netruc	tion			Ect	Min		Throg	shold	
Component	No		(Ce	omply w	ith all	currer	nt safe	ety pre	ecautio	ns)		Time	Skill			siloiua	,
												Req	Lev	Run Hours	Piec	ces ed	Freq.
												(11111)			(00	0)	
		4.	Press	EMER	GEN	ICY	STO	P sw	itch.								
		5.	As ar	n adde	ed s	afet	v pr	ecau	tion,	atta	ch a						
			tempo	orary "	DO	NO	т с	PER	ATÉ"	sig	n to						
			EMER brake	RGENC check.	CY S	TOP	SW	itch,	durin	g the	e VA						
		6.	In the	Miscel	laneo	ous s	secti	on, c	lick o	n Dis	crete						
			I/O pu screer	ush bu n.	itton	to c	lispla	ay tr	e Di	scret	e I/O						
		7.	Click of I/O Sta	on the atus sc	Statu reen	ıs ta	b to	displ	ay th	e Dis	crete						
		8.	On th	ne Diso	crete	I/O	Sta	atus	scree	en, ir	n the						
			Safety push b	/ Contr outton.	ols s	ectic	on, c	lick o	on Dis	sable	PLC						
			WARNING														
		[Do no	t oper	n any	/ sat	fety	fenc	e do	ors	or						
		Ç	jales.														
		9.	Click i will re motor	in the l emove brake.	UNL(mot	OCK or p	GA ⁻ owe	TE cl er ar	neck Id en	box. Igage	This the						
		10.	Click to find the click to click the click tension of ten	the Wi screer	ndow 1.	/s St	art b	outto	n at tl	he bo	ottom						
		11.	Select	t Progra	ams.												
		12	Select	t Pewir	132										1		
		12.	Calasi					.									
		13.	Select	rewir	IJZ 0	11 ເກຍ	e nex	кі ро	Jup m	ienu.					1		
						NO	ΓЕ										
		ľ	f a bla click or	ack teri n the "(minal Open	l scro Teri	een mina	is no al" dro	ot disp op do	olaye wn.	d,						
		14.	 Type M82 in the black terminal screen an press Enter. 							and							
						NO	ΓЕ										
		l' r b	If a Watch window is displayed and M82 is not listed in the Watch window, press Insert button, type in M82 and click on ADD button. Click on DONE button.							is ert DD							

U.S. Postal Service								DENTIFI	CATI	ON				
Maintenance	Check	list	WORK CODE		E	EQUIF <u>A</u> CRC	PMENT			CL CC	ASS ODE	NU	MBER	TYPE
			0 3	M S	Т					С	Α	2	0 3	М
Equipment Nomenclature	, ST		Equipme Shoot	nt Model ting Star	Bulk	(Sta	ging	Bulletin mr	n Filer m09(_{name} 077al	ר ו	Occurre	nce Monthl	у
			Uni	t Phase	зА а	and 3	В							
Part or	Item		Task Comply wi	Statemen	t and I	Instruc	ction	20)		Est.	Min.		Threshol	ds
Component	NO	(Comply wi	un an curre	in Sai	ety pi	ecaulio	15)		Req (min)	Lev	Run Hours	Pieces Fed (000)	Freq.
		15. Recc	ord the	M82 va	lue	listec	d in th	ne Wat	tch					
		wind	OW.											
		16. Leav displa	e Pewi ayed on	in32 wi the mor	th th hitor s	he scree	Watch en.	wind	ow					
				WAR	NING	3								
		Be ca equip applie	Be cautious when working around or on equipment when power has been applied.											
		17. Oper enter	Open the appropriate safety fence gate and enter the safety fence area.											
		18. Place each	Place one mail tray weighing 50 pounds in each nest on the VA.						in					
				NC	TE									
			C	Do not cl	ose g	gate.								
		19. Exit t	he safet	y-fence	d area	a.								
		20. Recc	ord the N	182 valu	e in t	he W	/atch \	Nindow	<i>.</i>					
		a. li v p b	f this M value rec bound tra brake is be replac	l82 valu corded ay in e slipping ced.	e is prior ach , and	less to p nest, I the	than blacing the VA m	the M one 5 VA mo otor mu	l82 50- tor ust					
		b. li v 5 fi	f this M8 value re 50-pound unctionir	32 value ecorded d tray in ng corre	is th pric eac ctly.	ne sa or to h ne	ime as p pla st, the	s the M cing o e brake	l82 one is					
		c. E	Exit PMA	C Exec	utive.									
			WARNING											
		Do no	Do not go inside the BSU safety fence.											
		21. Press corne	 Press Close push button in the lower righ corner of the screen. 						ght					
		22. At Cont butto	the Ma rol scre on at the	AINTEN en, pre bottom	ANC ss th of the	E ne L e scro	MODE OG C een.	-Machi)FF pu	ine ısh					

MMO-043-14	MO-043-14 Maintena									port C	enter
U.S. Postal S	Service		MODIC			IDENTIFICAT	ION				T) (D) =
Maintenance	Check	list	CODE		ACRONYM		CL	ASS ODE	NU	MBER	TYPE
			0 3	M S T	-		С	Α	2	0 3	М
Equipment Nomenclature LM MS	ST		Equipmen Shooti Unit	nt Model ing Star Bu : Phase 3A	lk Staging and 3B	Bulletin File mm09	name 9077al	ı	Occurre	^{nce} Monthly	/
Part or	Item		Task S	Statement and	d Instruction		Est.	Min.		Threshold	S
Component	No	(0	Comply with	h all current s	afety precautio	ns)	Time	Skill	Run	Pieces	Frea
							(min)	Lev	Hours	Fed (000)	
		23. Click Wind Task	right mo lows task Manage	ouse butto (bar to acti r.	n (right-clic vate the Wi	k) on the ndows NT					
		24. Left-o	click on T	ask Manag	ger.						
		25. Click proce	on the Fesses.	Processes	tab to view	the list of					
		26. Term and perfo	ninate th Motion.e rming the	ne Interfac exe proces e following	e.exe, Rer sses (if list for each pro	ngine.exe, ed). By ocess:					
		a. H (N	Highlight Interface Aotion.ex	the .exe, e processe	individual Rengine.ex es).	process e, or					
		b. C	Click the I	End Proces	ss push butt	on.					
		c. C	Click YES	to confirm							
		d. F II N Ii	Repeat s nterface. Motion.ex isted).	sub-steps exe, F e process	a-c above Rengine.exe es are term	until the , and ninated (if					
		27. Press of the	s the Wir e screen	ndows Star and select	t button at t Shut Down.	he bottom					
		28. Seleo Yes t	ct "Shutd button.	lown the C	computer?"	and press					
		29. When comp on th the C	n the m outer" is o le cell co OFF posit	essage "It displayed, ntroller cor ion.	is safe to turn the pov nputer and i	turn Off ver switch monitor to					
				WARNIN	IG						
		Befor you n	e perfoi nust don	rming the the appro	following opriate PPE	steps					
		30. Turn unint the M	the pow erruptible lain Cont	er switch o e power su trol Cabine	on the cell c pply (UPS), t, to the OFF	ontroller's located in ⁻ position.					
		31. Place S1, I Cabir	e the har ocated o net, in the	ndle of Ma on the doo e OFF (dov	in Disconne r of the Mai vn) position.	ct Switch, in Control					
		32. Attac hand	h a lock le of Mai	kout device n Disconne	e and padlo ect Switch, S	ock to the 51.					

U.S. Postal S					DENTIFICAT	ΓΙΟΝ						
Maintenance	Checkl	ist	WORK		E			CL		NU	IMBER	TYPE
			0 3	M S	Т			C	A	2	0 3	М
Equipment Nomenclature LM MS	БТ		Equipme Shoot Uni	^{nt Model} ting Star it Phase	Bulk 3A a	Staging and 3B	Bulletin File mm09	ename 9077al	า	Occurre	ence Monthly	y
Part or	Item		Task	Statement	and I	Instruction		Est.	Min.		Threshold	ls
Component	No	(0	Comply wi	th all curre	nt saf	ety precautio	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
				WARI	NING	6						
		Ensu its lov	re the N west po	VA carri sition.	age	assembly	/ is in					
		33. Enter	the saf	ety-fence	ed ar	ea.						
		34. Remo the N outsid	ove the /A carri de the B	weighteo iage ass SU safet	d tray semb ty fer	y from eac bly and plance.	h nest on ace them					
		35. Ensu is adj	re RA is acent to	rotated the SA.	such	n that nest	number 2					
		36. Visua any le	 b. Visually check RA gearbox for any oil leaks; any leaks are present, replace RA gearbox. 									
		37. Exit safet	the saf y gate.	ety-fence	ed a	area and	close the					
			[WAR	NING	6						
		Befor you n	e perfo nust do	orming f n the ap	the prop	following priate PPE	steps					
				WARI	NING	6						
		Be ca equip applie	utious ment ed.	when wo when	orkir pow	ng around /er has	or on been					
		38. Rem hand	ove pad le of Ma	lock and in Discoi	l lock nnec	kout device t Switch, S	e from the 1.					
		39. Place ON (e the Ma up) posi ⁻	ain Disco tion.	onneo	ct Switch,	S1, in the					
		40. Rem OPE	0. Remove the temporary sign "DO NO OPERATE" from EMERGENCY STOP switcl									
		41. Deac by ρι	1. Deactivate the EMERGENCY STOP switc by pulling button to its outward position.									
		42. Press on th	Press the yellow E-STOP RESET push button on the Main Control Panel.									
		43. Turn	3. Turn ON the cell controller UPS.									
		44. Turn	ON cell	controlle	er coi	mputer and	d monitor.					

MMO-043-14 Maintenance Technical Support Center **IDENTIFICATION** U.S. Postal Service WORK EQUIPMENT CLASS NUMBER TYPE Maintenance Checklist CODE ACRONYM CODE S 3 Μ 0 3 Μ Т С А 2 0 Equipment Nomenclature Equipment Model **Bulletin Filename** Occurrence Shooting Star Bulk Staging Monthly LM MST mm09077ah Unit Phase 3A and 3B Part or Task Statement and Instruction Thresholds Item Est. Min. (Comply with all current safety precautions) Component No Time Skill Run Pieces Freq. Req Lev Hours Fed (min) (000)45. Allow the cell controller to boot up completely. 46. Press the Ctrl-Alt-Delete keys to log on. 47. Log on or press OK button at log on screen. NOTE If the blue SSTAR icon is not available, the program may be accessed from the Windows Start button, using the RUN option, select Browse, select SS_Software. 48. Initiate the BSU software program by doubleclicking the blue BSU icon labeled INTERFACE.EXE. 49. Log in to the cell controller when the login screen appears. 50. Press the green POWER ON button on the Main Control Cabinet. 51. Click on MAINT MODE push button. 52. At the MAINTENANCE MODE screen, click on: a. Home VA button. b. After the VA has finished homing, click on Home RA button. VA DRIVE BELT 6. Check the Tension of the Vertical Axis (VA) 5 9 Drive Belt. 1. On BSU Cell Controller, click on the MAINT MODE control button to display the Maintenance Mode display screen. The Maintenance Mode Machine Control display screen should appear. If necessary, click on Machine Control tab to display Maintenance Mode Machine Control display screen. WARNING Severe injury or death can result if the VTU falls. Do not walk or work under the VTU, unless supporting it with the long maintenance bar.

U.S. Postal S				I	DENTIFICAT	FION		1				
Maintenance	Check	ist	WORK CODE		EQU ACF	IPMENT RONYM		CL	LASS ODE	NU	MBER	TYPE
			0 3	M S	T			С	A	2	0 3	М
Equipment Nomenclature)) T		Equipme	ent Model			Bulletin File	name		Occurre	nce	
	51		Shoo	iting Star	Bulk St 3A and	aging 3B	mm0s	9077ai	n		Monthly	/
			011		SA and	00						
Part or	Item		Task	Statement	and Instr	uction	26)	Est.	Min.		Threshold	ls
Component	NO	(Somply w		ni salety j	Jecaulio	13)	Req	Lev	Run	Pieces	Freq.
								(min)		TIOUIS	(000)	
				CAU								
		-]						
		Ensu	re the ' na the '	IAISTU VA Fai	lly retr	acted I	oetore v mav					
		result	in BSL	J equipm	nent da	nage.	y may					
		2. Click	on the	e Mainte	enance	Positio	n button.					
		This main	places tenance	the VA position	e pre-set ast.							
		3. Acce	ss the	MAINTE	NANCE	MOD	E screen.					
		Seleo Misco	et the D Ellaneou	Discrete I us sectior	/O scre n.	on at the						
		4. At th scree	e Discro en optior	ete I/O s n.	creen, s	he Status						
		5. Ensu	re the E	Enable Pl	LC optio	on is dis	played at					
		Conti Optio	rols sec n to cha	e 1/0 ction. Cl ange to E	ick on nable P	the Dis LC, if re	able PLC equired.					
		6. Select pneu autor from Moto 480 V the p is pre	option to change to Enable PLC, if required. Select the UNLOCK THE GATE option. The pneumatic system purge valve is automatically activated, removing air pressure from the system. In addition, the KP Mair Motor Contactor is opened. This removes the 480 VAC from the servo drive controllers and the power to the motor fans. Control voltage									
		7. Oper	the sat	fety gates	S.							
		8. Seleo MAIN	t the ITENAN	Close c ICE MOI	option. DE scree	Retur en to LC	n to the DG OFF.					
		9. Acce scree and s softw	Access Windows NT START button at low screen display. Select SHUTDOWN optio and select YES when prompted. Wait for th software to complete the shutdown process.									
			WARNING									
		Befor you n	Before performing the following steps you must don the appropriate PPE.									
		10. Oper the m	Open the MCC doors; turn Off the comput the monitor, and the UPS.									
									1	1	L	I

MMO-043-14					Mai	intenance	e Tec	hnica	al Sup	port C	enter
U.S. Postal	Service		WORK			IDENTIFICAT		222	NU	MRER	TYDE
Maintenance	Check	ist	CODE		ACRONYM		C	ODE			
Fauinment New and the			0 3			Dullatin Cit	С	Α	2	0 3	М
	e ST		Equipme Shoo Uni	ting Star Bul it Phase 3A	lk Staging and 3B	mm09	name 9077al	n	Occurre	Monthly	ý
Part or	Item		Task	Statement and	Instruction		Est.	Min.		Threshold	ls
Component	No	(0	Comply wi	th all current sa	afety precautio	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
		11. Open Break When the M proce local Attack device Break signe lock Disco signe 12. Close locko curre 13. Close locko curre Natal on th preve perso 480 V CB1 v the O from side o conta Break be loc systel	the the formation of th	MCC Main .1). WARNIN rming mai rform syste as prescribe kout/restored d multi-loc the Main d secure v Otherwise ut device Switch, S1 MCC .t procedure lockout/resta WARNIN cout/tagout umatic Mai ipment dan WARNIN present on a Main Disc ition. Sever cution will Min Disc ition. Sever cution will Main Disc Sonnect S stall lockou	Disconne G ntenance m lockout/ d by the c e proce k hasp lo Facility of with a loc , attach a to the using a loc doors. es as pres ore procedu G device an in Air Va hage or inj G the line s onnect Sw re injury or occur if th onnect Sw	ct Circuit inside tagout urrent dures. ockout Circuit k and multi- Main ck and Perform cribed by ires. d lock lve to iury to side of itch in death he line itch is Circuit r must ove all Distribution t breaker d lock.					

U.S. Postal Service								DENTIFICA	TION		n		
Maintenance	Check	list	WORK CODE		EC A		MENT NYM		CL C	LASS ODE	NU	MBER	TYPE
			0 3	M S	Т				С	A	2	0 3	М
Equipment Nomenclature LM MS	ŚТ		Equipme Shoo Un	nt Model ting Star it Phase	Bulk 3A ar	Stao nd 3	ging B	Bulletin File mm0	^{ename} 9077al	h	Occurre	nce Monthly	/
Part or	Item		Task	Statement	and In	nstruc	tion		Est.	Min.		Threshold	ls
Component	No	((Comply wi	th all curre	nt safe	ety pre	ecautior	าร)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
		Sever	re injury	WARI	NING h car	n res	sult if	the					
		VTU f the V long i	alls. Do TU, unle mainten	o not wa ess supp ance ba	lk or oortin r.	wor ng it	k und with t	ler the					
		14. Enter long and s	 Enter the safety fenced area. Engage the long maintenance bar beneath VA Carriag and secure. Set the force gauge, with a mid-range of 30 f 										
		15. Set tl 40 pc	Set the force gauge, with a mid-range of 30 t 40 pounds, to the compression setting.										
		16. Place agair segm the r botto	 Place the sensing element of the force gauge against the center of the VA belt lower segment, at the point 37 1/2" above the top of the mast base plate, or 37 1/2" below the bottom of the VA carriage. 										
		17. Prese touch	s inward nes the r	to defleo nast.	ct the	belt	until i	t just					
		18. Verify gaug	y that the e is 35 l	e display bs +0 /–´	ed va 1/2 po	alue bund	on the	e force					
TA DRIVE BELT	7.	Check T	ension	on the T	A Dri	ive E	Belts.		4	9			
		1. Set a poun	i force g ds, to its	auge, wi s compre	th a n ssion	nid-r i sett	ange ting.	of 8 to 12					
		2. Dete segm	rmine nent of th	the mic ne left TA	dpoint A Driv	t oʻ ve be	f the lt.	bottom					
		3. Place midp inch segm	e a me oint of th marker nent of th	easuring ne left TA on the ta ne belt.	tape A Driv ape al	e oi /e Bi ligns	rule elt suc s with	r at the ch that an the lower					
		4. Press upwa TA I dista of the top of from 6 +0	 Press the sensing element of the force gaug upward against the lower segment of the le TA Drive Belt at the midpoint. When th distance between the upper and lower loop of the belt is exactly 1" (from top of tooth t top of tooth), record the displayed readin from the force gauge. The reading should b 6 +0 / -1/2 pounds. Repeat steps 1 through 4 above for the right. 										
		5. Repe TA D	eat steps rive Bel	s 1 throu t.	igh 4	abo	ve for	the right					

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Maintenanco	Chack	list	WORK		EQUIPMENT		CL	ASS	NU	MBER	TYPE
Manitenance		iist		MS					2	0 3	М
Equipment Nomenclature			Fauinme	INI O		Bulletin File	- C				IVI
	ŚТ		Shoo	ting Star E	Bulk Staging	mm09	9077al	h	Occure	Monthly	/
			Un	it Phase 3	A and 3B					_	
							1				
Part or Component	Item No	((Task Comply wi	Statement a	and Instruction	ane)	Est. Time	Min. Skill		Threshold	IS
Component	NO	(Somply wi		r salety precaution		Req	Lev	Run	Pieces	Freq.
							(min)		Hours	Fed (000)	
		1								(/	
TA TIMING BELT	8.	Check T	ension	on TA Tin	ning Belt.		2	9			
		1. Set	the spe	cial tool	(P/N 241A80	01) at the					
		midp	oint of	the timi	ing belt bet	ween the					
		pulle	ys.								
				NOT	E						
		Placin	g the to	ool so tha	at the edge t	ouches					
		the bo	ottom of	the fram	e correctly po	ositions					
		the to	ol betwe	en the pu	lleys.						
		2 Cher	k that th	no nointer	on the tool i	e hotwoon					
		the tw	vo lines	on the too	oli ille iool i ol.	S DEIWEEN					
				NOT	E						
		This	verifies	the belt	tension is	set at					
		3 ± 0.	5 lbs wit	h a 1/16"	belt deflection	n.					
		 If the notify 	pointer superv	is not bet isor.	ween the two	lines,					
	Q	Check T	nsion	on the R/	A Drive Belt		2	9			
	9.	Check I			E DIIVE Deit.		2	9			
		A lad	der may	/ be requ	lired to perfo	rm this					
		1. Set a mid-r settir	a push/ ange of ig.	pull type 8-16 pou	tension gaug inds, to its co	ge, with a mpression					
		2. Using deter of the the p eithe	g a stra mine the e RA dr points a r pulley.	aight edg e midpoin ive belt. t which t	le and tape t of either fre This is meas the belt segr	measure, e segment sured from ment joins					
		3. Make plate obse	e a tem so that rved.	porary m 1/8" of b	ark on the F elt compressi	RA bottom ion can be					
		4. Press agair the R has displa readi	s the se ast the n A Drive been ayed rea ng shou	nsing eler nidpoint o Belt. Wh compress ading fron Id be 12 ±	ment of the fo f either free s ien the sensir sed 1/8", re n the force ga 1/2 pounds.	orce gauge segment of ng element ecord the auge. The					

U.S. Postal	Service			-			l	DENT	TIFICA	TION				I
Maintenance	Check	list	WORK CODE			EQUII ACR	PMENT ONYM			CL	LASS ODE	NU	MBER	TYPE
			0 3	Μ	S	Г				С	Α	2	0 3	М
Equipment Nomenclature)		Equipme	ent Mode	el		1 1	Bulle	etin File	ename		Occurre	nce	
LM MS	ST		Shoo	ting St	tar Bu	ılk Sta	ging		mm09	9077al	h		Month	у
			Un	it Pha	se 3A	and 3	BB							
Part or	Item		Task	Statem	ient an	d Instru	ction			Est.	Min.		Threshol	ds
Component	No	(Comply w	ith all cu	urrent s	afety p	recautio	ns)		Time	Skill	Run	Pieces	Freq
										(min)	Lev	Hours	Fed	rioq.
										```			(000)	
RA TIMING BELT	10.	Check T	ension	of RA	Timi	ng Be	lt.			2	9			
				_		-								
				Γ	NOTE									
		The under	RA tim side of t	ing b the VT	elt is U car	s loca riage.	ated c	on th	ne					
		1. Rem	ove RA	timing	g belt	cove	r by re	mov	ing 4					
		screv	VS.		-		-		-					
		2. Set	a push/	pull ty	/pe te	ensior	gaug	e, w	vith a					
		mid-i settir	ange o ig.	t 4-8 p	oounc	ls, to	its cor	npre	ssion					
		3. Using	g a str	aight e midr	edge	and	tape	mea	sure,					
		of th	ng a straight edge and tape mean formine the midpoint of either free seg the RA timing belt. This is measured points at which the belt segment						from					
		the eithe	rmine the midpoint of either free segme e RA timing belt. This is measured fi points at which the belt segment jour r pulley.											
		4. Make plate obse	mine the midpoint of either free segmer e RA timing belt. This is measured fror points at which the belt segment join r pulley. e a temporary mark on the mountin so that 1/8" of belt compression can b rved.											
		5. Pres agair the elem the c Read	s the senst the RA Tin ent has displaye	nsing midpo ning E been d read uld be	eleme int of Belt. n com ding f 6 ± 1	ent of the f Whe press rom t /2 por	the for free sean the fied 1/8 the forcounds.	rce g egme sei 3", re ce ga	auge ent of nsing ecord auge.					
		6. Rein	stall RA	timing	j belt	cover.								
TA, RA AIR HOSE	11.	Visually Underne	Chec ath VA	k TA Carria	an Age A	d R ssem	A Aiı bly.	r H	oses	3	9			
		Visually undernea wear ar manifolds	check ath the \ id crac s.	the /A car king	TA riage at th	and asser e air	RA ai nbly, fo cyline	ir ho or sig ders	oses, ins of and					
VA GEARBOX	12.	Visually	Check	VA Ge	arbo	x for	Any O	il Lea	aks.	1	9			
		If any lea	lks are p	oresen	t, rep	lace th	ne VA (	geart	box.					
											<u> </u>		1	

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U.S. Postal S	Service						DENTIFICAT	ION				
Maintenance	Check	list	WORK		E			CL	ASS	NU	MBER	TYPE
Maniteriance	SHOUL			MS	Τ			C C		2	0 3	М
Equipment Nomenclature	9		Equipmer	nt Model			Bulletin File	ename		Occurre	nce	
LM MS	ST		Shoot	ing Star	Bulk	Staging	mm09	9077al	n		Monthl	y
			Uni	t Phase	3A a	nd 3B						
Part or	ltem		Task	Statement	and I	nstruction		Fst	Min		Threshold	ls
Component	No	(0	Comply wit	th all curre	nt safe	ety precautio	ns)	Time	Skill	Due	Diagon	-Crog
								Req (min)	Lev	Hours	Fed	Fleq.
								()			(000)	
VA AIR	13.	Check th	e VA St	op Cusł	nion	Air Press	ures.	3	9			
PRESSURE				NO	TE			-				
		The s	top cusł	nion air	pres	sure is sp	ecified					
		to be	8 ± 1/2	PSI. E	nsur	e the air	gauge,					
		used	for this t	ask is de	esigr	ned to acc	urately					
		measu	ure the s	top cusr	nion a	air pressur	е.					
		of bo	Vith a standard air gauge, check air pressure of both VA stop cushions for 8 ± 1/2 PSI.									
		2. If pre	ssure is	low, ad	d air	with a sta	ndard tire					
		air pu	ump. If	air pres	Sure	is too hig	h, reduce					
			essure t	00±1/2	31							
		3. Ensu remo	re all to ved from	ools, ma h the wor	ateria rk are	als, and d ea.						
		4. Exit safet	the safe y gate.	ety fenc	e a	rea and						
			WARNING									
		Befor you n	e perfo nust dor	rming t n the ap	the t prop	following oriate PPE	steps					
		5. Remo hand	ove the l le of Mai	lock and in Discor	l lock	cout device t Switch S	e from the 1.					
		6. Move S1, l Cabir	e the ha ocated c net, to th	ndle of on the d le (ON) p	Main loor bositi	Disconne of the Ma on.	ect Switch in Control					
		7. In the	e Manua	l Move T	o se	ction, ente	r 1.					
		8. Click lowes	on Mo [.] st positio	ve VA k n.	outto	n to move	e it to its					
		9. Seleo main	t the CE	option on	any							
		10. The g ENTE	e green stack lights and the CSSS OK-TO ITER light begin to flash.									
		11. The c and c return	The cell controller completes all transactions and comes to a controlled stop. The VTU eturns to the HOME position.									
		12. The c	green sta	ack lights	s go	Off.						
		13. Selec	t Maint	Mode op	otion	from main	screen.					

U.S. Postal S	Service				_		DENTIFICAT	ΓΙΟΝ				
Maintenance	Checkl	ist	WORK CODE		EQUI ACR	PMENT ONYM		CL	LASS ODE	NU	MBER	TYPE
			0 3	M S	T			C	A	2	0 3	М
Equipment Nomenclature LM MS	, ST		Equipme Shoot Uni	nt Model ting Star it Phase	Bulk Sta 3A and 3	iging 3B	Bulletin File mm09	ename 9077al	h	Occurre	nce Monthl	ý
Part or	Item		Task	Statement	and Instru	iction		Est.	Min.		Threshold	ls
Component	No	(0	Comply wi	th all curre	nt safety p	recautio	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
		14. Acce Selec Misce	ss the t the D ellaneou	MAINTE Discrete I Is section	NANCE /O scree 1.	MODI en opti	E screen. on at the					
		15. At the scree	e Discre n optior	ete I/O s n.	creen, s	elect t	he Status					
		16. Ensu the Contr optior	he Discrete I/O screen, select the Status een option. ure the Enable PLC option is displayed at Discrete I/O Status Screen Safety trols section. Click on the Disable PLC on to change to Enable PLC if required. ect the UNLOCK THE GATE option. The umatic system purge valve is omatically activated removing air pressure in the system. In addition, the KP Main or Contactor is opened. This removes the VAC from the servo drive controllers and power to the motor fans. Control voltage resent at the controllers and sensors.									
		17. Select pneu autor from Moto 480 \ the p is pre										
		18. Open	the saf	ety gates	S.							
		19. Selec MAIN	t the ITENAN	Close o ICE MOI	option. DE scree	Retur n to L0	n to the DG OFF.					
		20. Acces lower option for sc	NTENANCE MODE screen to LOG OFF. ess the Windows NT START button at the er screen display. Select SHUTDOWN on, and select YES when prompted. Wait oftware to complete shutdown process.									
			[	WAR	NING							
		Befor you m	e perfo nust do	orming in the ap	the follo propriat	owing e PPE	steps					
		21. Open monit	en the MCC doors; turn Off computer nitor, and UPS.									
		22. Open Breal	en the MCC's Main Disconnect Circui eaker (CB-1).									
			WARNING									
		When the M proce local Attacl	perfo CC, per dures a locko h a ree	rming in form sy as presc put/ re d multi	maintena stem loo ribed by store -lock ha	ance ckout/i / the c proce asp lo	inside tagout urrent dures. ockout					

MMO-043-14			Maintenance	e Tec	hnica	l Sup	port C	enter
U.S. Postal S	Service				195	NU	MRED	TVDE
Maintenance	Check	list	CODE ACRONYM	C	DDE			
			0 3 M S T Bulletie Eile	С	A	2	0 3	M
LM MS	ŜT		Shooting Star Bulk Staging mm09 Unit Phase 3A and 3B	9077ah	า	Occurre	Monthly	1
Part or	Item		Task Statement and Instruction	Est.	Min.		Threshold	s
Component	No	(0	Comply with all current safety precautions)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
		devic Break signe lock Disco signe 23. Close proce locko 480 V CB1 V the O from side conta break be loc syste 24. Loca Pane powe 25. Attac Disco	e on the Main Facility Circuit ker; and secure with a lock and d tag. Otherwise, attach a multi- lockout device to the Main onnect Switch S1 using a lock and d tag. e MCC doors. Perform lockout/tagout edures as prescribed by the current local out/restore procedures. WARNING /AC is present on the line side of with the Main Disconnect Switch in FF position. Severe injury or death electrocution will occur if the line of the Main Disconnect Switch is acted. The main facility circuit ter listed on the MCC exterior must cked out to completely remove all em power. the the facility Main Power Distribution el. Disconnect STAR circuit breaker er, and install lockout device and lock. ch a lockout device to the handle of onnect Switch S1, and secure the lockout ce with padlock.					
IA BELTS	14.	Check ti Feed Flo Dama they the li degra Remo in the lift de	he Tension of the Induction Axis (IA) for Belts and Drive Belt. WARNING age may occur to the safety mats if are not removed prior to moving fting device across them, creating aded E-Stop circuit operation. ove any sections of the safety mat a path of the lift prior to moving the evice inside the safety fence area.	2	9			

U.S. Postal	Service						IDENTIFICAT	TION				
Maintenance	Check	list	WORK CODF		EG			CL	ASS ODE	NU	MBER	TYPE
			0 3	M S	ΤÎ			C	A	2	0 3	М
Equipment Nomenclature	e e		Equipme	nt Model		Ot	Bulletin File		_	Occurre		
	51		Snoot Uni	ing Star	3A an	Staging	mmus	9077ai	n		wonthi	/
	Ū.		0									
Part or Component	Item No	((	Task Comply wi	Statement	and In: nt safet	struction tv precautio	ns)	Est. Time	Min. Skill		Threshold	is
						,	,	Req	Lev	Run Hours	Pieces Fed	Freq.
								((()))			(000)	
				NO	TE							
		A scis requir check 1. Chec the l/ meas Optir tight, floor 2. Chec Ther the li shou shou withc drive	ssors lift ed to ac s. k the te A feed fl suremen nally, th and ea should b k tensic e is no s ft statio ld be ta but any belt is c	, or othe ccess the nsion of oor. The t for e belts ch of th be similar on of the specific t n drive h ut, but r ble to be noticeab	er lift e IA to each ere is the should e two rly ten IA lift ension belt. not tig e mov ble be adjust	device, n o perform of the tw no specific feed flo d be tau o belts or nsioned. it station n measur Optimally ht. The ved easily elt slack ted.						
DA BELTS	15.	Check th Feed Flo	ne Tens or Belts	ion of th and Dr	ne Dis ive Be	scharge / elt.	Axis (DA)	2	9			
				NO	TE							
		A scis requir check 1. Chec the tensic Optir tight, floor 2. Chec There the li shou shou withc drive	essors lift ed to ac s. ek the te DA feed on meas nally, th and ea should t ek tensio e is no s ft station ld be ta but any belt is c	, or othe cess the nsion of d floor. surement e belts ich of th be similar on of the specific t n drive h ut, but r ble to be noticeab	er lift e DA to e ach The t for the should e two rly ten DA lift ension belt. not tig e mov ble be adjust	device, n o perform of the tw ere is no he feed f d be tau o belts or nsioned. ft station n measur Optimally ht. The ved easily elt slack ted.	hay be these o belts on o specific loor belts. t, but not the feed drive belt. rement for t, the belt lift station t by hand when the					

MMO-043-14	IMO-043-14         Maintenance Technical Support Center           U.S. Postal Service         IDENTIFICATION								
U.S. Postal	Service		IDENTIFICA	TION					
Maintenance	Check	list	WORK EQUIPMENT	CL		NU	MBER	TYPE	
			0 3 M S T	C	A	2	0 3	М	
Equipment Nomenclature	) 		Equipment Model Bulletin File	ename		Occurre	nce	L	
LM MS	ST		Shooting Star Bulk Staging mm0	9077al	n		Monthl	Ý	
			Unit Phase SA and SB						
Part or	Item		Task Statement and Instruction	Est.	Min.		Threshold	ls	
Component	NO	(0	comply with all current safety precautions)	Req	Lev	Run	Pieces	Freq.	
				(min)		Hours	Fed (000)		
	10			50		T			
SA WHEEL	16.	Lubricat	e Shelf Axis (SA) Guide Wheels.	50	9				
LOBINOATION			WARNING						
			MARNING						
		Be ca	utious when working around or on						
		equip	ment when power has been						
		appin	FU.						
			WARNING						
			WARNING						
		Open	the appropriate turn-end safety-						
		fence	d gate, but do not enter.						
			NOTE						
		A byn	ass key will need to be installed into						
		one c	f the turn-end safety fence locks to						
		gain a	ccess prior to performing this task.						
		1 Post	ore the air pressure to the Filter						
		r. Resu Reau	lator Supply.						
		5	11.5						
			WARNING						
		Befor	e performing the following steps						
		youn							
		2. Rese breal	t the Main Facilities STAR circuit ær, as required.						
		3. Posit	ion the Main Disconnect Switch (CB-1)						
		to ap	ply 480 VAC 3-phases to the MCC. The						
		MCC	's power supplies and the internal fans						
		4. Turn diaor	on the UPS and allow the internal self						
		LED	to illuminate.						
		5. Turn Allow	On the monitor and the cell controller. to the cell controller to boot up.						
		6. Whe	n prompted press Ctrl-Alt-Delete to						
		acce	ss the Windows NT Logon box. At the						
		pass	word default prompt, press ENTER and						
		wait	one minute for all processes to staff.						

U.S. Postal	Service			-		DENTIFICAT	ΓION				
Maintenance	Checkl	list	WORK CODF		EQUIPMENT ACRONYM		CI C	LASS ODF	NU	MBER	TYPE
			0 3	MS	T		C	A	2	0 3	М
Equipment Nomenclature LM MS	э ST		Equipme Shoot Uni	nt Model ting Star Bi t Phase 3/	ulk Staging A and 3B	Bulletin File mm09	ename 9077a	h	Occurre	nce Monthly	/
Part or	Item		Task	Statement ar	nd Instruction		Est.	Min.		Threshold	ls
Component	No	(0	Comply wit	th all current :	safety precaution	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
				NOTE							T
		If one SHOF activa advisi INTEF ORAC 7. Doub INTE	e minute RTCUT ⁻ ted, a ng RFACE.E CLE not a ble clic RFACE.	has not o TO INTER prompt s SHOR EXE is to available. k on th EXE Icon	elapsed befo FACE.EXE I creen will a TCUT erminated d ne SHORT( . The STAF						
		Logir	n screen	appears.	_						
				NOTE							
		The l succe appea the L0 trackb	LOGIN name of the user who last essfully logged into the system ars initially in this field. To return to OGIN name window, click it with the pall or press SHIFT-TAB.								
		8. Enter	r the US	ER NAME							
		9. The succe CON NET estat syste	r the USER NAME and PASSWORD. CELL STATUS screen appears after essful LOGIN. Wait for a green INECTED to appear at the right of the WORK status indicating the cell controller plishes communication with the TMS								
		10. Revie Revie discre	ew the C ew the epancies	CELL STA ^T Fault Des s.	TUS screen t cription and	for errors. note any					
				WARNI	NG						
		Close fence	e the ap d gate, l	opropriate but do no	turn-end s t enter.	safety-					
		11. Using safet	g a byp y fence l	ass key, lock and in	opropriate						
		12. Phys	ically clo	ose the saf							
		13. Selec	lect Maint Mode option from Main screen.								
		14. Acce Selec the M	ss the l ct the D liscellan	MAINTEN iscrete I/C eous secti	ANCE MODI ) screen opt on.	E screen. ion under					
		15. At th	e Discre	ete I/O scr	een, select t	he Status					

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U.S. Postal S	Service						DENTIFICAT	ION				
Maintenance	Check	list	WORK		E			CL		NU	IMBER	TYPE
			0 3	M S	T			C	A	2	0 3	М
Equipment Nomenclature LM MS	ŜT		Equipmer Shoot Uni	^{nt Model} ing Star t Phase	Bulk 3A a	Staging nd 3B	Bulletin File mm09	ename 9077al	า	Occurre	ence Monthl	y
Part or	Item		Task	Statement	and I	nstruction		Est.	Min.		Threshol	ds
Component	No	(0	Comply wit	h all curre	nt safe	ety precautior	าร)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
		scree	en option	 L.								
		16. Click Conti	the Dis rols sect	able Pl ion.	_C b	utton in th	ne Safety					
		17. Unde the safet	der the Safety Controls section, uncheck UNLOCK GATE option to ensure the ety gates are locked. ect the Close Button to return to the INTENANCE MODE screen.									
		18. Selec MAIN	t the ( ITENAN	Close E CE MOI	Buttor DE so	n to retur creen.	n to the					
		19. Leav	e one gate that is bypassed for access.									
			e one gate that is bypassed for access. <b>NOTE</b>									
		SA gu period and r unit c device wheel	uide wheels require lubrication on a dic basis to prevent excessive wear minimize noise levels when storage cycles. A scissors lift, or other lifting e, is necessary to access SA guide I (upper) lube points.									
		20. Posit fence to the	ion the e, if poss e top of t	scissors ible, at t he unit.	s lift the e	outside tl nd of SA f	he safety or access					
		21. At the p	e MAINT endent.	ENANC	EM	ODE scree	en, enable					
			Γ	WAR	NING	ì						
		Chem shield worn	iical pi ls), and when us	roof g d rubbe sing CR	oggi erg C 3-	es (with loves mu 36.	side st be					
			WARNING									
		Disca mater accor	card or dispose of chemical soaked erials according to MSDS and in ordance with local procedures.									
			NOTE									
		Exerc guide exces	ercise care when lubricating the SA de wheel upper lube points. Wipe off ess oil immediately after spraying.									
		22. Locat place	te lube s (top a	points and botto	and o m of	carefully lu the 2 quid	ibricate 4 e wheels)					

U.S. Postal S	Service							DENT	IFICAT	ION					
Maintenance	Checkl	ist	WORK		I		MENT			CL		NU	MBER		TYPE
			0 3	MS	5   T					C	A	2	0 3	3	М
Equipment Nomenclature	)		Equipme	nt Model				Bulle	tin File	name		Occurre	nce		
LM MS	ST		Shoo	ting Sta	r Bull	< Sta	ging	r	mm09	9077al	n		Mont	hly	
			Un	it Phase	3 A S	and S	D								
Part or	Item		Task	Stateme	nt and	Instru	ction			Est.	Min.		Thresh	olds	S
Component	No	(0	Comply wi	th all cur	rent sa	fety pr	ecaution	ns)		Time Rea	Skill Lev	Run	Piece	es	Freq.
										(min)		Hours	Fed	、	
											 T		(000	/	
		using (Part	) CR # 03003	C 3- 3) spray	36 /.	Tec	hnical	G	rade						1
		23. Use	the Mar	nual Pe	endan	t to	jog the	e RS	S to						
		place the tu	e the ne urn end.	xt rack	in th	e pr	oper p	ositic	on at						1
		24. Repe whee	eat steps els have	s 22 th been lu	ru 24 Ibrica	until ted.	all up	per g	guide						l
		25. Locat (both of ra (Part	at steps 22 thru 24 until all upper guide Is have been lubricated. te lube points and lubricate 4 place sides of load bearing wheel) on botton ick using CRC 3-36 Technical Grade # 03003) spray. the Manual Pendant to jog the RSS to the manual Pendant to jog the RSS to												
		26. Use place the tu	se the Manual Pendant to jog the RSS to ace the next rack in the proper position at e turn end.											l	
		27. Repe whee	eat steps els have	s 25 ar been lu	nd 26 ubrica	until ted.	all lov	wer g	guide						l
		28. With asse	the mbly to t	Pendan the Mai	t rai ntena	ise ince	the ∖ positio	/A/R/ n.	A/TA						l
		29. Acce Selec Misce	ss the ct the D ellaneou	MAINT viscrete is sectio	ENAN I/O s	NCE scree	MODE n opti	E scr on at	reen. t the						l
		30. At the scree	e Discre en optior	ete I/O n.	scree	en, se	elect t	he St	tatus						
		31. Ensu the Conti optio	re the E Discrete rols sec n to cha	inable e I/O tion. ( nge to	PLC o Stat Click Enabl	optior us on th e PL	n is dis Screei ne Dis C if ree	splaye n Sa able quiree	ed at afety PLC d.						l
		32. Select pneu autor from Moto 480 \ the p is pre	ect the UNLOCK THE GATE option. The eumatic system purge valve is omatically activated, removing air pressure n the system. In addition, the KP Mair tor Contactor is opened. This removes the 0 VAC from the servo drive controllers and power to the motor fans. Control voltage resent at the controllers and sensors.						The is sure Main s the and Itage						
			WARNING												
		Close fence	the a d gate,	ppropr but do	iate 1 not e	turn- enter	end s	afety	/-						

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U.S. Postal S	Service						l	DENTIFI	CATION					
Maintenance	Checkl	list	WORK									NU	MBER	TYPE
			0 3	M S	Т					; /	1	2	0 3	М
Equipment Nomenclature	)		Equipme	ent Model				Bulletin	Filenam		Oc	curre	nce	
LM MS	ST		Shoo	ting Star	Bull	< Stag	jing	mr	m09077	ah			Monthl	y
			Un	it Phase	3A a	and 3	3							
Part or	Item		Task	Statement	and	Instruc	tion		Est	Min			Threshold	ls
Component	No	(	Comply wi	ith all curre	nt sa	fety pre	cautio	ns)	Tim	e Skill	P	un	Pieces	Fred
									(mir	) Lev	Ho	ours	Fed	ricq.
									,	,			(000)	
		33. Rem	ove the	bypass k	key.									
			_	5.										
				WAR	NIN	G								
		Dofo	ro norfo	, mina	ih a	faller	vina	otono						
		VOU I	nust do	n the ap	proi	oriate	PPE	sieps						
		<b>,</b>						-						
		34. Clos	e and	secure	inte	rlock	swite	ches a	ind					
		gate	S.											
				WAR	NIN	G								
		_												
		Be ca	autious	when w	orki	ng ar	ound	or on						
		appli	ed.	when	pov	ver	nas	been						
			· · ·											
		35. Reso brea	et the ker, if re	Main I quired.	Facil	ities	STA	R circ	cuit					
		26 Dooi	tion the	Main Di	iaaa	anaat	Cuvit.		1)					
		30. POSI to ar	uon ine	VAC 3-r	has	es to	the M	un (Св ICC Т	-1) he					
		MCC	C power	supplies	and	the ir	nterna	al fans v	will					
		com	e on.											
		37. Turn	on the	UPS an	id al	low tl	he int	ernal s	self					
		diag	nostic ro	outine to	com	plete	and	the gre	en					
		LED	to illumi	nate.										
		38. Turn Allov	On the	e monitor	an oller	d the to bo	cell ot up	controll	ler.					
		39 M/h	en nron	nnted r	nee	s Ctr	י +ו∆_ו	Deleta	to					
		acce	ess the \	Windows	NT		n bo	x. At t	the					
		pass	word de	efault pro	ompt	, pres	s EN	ITER a	ind					
		wait	one min	ute for al	l pro	cesse	es to s	start.						
				NO	ΤE									
		If on	e minute	e has no	t ela	apsed	befo	ore the						
		SHO	RTCUT	to inte	ERF	ACE.E	EXE I	con is						
		activa	ated, a	prompt	scr	een	will a	appear						
		advis INITE	ING REACE	SH( FXF is	JRI ter	CU I minat	h ha	IO ue to						
		ORA	CLE not	available	).	mat	sa u	ao 10						
		40 Dou	hlo olio	sk op	the	еu		- דוור	то					
		40. Dou		.EXE Ice	ne m.	ા The	STAR	Consi	ole					
		Logi	n screen	appears	5.		2.74							
				-						1				

U.S. Postal S	Service			1			DENTIFICA	TION				
Maintenance	Check	list	WORK CODE		EQU ACF	IPMENT RONYM		CL	_ASS ODE	NU	MBER	TYPE
			0 3	M S	T			С	Α	2	0 3	М
Equipment Nomenclature LM MS	э БТ		Equipme Shoo Un	^{ent Model} ting Star it Phase	Bulk St 3A and	aging 3B	Bulletin Fil mm0	ename 9077al	h	Occurre	mce Monthly	/
Derter	ltana		Teels	Ctataman	h a sa al luc a fu	ti a u		L at	N.Alia		Thus also also	
Component	No	((	Task Comply wi	th all curre	ent safety	uction precautio	ns)	Time	Skill	<b>D</b>	I nresnoid	IS En a
								Req (min)	Lev	Run Hours	Fieces Fed (000)	Freq.
				NO	TE							
		The I succe appea the L0 trackb	-OGIN ssfully ars initia OGIN na pall or pr	name o logged Ily in thi ame win ess SHII	f the u into is field. idow, cl FT-TAB	ser wh the s To ret ck it w	o last system turn to ith the					
		41. Enter	^r the US	ER NAM	1E and F	PASSW	ORD.					
		42. The succo CON NET contr TMS	CELL essful NECTE NORK oller est system	STATUS LOGIN. D to ap status, tablishes	S scree Wai pear at indic commu	n appe t for the rig ating inication	ears after a greer ht of the the cel n with the	-     				
		43. Revie Revie discr	roller establishes communication with the system. ew the CELL STATUS screen for errors. ew the Fault Description and note any repancies. sically close the safety gates.									
		44. Phys	ically clo	ose the s	afety ga	ites.						
		45. Seleo	ct Maint	Mode op	otion fro	n Main	screen.					
		46. Acce Seleo the M	ss the ct the D liscellar	MAINTE Discrete Deous se	NANCE I/O scre ction.	MODI en opt	E screen ion undei					
		47. At th scree	e Discre en optior	ete I/O s n.	screen,	select t	he Status	;				
		48. Click Cont	the Dia rols sect	sable Pl tion.	LC butte	on in tl	ne Safety	,				
		49. Unde the safet	r the S UNLOC y gates	afety Co K GATE are locke	ontrols E optior ed.	section, 1 to er	uncheck sure the					
		50. Seleo MAIN	ect the Close button to return to th INTENANCE MODE screen.									
TA, RA HOSES/ BSU MATS	17.	Check T Mats. Ensu movii this equip	A and re TA ng the v precau oment d	RA Air CAU ⁻ is full VA. Fai tion m amage.	Hoses TION y retra ilure to ay res	and BS acted a compl ult in	5U Safety before y with BSU	8	9			

U.S. Postal Service					TION								
Maintenance Checklist			WORK CODE		EQUIPMENT ACRONYM		CL	LASS ODE	NU	MBER	TYPE		
			0 3	M S T	-		C	A	2	М			
Equipment Nomenclature LM MST			Equipme Shoot Uni	^{nt Model} ting Star Bu it Phase 3A	lk Staging and 3B	Bulletin File mm09	ename 9077al	h	Occurrence Monthly				
Part or	Item		Task Statement and Instruction					Min.	Thresholds				
Component	No	((	(Comply with all current safety precautions)						Run Hours	Pieces Fed (000)	Freq.		
		At the M the follow 1. In the VA c	At the MAINTENANCE MODE screen, perform the following: 1. In the Manual Move To section enter 1 in the VA carriage box.										
		2. Click the lo	on Move VA to lower the VA carriage to owest position.										
		3. Seleo main	ct the CE screen	ELL OFFLIN header pan	IE option on el.	any							
		4. The g ENTI	green sta ER light	ack lights ar begin to flas	nd the CSSS sh.	S ОК-ТО-							
		5. The o and o return	cell contr comes to ns to the	roller compl o a controlle e HOME pos	etes all trans d stop. The sition.	sactions VTU							
		6. The g	green sta	ack lights go	o Off.								
		7. Seleo	ct Maint	Mode optio	n from main	screen.							
		8. Acce Selec Misco	ss the ct the D ellaneou	MAINTENA viscrete I/O is section.	NCE MODE screen opti	E screen. on at the							
		9. At th scree	e Discre en optior	ete I/O scre 1.	en, select t	he Status							
		10. Ensu the Cont optio	re the E Discrete rols sec n to cha	nable PLC I/O Station. Click	option is dis atus Screer on the Dis ole PLC if re	splayed at n Safety able PLC quired.							
		11. Select pneu autor from Moto 480 V the p is pre	et the UI matic natically the sys r Contac VAC from ower to esent at	NLOCK TH system activated, i stem. In a ctor is open m the serve the motor the controlle	E GATE opt purge v removing air ddition, the ed. This ren drive contro fans. Contro ers and sens	tion. The alve is pressure KP Main noves the ollers and ol voltage sors.							
		12. Oper	the saf	the safety gates.									
		13. Seleo MAIN	ct the ITENAN	Close optio	on. Retur screen to LC	n to the DG OFF.							
		14. Acce lower SHU prom	ss the V ⁻ scre TDOWN pted.	Vindows NT en displa l option ar Wait fo <u>r</u> s	START but ay. Sel ad select Y software to	ton at the lect the ES when complete							

U.S. Postal Service							TION								
Maintenance Ch	neckli	ist	WORK		E		MENT NYM		CL	ASS	NUMBER		TYPE		
			0 3	M S	T				C	A	2	0 3	М		
Equipment Nomenclature			Equipment Model Bulletin File					ename		Occurrence					
LM MST			Shooting Star Bulk Staging mm0						9077al	า	Monthly				
			UII	it Fliase	SA a		)								
Part or It	Item		Task Statement and Instruction					Est.	Min.		ls				
Component	NO	((	comply wi	th all curre	ent sate	ety pre	caution	is)	Req	Lev	Run	Pieces	Freq.		
									(min)		Hours	Fed (000)			
		Shute	iown pro	ocess.											
				WAR	NING	ì									
		Bofor	o porfo	rmina	tho f		vina	etone							
		VOU n	e performing the following steps nust don the appropriate PPE.					sichs							
		, I		· · · · · · · · ·	1 <b>. P</b>										
		15. Oper the m	the MCC doors; turn Off the computer, nonitor, and the UPS.												
		16. Oper Breal	the l ker (CB-	MCC N. •1).	1ain	Disc	onnec	t Circuit							
			[	WAR	NING	ì									
		when the M proce local Attacl devic Break signe lock Disco signe	perro CC, per dures a lock h a re e on ter; and d tag. lockou nnect \$ d tag.	rming form sy as preso cout/res d multi the Ma the Ma d secur Otherv ut dev Switch S	rain vstem tore -lock ain l re wi vise, ice S1 us	i lock d by f has Facili ith a attac to sing	the croced roced p lo ity C lock ch a the a loc	agout agout dures. ckout circuit c and multi- Main k and							
		17. Close proce locko	e MCC edures a ut/resto	doors. as presc re proce	Per ribed dures	form by th S.	locko ne cur	out/tagout rent local							
			[	WAR	NING	ì									
		480 V CB1 v the O from side conta Break be loo syste 18. Loca Pane powe	AC is with the FF posi electro of th cted. er liste cked ou m powe te the l. Dis r, and ir	present Main E ition. So cution v are disc The M d on the ut to co or. facility f sconnect nstall loc	on f Disco evere will o conne lain e MC mple Main : ST/ kout o	ine li nnec inju ccur cct Facil C ext tely Pow AR d devic	ine si t Swi ry or if the switc ity C terior remo er Di circuit e and	ide of tch in death e line ch is Circuit must ve all istribution breaker lock.							

MMO-043-14	Maintenance Technical Support Center
LLC Destal Comise	IDENTIFICATION

U.S. Postal Service			IDENTIFICATION													
Maintenance Checklist			WORKEQUIPMENTCODEACRONYM								CI C	_ASS ODE	NU	JMB	ER	TYPE
		0	3	М	S	Т					С	Α	2	0	3	М
Equipment Nomenclature LM MST			Equipment Model Bulletin Filen Shooting Star Bulk Staging mm090 Unit Phase 3A and 3B								name 077ah		Occurrence Monthly			/
Part or	Item	(Corr	Task	State	ment	and I	nstruc	ction	ene) Est. M				Ihresholds			
Component	NO	(Comply with all current safety precautions)						115)		Req (min)	Lev	Run Hours	Pie F (0	eces ed 000)	Freq.	
												1		1		
		Install a	loci	W kout/	ARN	NING	devid	ce an	d lock							

WARNING											
Install a lockout/tagout device and lock on the pneumatic Main Air Valve to prevent equipment damage or injury to personnel.											
<ol> <li>Rotate the air supply shut-off valve to the EXH position.</li> </ol>											
20. Install lockout device and lock as prescribed by the current local lockout/restore procedure.											
21. Enter the fenced area check the TA and RA air hoses on top of the VA carriage assembly for signs of wear or cracking at the air cylinders and manifolds.											
NOTE											
Due to construction of the safety mat, the weight required to activate the mat must be placed in a small area such as a footprint. Distributing the weight over a larger area, such as the size of a mail tray, may prevent the safety mat from being activated.											
NOTE											
The safety mat is activated by a weight of 25 pounds placed on a 2.26" diameter disk or a 2" by 2" square object.											
22. Stack one or more objects with a total weight of 25 pounds in an area size of a 2.26" disk or a 2" by 2" square object on a section of safety mat, on one side of the VA.											
23. Exit the fenced area and close the safety gate.											
WARNING											
Be cautious when working around or on equipment when power has been applied.											
U.S. Postal Service		IDENTIFIC									
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Maintenance Check	list	WORK		EQI AC			CL	ASS	NU	MBER	TYPE
		0 3	M S	T			C	A	2	0 3	М
Equipment Nomenclature LM MST		Equipme Shoot Uni	nt Model ting Star it Phase	Bulk S 3A and	taging I 3B	Bulletin File mm09	ename 9077al	ו	Occurre	nce Monthly	/
Part or Item		Task	Statement	and Inst	ruction		Est.	Min.		Threshold	ls
Component No	(0	Comply wi	th all curre	nt safety	precautio	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
	Befor you n 24. Reme Main 25. Place positi 26. Press the M	e perfonust doi ove the Disconr Main Disconr Main Cor Iain Cor	WARM orming to n the app lock are nect Swite Disconne ellow E-S ellow E-S warm	NING the fol propria nd loci ch, S1 ct Swit TOP F net.	<b>Ilowing</b> ate PPE kout de ch, S1 c RESET	steps vice from on the ON Button on					
	If the illumi does Failur poten degra 27. Verify MPA illumi failec activa 28. Place S1, I the C	e red s nated reset, re to ntially hand ded E-S y the S/CSSS inated in to reseated. e the hand ocated DFF posi	tack lig and the notify comply azardou: Stop circ red s ERF ndicating et due t andle of f on the f	hts da e E-S your y may s cond suitry. tack COR the E- o the Main D Main C	isconne control (	emain rcuitry rvisor. Ilt in due to and the remain cuitry has nat being ct Switch, Cabinet in					
	<ol> <li>Attac Switc</li> <li>Manuinterli</li> <li>Operarea.</li> <li>Rependent</li> <li>Rependent</li> <li>Rependent</li> <li>Exit f</li> <li>Manuinterli</li> </ol>	h a lock h, S1 ar ually un ock usin the sa checked enced a ually lo ock usin	kout dev nd secure nlock the ng the ma afety gate eps 20 th d. (Appro- nrea and o nck the ng the ma	rice to e with a e safe nual ir e and nru 29 r ox.10e close th safet nual ir	Main D a lock. ty gate terlock I enter th until all r a) ne safety y gate terlock I	Spartan key. ne fenced mats have y gate. Spartan key.					

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U.S. Postal S	Service	IDEN					TION		I		
Maintenance	Check	ist	WORK CODE	I	EQUIPMENT ACRONYM	DEITHIOR	CL	ASS ODE	NU	MBER	TYPE
			0 3	M S T			С	Α	2	0 3	М
Equipment Nomenclature LM MS	, ST		Equipme Shoot Uni	nt Model ting Star Bull it Phase 3A a	< Staging and 3B	Bulletin File mm09	ename 9077al	n	Occurre	nce Monthly	/
Darter	lt a va		Taal	Ctatana ant and			E et	Min		Thusahala	
Component	No	(0	Task Comply wi	th all current and	fety precaution	ns)	Est. Time	Skill	Dun	Inresnoid	IS From
							Req (min)	Lev	Hours	Field Fed (000)	Fleq.
		Be ca equip applie	utious ment ed.	WARNING when working when pow	G ng around ver has	or on been					
		35. Remo Main	ove the Disconr	lock and l nect Switch,	ockout dev S1.	vice from					
		36. Resto Regu	ore the a llator Su	air pressure t Ipply	o the Filter						
		37. Rese breał	t the Ma ker, as re	ain Facilities equired.	STAR circu	iit					
		38. Posit to ap MCC come	ion the I ply 480 power s on.	Main Disconr VAC 3-phase supplies and	nect Switch es to the M the interna	(CB-1) CC. The I fans will					
		39. Turn diagr LED	on the l lostic ro to illumii	JPS, and allo utine to comp nate.	ow the inter plete and th	nal self ne green					
		40. Turn Allow	On the i to the c	monitor and t cell controller	the cell con to boot up.	troller.					
		41. Whe acces pass wait o	n promp ss the W word de one min	oted, press C /indows NT L fault prompt, ute for all pro	trl-Alt-Delet ogon box. press ENT ocesses to s	te to At the ER and start.					
				NOTE							
		If one SHOF activa advisi INTEF ORAC	minute RTCUT ted, a ng RFACE.I CLE not	e has not ela TO INTERF/ prompt scr SHORT EXE is ter available.	apsed befo ACE.EXE I een will a CUT minated d	ore the con is appear TO ue to					
		42. Doub INTE Logir	le click RFACE screen	on the SHOF .EXE Icon. 1 appears.	RTCUT TO The STAR (	Console					
				NOTE							
		The L succe appea the L0 trackb	-OGIN ssfully irs initia OGIN na pall or pr	name of the logged in illy in this fie ame window ess SHIFT-T	e user wh to the s eld. To ret , click it wi AB.	io last system turn to ith the					

U.S. Postal S	Service						IDENTIFICAT	ΓΙΟΝ				
Maintenance	Checkl	list	WORK		E			CL	LASS	NU	MBER	TYPE
			0 3	M S	T			C	A	2	0 3	М
Equipment Nomenclature	) ) <b>T</b>		Equipme	nt Model		<u> </u>	Bulletin File	ename		Occurre	nce	
LM MS	ST		Shoot	ting Star	Bulk	Staging	mm09	9077al	n		Monthl	,
			011	I F Hase	л а							
Part or	Item		Task	Statement	and I	nstruction		Est.	Min.		Threshold	ls
Component	INO	((	Jompiy wi	th all curre	nt san	ety precautio	ns)	Req	Lev	Run	Pieces	Freq.
								(min)		Hours	Fed (000)	
		43. Enter	the US	ER NAM	IE an	nd PASSW	ORD.					
		44. The (	CELL ST	TATUS s	cree	n appears	after					
		SUCCE	essful LO	DGIN. W	/ait f	or a green						
			NORKS	tatus ind	ear a licati	na the cell	controller					
		estab	lishes c	ommunio	catio	n with the	TMS					
		syste	m.									
		45. Revie	ew the C	ELL ST	ATUS	S screen fo	or errors.					
		Revie	ew the F	ault Des	cripti	ion and no	te any					
		46. Phys	ically clo	s. ose the s	afety	gates.						
		47. Selec	t Maint	Mode on	tion	from main	screen.					
		48 Acce	ss the M				screen					
		Select the N	t the Dis iscellan	screte I/C eous sec	D scr ction	een optior	n under					
		49. At the scree	e Discre en optior	te I/O sc n.	reen	, select the	e Status					
		50. Click Contr	the Disa rols sect	able PLC ion.	; butt	ton in the S	Safety					
		51. Unde the U safet	er the Sa NLOCK y gates a	ifety Con GATE c are locke	trols ptior d.	section, u n to ensure	ncheck e the					
				WAR	NING	6						
		Be ca equip applie	utious ment ed.	when wo when	orkir pow	ng around ver has	or on been					
		52. Selec MAIN	<ol><li>Select the Close button to return to the MAINTENANCE MODE screen.</li></ol>									
		53. Press to res	<ol><li>Press the yellow E-Stop RESET pushbutton to reset the E-Stop circuitry.</li></ol>									
			NOTE							1		
		The signify Safety	The system pneumatics will pressurize, signifying the K1 E-Stop relay and the K19 Safety Mat relay have been reset.									
		54. Press apply	<ul> <li>Press the green POWER ON pushbutton to apply power to the KP mainline contactor.</li> </ul>									

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	Condi							sporto	
Maintenance (	Check	list		WORK EQUIPMENT CODE ACRONYM		LASS ODE	NU	JMBER	TYPE
				0 3 M S T	C	A	2	0 3	М
Equipment Nomenclature LM MS	БТ			Equipment Model Shooting Star Bulk Staging Unit Phase 3A and 3B	lename )9077a	h	Occurre	ence Monthly	y
Part or	Item			Task Statement and Instruction	Est.	Min.		Threshold	ls
Component	No			(Comply with all current safety precautions)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
		55.	As sim	oower is applied, the following happens ultaneously:					
			a.	An audible tone sounds from the Mail Personnel Alert Station (MPAS) and the CycleStop Switch Station (CSSS) Panels.					
			b.	The stack lights flash at a two hertz rate for about 20 seconds and then the white stack light illuminates steadily.					
			C.	All system drives are initialized and perform an internal self-test.					
		56.	Clic the The	k on the CELL ONLINE button to place STAR in the ONLINE mode of operation. following events are completed:					
			a.	An audible signal will sound for five second followed by a quiet period of five seconds.					
			b.	All start-up lights flash at a 2 Hz rate for 10 seconds. The start-up lights are the two amber stack lights, the amber CSSS lamp, and the bottom orange MPAS lamps.					
			C.	At the top of the CELL STATUS screen messages are displayed PENDING ONLINE initialization. As the axis are homed and initialized, the amplifiers are checked and RECONCILIATION of the STAR is accomplished.					
			d.	At the completion of reconciliation, the white stack lights illuminate steadily.					
			e.	The STATUS field at the top of the screen displays ONLINE.	1				
				NOTE					
			The STA to mair	white stack light flashes if either the R encounters a Servo Drive Controller Servo Drive Motor fault, or if the Itenance bar is deployed.					
		57.	Wh am	en ONLINE is completed, the flashing per lights turn off, and the green and white					

U.S. Postal		IDENTIFIC								ATI	ON							
Maintenance	Check	list	WO	RK			E						CL	ASS	NU	IMBER		TYPE
inaliterialite			0	3	М	S	Т						C		2	0 3		М
Equipment Nomenclature LM MST Unit Phase 3A and 3B							etin F mm	ilen 090	^{ame} )77ał	n	Occurre	ence Montl	nly					
Part or	Item		Task Statement and Instruction									Est.	Min.		Thresh	olds	;	
Component	No	((	(Comply with all current safety precautions)							(	Time Req (min)	Skill Lev	Run Hours	Piece Fed (000)	5	Freq.		
		stack opera	light	ts illı beg	umir jins.	nate	stea	dily,	and C	DNLI	NE							
CLEAN UP	18.	Clean Up	).										2	All				
		Ensure miscellan Notify su	e all tools, lubricants, rags, and laneous are removed from the work area supervisor of any deficiencies.							ıd a.								

MMO-043-14								Ma	int	ena	nce	Tec	hnica	al Suj	opo	<u>rt C</u>	enter	
U.S. Postal	Service									IDE	NTIF	ICAT	ION					
Maintenance	Maintenance Checklist			DRK DDE			E		MENT NYM	Г			CL CC	ASS DDE	NUMBER			TYPE
		0 3 M S T						С	Α	2	0	3	М					
Equipment Nomenclatur LM M		Equi SI	ipmer hoot Uni	nt Mo ing S t Pha	^{del} Star ase :	Bulk 3A a	Sta nd 3	ging B	B	ulletir mi	n Filer m09	hame 077al	ı	Occurr	ence Mc	onthly	/	
Part or	Item	(	Task Statement and Instruction								Est. Time	Min. Skill	. Thresholds			s		
component	(0	,omp	''y wit	.ii aii (	Junei	ni sai	ety pi	couti	0113)			Req (min)	Lev	Run Hours	Pie F (0	ed 000	Freq.	

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### ATTACHMENT 5

## LM MST SHOOTING STAR BULK STAGING UNIT PHASE 3A AND 3B

#### MASTER CHECKLIST

03-MST-CA-204-M

Quarterly Time Total: Per Bulk Staging Unit - 122 Minutes

SPECIAL TOOLS NEEDED TO PERFORM THIS ROUTE.

Standard Commercial Grease Gun with Grease Feather Duster Extension Pole Standard/Short Level (Torpedo) Wiping Rags/Paper cloth Scissor lift or other Lifting device Safety Harness and Straps Basic MPE tools

Refer to the MS-238 if additional maintenance information is required.

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U.S. Postal	IDENTIFICA	TION		•	-							
U.S. Postal Service     IDENTIF       WORK     EQUIPMENT       CODE     ACRONYM									LASS ODE	NL	IMBER	TYPE
			0 3	M S	Т			С	A	2	0 4	Μ
Equipment Nomenclature	e ST	_	Equipme Shoot Uni	nt Model ing Star t Phase	Bulk S	taging 1 3B	Bulletin File mm0	ename 9077al	h	Occurre	ence Quarter	ly
					<i></i>		·					
Part or	Item		Task Comply wit	Statemen	t and Ins	truction	nc)	Est.	Min.		Threshold	ls
Component	NO		Comply wi		ant salety	precaulio	113)	Req (min)	Lev	Run Hours	Pieces Fed (000)	Freq.
SAFETY STATEMENT	1.	COMPL Disconr required local lo down a equipmo Check f If any supervis further a THE US IS PROF When o cleaning vacuum or bru compres deficien upon de WARNIN Steps co the use (PPE). I Plan (EV requirer	Y WITH nect pow d by this ockout p and lock ent and or suspi unusual sor prid action or E OF CC HIBITED cleaning g metho cleaner sh, mu ssed or cies to etection. NG FOR ontained of Perso Refer to WP) MMC nents.	ALL SA ver and procedu k out d insp icious of subst or to n the eq OMPRES is rea of such , a dam ist be blowr your s EWP/PI I in this onal Pro the curr o for ap	AFETY apply tion. ires to this me ect d lust or ance procee uipme SSED C quired, as air. upervi bulleti tective propria	PRECA PRECA lockou Refer to prope- nachine ust co unusua is foun eding v nt. DR BLOV an al a HEPA h, lint-fr l in p Repor sor imm n may r ectrical ate PPE	2	All				
				NO	TE							
		A sc nece Cabir	issors lif ssary to a nets.	ft, or ot access t	her de he IA a	evice, m ind DA C	ay be Control					
				NO	TE							
		The some shoul previe PMA daily	completi of the ra d have ously ar C for m basis.	on of t acks to t had th nd the naintena	his tas be remo lese ra shelve nce pu	equire Il sites moved led in on a						
				NO	TE							
		Oper follow	n all gate ving tasks	s requir s.	ed to a	iccompli	sh the					

U.S. Postal Se	ervice			1			DENTIFICA	ΓΙΟΝ				
Maintenance C	J.S. Postal Service     WORK     EQI       enance Checklist     CODE     AC							CL	LASS ODE	NU	MBER	TYPE
		-	0 3	M S	Т			С	Α	2	0 4	М
Equipment Nomenclature	Г		Equipme Shoot Uni	^{nt Model} ting Star t Phase	Bulk 3A ar	Staging nd 3B	Bulletin File mm09	ename 9077al	h	Occurre	_{nce} Quarter	ly
Part or	Item		Task	Statement	t and In	struction		Est.	Min.		Threshol	ds
Component	No	(0	Comply wi	th all curre	nt safe	ty precaution	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
IA & DA CABINET CLEANING	2.	Clean Ex (IA) an Cabinets 1. At th OFFI The trans stop 2. Select main 3. The g and c return 5. The g 6. Select scree 7. Acce Select Misco 8. At th	cterior c d Disc s. ne cell LINE bu BSU actions, at the bu screen green sta Comes to screen green sta comes to the Ma comes to the Discre	of Main ( charge utton to will of and the ome pos ELL OFF header p ack light ight begi roller cor o a contre HOME ack lights aint Mod MAINTE is section section set I/O s n.	Contr Axis er, cl take comple- en con ition. ELINE coanel. s and in to fl mplete olled s positi s go C le opti NANC //O sc n.	ol, Induct ol, Induct ick on the the BSL lete all me to a of option on the CSSS ash. es all tran stop. The on. Off. on from the CE MODE creen option , select the	tion Axis Control De CELL J off-line. current controlled any S OK- sactions VTU De main E screen. on at the ne Status	(min) 12	9			
		<ol> <li>Ensuthe Contorent optio</li> <li>Select pneutre autor from Motorent the 4 and volta</li> <li>Oper</li> <li>Select MAIN</li> <li>Accession</li> </ol>	<ul> <li>the Discrete I/O Stat Controls section. Click option to change to Enable</li> <li>Select the UNLOCK THE pneumatic system automatically activated reform the system. In ad Motor Contactor is oper the 480 VAC from the se and the power to the m voltage is present at cont</li> <li>Open the safety gates.</li> <li>Select the Close optio MAINTENANCE MODE s</li> </ul>				played at n Safety able PLC quired. tion. The alve is pressure KP Main removes ontrollers Control sensors. n to the DG OFF. button at					

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U.S. Postal	Service		DENTIFICAT	TION							
Maintenance	Chec	klist	ist WORK EQUIPMENT CODE ACRONYM						NU	MBER	TYPE
Engineer (N)	-		0 3 M	ST			С	A	2	0 4	М
Equipment Nomenclature	ST		Equipment Mo Shooting Unit Ph	odel Star Bulk Si nase 3A and	taging I 3B	Bulletin File	ename 9077al	n	Occurre	^{nce} Quarter	У
Denter	ltana		Taals Otat		uu sati a u		E et	Min		Thursday	
Component	No	(0	omply with all	current safety	precaution	ıs)	Time	Skill		Discos	S
							Req (min)	Lev	Hours	Fed (000)	Fleq.
		the SHU prom the s	lower scre DOWN op oted. Wait nutdown pro								
			V								
		Befoi you n	e performi lust don th	ng the folle appropria	lowing s ate PPE.	steps					
		14. Oper the n	the MCC onitor, and	doors; turn ( the UPS.	Off the c	omputer,					
		15. Oper Brea	the MC0 ker (CB-1).	C Main Di	sconnec	t Circuit					
			V	VARNING	]						
		Wher the tagou curre proce hasp Facili a loo attac Main and s	performin MCC, perf t procedur nt loc dures. A lockout ty Circuit B k and sig a multi-lo Disconnect igned tag.	ng mainter form syst cal loc ttach a re device or Breaker; and gned tag. ck lockout t Switch S1	nance in em loc cribed b ckout/re ed multi n the d secure Other device t	nside kout/ by the store i-lock Main with wise, to the a lock					
		16. Close locko the c	e the M ut/tagout p urrent local	/ICC doo rocedures a lockout/rest	rs. as presc core proc	Perform ribed by edures.					
			V	VARNING	]						
		480 N CB1 S1 in or de the I Switc Circu exter comp 17. Loca	480 VAC is present on the line side of CB1 with the Main Disconnect Switch, S1 in the OFF position. Severe injury or death from electrocution will occur if the line side of the Main Disconnect Switch is contacted. The Main Facility Circuit Breaker listed on the MCC exterior must be locked out to completely remove all system power.								

U.S. Postal	Service					<b>IDENTIFICA</b>	ICATION					
Maintenance	Chec	klist	WORK CODE		EQUIPMENT ACRONYM		CL C	LASS ODE	NU	MBER	TYPE	
			0 3	M S	Т		С	A	2	0 4	М	
Equipment Nomenclature	e ST		Equipme Shoot Uni	^{nt Model} ting Star E t Phase 3	3ulk Staging A and 3B	Bulletin File mm09	ename 9077al	h	Occurre	^{ence} Quarter	у	
Part or	ltem		Task	Statement a	and Instruction		Fst	Min		Threshold	ls	
Component	No	(C	Comply wi	th all current	t safety precautio	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.	
		panel powe	l. Dis r, and ir	connect nstall lock	STAR circuit out device an	t breaker d lock.						
			[	WARN	ING							
		Install on th preve perso	l a lock e pneu nt equi nnel.	out/tagou umatics I pment da	ut device and Main Air Va amage or inj							
		18. Rotat EXH	e the ai position	r supply s	hut-off valve t	to the						
		19. Instal by the proce	l lockou e curren edure.	t device a it local loc	and lock as pro kout/restore	escribed						
		20. Using Cabir remo	g vacuu net. Us ve exce	m, clean e se a dam ssive dus	exterior of Ma p_cloth (if_re t.	in Control quired) to						
				NOT	E							
		A scis neces Cabine	sors lift sary to a ets.	, or other access the	lift device, m e IA and DA (	nay be Control						
		21. Using and I (if rec	g a vacu DA Cont quired) t	uum, clear trol Cabin o remove	n the exterior ets. Use a d excessive du	of the IA amp cloth st.						
SA SENSOR INSPECTION	3.	Clean Up Shelf Pre	per Sa sence	fety Bean Sensors.	n Sensors ar	nd SA	10	9				
		1. Enter previo	the sous item	afety-feno 1.	ced area, o	pened in						
		2. Using clean upper upper	g a feath upper r SA m r SA rigl	ner duster SA left iddle safe ht safety b	r on an exten safety bean ety beam sei beam sensor.	sion pole, n sensor, nsor, and						
		3. Using clean senso	g a feath the le or (one s	ner duster ens on e sensor pe	r on an exten each SA tray r shelf).							
VA BEARING, CABLES, SHEAVES, INSPECTION	4.	Clean, In Bearings Sheaves Railings.	spect, s , VA ( on top	and Lubr Counter of the V	icate VA Pill Weight Cab A Mast and I	ow Block bles, and Jpper VA	19	9				

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U.S. Postal	Service					DENTIFICAT	NTIFICATION						
Maintenance	Chec	klist	WORK CODE	E /	QUIPMENT ACRONYM		CL Cl	ASS ODE	NU	MBER	TYPE		
			0 3	M S T			С	Α	2	0 4	М		
Equipment Nomenclature LM MS	э ST		Equipmer Shoot Unit	^{nt Model} ing Star Bulk t Phase 3A a	Staging nd 3B	Bulletin File	ename 9077al	n	Occurre	_{nce} Quarterl	у		
Part or Component	Item No	(0	l ask : Comply wit	Statement and II h all current safe	nstruction etv precautior	ns)	Est. Time	Mın. Skill		Ihreshold	,S		
							Req (min)	Lev	Run Hours	Pieces Fed (000)	Freq.		
				NOTE									
		A sc neces bearir upper	issors li ssary to ngs the portion	ft, or other access V, sheave bea of the VA ma	lift devid A pillow arings and st.	ce, is block d the							
		1. Acce the 2 of the them	ess the 2 counter e VTU m	VA pillow blo weight greas ast (2 on eac	gs and at the top ean								
		2. Using great (Mob	g a stand se each t llith SHC	lard commer fitting with Mo 460 or equiv									
		3. Clear and o as th	n, inspec counterw e lift unit	et, and lubrica reight cables lowers.	ate VA mas that are ac	st rails ccessible							
		4. Rem secu	ove the p rity fence	olatform lift fro e area.	om inside t	the BSU							
		5. Ensu remo	ire all too ved from	ols, lubricants the work are	, rags, etc ea.	., are							
		6. Exit t safet	he safet y gate.	y fence area,	and close	the							
		Befor you n	re perfo nust dor	WARNING rming the f n the approp	ollowing riate PPE	steps							
		Be ca equip applie	utious v oment ed.	WARNING when workin when pow	g around er has	or on been							
		7. Rest Regu	ore the a Ilator Su	ir pressure to pply	o the Filter								
		8. Rese brea	et the Ma ker, as re	in Facilities S equired.	STAR circu	ıit							
		9. Posit to ap MCC will c	ion the N ply 480 ` power s ome on.	/lain Disconn VAC 3-phase supplies and t	ect Switch s to the M the interna	(CB-1) CC. The I fans							

U.S. Postal														
Maintenance	Chec	klist	WORK CODE		E	EQUIPMEN ACRONYM	Т 1		CL	LASS ODE	NU	MBER	TY	ΈE
		-	0 3	M S	Т				С	Α	2	0 4	N	N
Equipment Nomenclature	э ST		Equipme Shoo Un	nt Model ting Star it Phase	Bulk 3A a	Staging nd 3B		Bulletin File mm0	ename 9077al	h	Occurre	ence Quarte	erly	
Part or	Item		Task	Statement	t and I	nstruction			Est.	Min.		Thresho	olds	
Component	No	(0	Comply wi	th all curre	ent safe	ety precaut	ions	5)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	\$ Fre	eq.
		10. Turn diagr LED	on the l nostic ro to illumi	JPS and utine to nate.	l allov comp	w the inte plete and	erna the	al self e green						
		11. Turn Allow	Turn On the monitor and the cell controller. Allow to the cell controller to boot up. When prompted, press Ctrl-Alt-Delete to											
		12. When acce pass wait	Turn On the monitor and the cell controller. Allow to the cell controller to boot up. When prompted, press Ctrl-Alt-Delete to access the Windows NT Logon box. At the password default prompt, press ENTER and wait one minute for all processes to start.											
				NO	ТЕ									
		If one SHOF activa advisi INTEF ORAC 13. Doub INTE	e minute RTCUT Ited, a ng RFACE. CLE not Dle click RFACE	e has no TO INTE prompt SH( EXE is available on the S .EXE Icc	ot ela ERFA scre DRTC terr e. SHOR on. T	psed bef ACE.EXE een will CUT ninated RTCUT To The STAF	fore ap du	e the on is ppear TO e to onsole						
		LOGI	1 3010011		э. те									
		The I succe appea the L0 trackb	LOGIN essfully ars initia OGIN na pall or pr	name o logged Illy in thi ame win ress SHI	of the inte is fie idow, FT-T	e user w o the ld. To re click it v AB.	/ho sy etu witł	last stem rn to า the						
		14. Enter	r the US	ER NAM	/IE ar	nd PASS	WC	DRD.						
		15. The or succo CON NET contr the T	Enter the USER NAME and PASSWORD. The CELL STATUS screen appears after successful LOGIN. Wait for a green CONNECTED to appear at the right of the NETWORK status, indicating the cell controller established communication with the TMS system.											
		16. Revie Revie discr	Review the CELL STATUS screen for errors Review the Fault Description and note any discrepancies.											
		17. Phys	7. Physically close the safety gates.											
		18. Sele	ct Maint	Mode op	ption	from mai	in s	screen.						
		19. Acce Selee	ess the N ct the Di	/AINTEN screte I/	NANC O sci	CE MODE	E s on	creen. under						

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U.S. Postal	IDENTIFICA								]			
Maintenance	Chec	klist	WORK CODE		EC			CL C	ASS ODE	NU	MBER	TYPE
			0 3	M S	Т			С	Α	2	М	
Equipment Nomenclature LM MS	э ST		Equipmer Shoot Unit	nt Model ing Stai t Phase	r Bulk 3A ar	Staging nd 3B	Bulletin File mm09	^{ename} 9077al	ı	Occurre	_{nce} Quarter	ly
Part or	ltom		Task	Statemer	t and In	etruction		Fet	Min		le	
Component	No	(1	Comply wit	h all curre	ent safe	ty precautic	ons)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
		the N	liscellan		ection				1	[		1
		20. At th scree 21. Click	<ul><li>the Miscellaneous section.</li><li>At the Discrete I/O screen, select the Status screen option.</li><li>Click the Disable PLC button in the Safety Controls section.</li></ul>									
		Cont										
		22. Unde the L safet	<ol> <li>Click the Disable PLC button in the Safety Controls section.</li> <li>Under the Safety Controls section, unchec the UNLOCK GATE option to ensure the safety gates are locked.</li> <li>Scloot the Olace button to ensure to the</li> </ol>									
		23. Sele MAII	ct the Clo NTENAN	ose but CE MO	ton to DE sc	return to t reen.	the					
				WAR	NING							
		Be ca equip appli	autious v oment ed.	when w when	orking powe	g around er has	l or on been					
		24. Pres to re	s the yel set the E	low E-S -Stop c	Stop RI	ESET pus /.	shbutton					
				NC	DTE							
		The signif Safet	system ying the y Mat rel	pneum K1 E-S ay have	atics top rel e been	will pres ay and th reset.	surize, ne K19					
		25. Pres apply	s the gre y power t	en PO\ the K	NER ( P maii	ON pushb nline cont	outton to tactor.					
		26. As p simu	ower is a Itaneous	pplied t ly:	the foll	lowing ha	ppens					
		a. / F (	An audibl Personne Cycle Sto Panels.	le tone el Alert : op Switc	sound Statior ch Stat	s from the n (MPAS) tion (CSS	e Mail and the S)					
		b. T f	b. The stack lights flash at a two hertz rate for about 20 seconds and then the white stack light illuminates steadily.									
		с. А К	All syster perform a	n drives an interr	and							
		27. Click the S The	t on the C STAR in t following	CELL O he ONI events	NLINE _INE n	E button to node of o ompleted	o place peration. :					

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U.S. Postal		IDENTIFICATION										
Maintenance	Chec	klist	WORK CODE		EQL AC	JIPMENT RONYM		CL C	LASS ODE	NU	MBER	TYPE
			0 3	M S	Т		_	С	A	2	М	
Equipment Nomenclature	э ST		Equipmer Shoot Uni	^{nt Model} ing Star t Phase	Bulk S ⁻ 3A and	aging 3B	Bulletin File mm09	ename 9077al	h	Occurre	_{nce} Quarter	У
Part or	Item		Task	Statement	t and Inst	ruction		Est	Min		Threshold	ls
Component	No	(	Comply wit	h all curre	nt safety	precautio	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
		a. /	An audib second fo seconds.	le signal ollowed l	l will so by a qu	und for f iet perio						
		b. /	All start-u 10 secon two ambe lamp, and lamps.	a 2 Hz p lights he ambo ange MF								
		C. /	At the top message ONLINE homed an checked STAR is	o of the ( s are dis initializa nd initial and RE( accompl	CELL S splayed tion. A ized, th CONCII lished.	TATUS PENDI s the ax e amplif IATION	screen, NG is are ïers are I of the					
		d. /	At the co white sta	mpletion ck lights	n of reco illumin	onciliatio ate stea	on, the dily.					
		e	The STA screen di	TUS fiel splays (	d at the DNLINE	top of t	he					
				NO	TE							
		The STAF to S maint	white sta R encoun ervo Dr tenance l	ack light iters a S ive Mo ⁻ bar is de	flashe Servo D tor fau ployed	s if eith rive Cor lt, or	er the ntroller if the					
		28. Whe amb white ONL	en ONLIN er lights e stack lig INE opei	IE is con turn Off, ghts illur ration be	npleted and the minate s egins.	, the flas e green steadily,	shing and and					
UPS check	5.	Check C Supply	Operatioi (UPS).	n of Uni	nterrup	tible Po	ower	12	9			
		1. Sele mair	ect the CELL OFFLINE option on any n screen header panel.									
		2. The TO-I	e green stack lights and the CSSS OK- ENTER light begin to flash.									
		3. The and retur	cell controller completes all transactions comes to a controlled stop. The VTU rns to the HOME position									
		4. The	green sta	ack light	s go Of	f.						

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Maintenance	Chec	klist	WORK EQUIPMENT CODE ACRONYM						CL	ASS ODE	NU	IMBER	TYPE
			0 3	MS	Т				С	Α	2	0 4	Μ
Equipment Nomenclature	э ST		Equipmer Shoot Uni	nt Model ing Sta t Phase	r Bulk e 3A a	Stag nd 3E	jing 3	Bulletin File mm0	ename 9077al	n	Occurre	ence Quarter	ly
Part or	ltem		Task	Statemer	nt and lu	nstruc	tion		Est	Min		Threshold	ls
Component	No	(	Comply wit	h all curr	ent safe	ety pre	caution	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed	Freq.
											(000)		
		5. Sele	ct Maint	Mode c	ption	from	main						
		6. Turn	n Off. NOTE										
			NOTE										
		If the powe corre	monito red-up, ctly.	cell c UPS	ontro is								
		7. Wait	approxir	mately	5 minu	utes.							
		8. Ensu the Cont optio	re the E Discrete rols sec n to cha	nable F e I/O tion. C nge to l	PLC op Statu Click o Enable	ption us S on the e PL(	is dis creer e Disa C if re	played at Safety able PLC quired.					
		9. Sele pneu auto press KP I remo conti volta	ct the UI matic matically sure fror Main Mo oves 48 rollers ar ge is pre	NLOCK syster acti n the s tor Co 0 VAC nd powe ssent at	THE n p vated systen ntacto from er to n contro	GAT ourge , r n lr or is n the motor ollers	E opt va emov n add opene ser fans and	tion. The alve is ing air lition, the ed. This vo drive . Control sensors.					
		10. Opei	n the saf	ety gate	es.								
		11. Sele MAII	ct the ( NTENAN	Close CE MC	option DE so	n. F	Returi to L0	n to the DG OFF.					
		12. Acce the SHU prom the s	ess the lower TDOWN pted. W hutdown	Windov screen optior /ait for proces	vs NT disp n, and the so ss.	⁻ ST/ lay. I sele oftwa	ART Se ect YI re to	button at elect the ES when complete					
				WAR	NING	ì							
		Befor you r	e perfo nust doi	rming n the a	the f pprop	ollov oriate	ving PPE	steps					
		13. Oper the n	en the MCC doors; turn Off the computer, monitor, and the UPS.										
		14. Opei Brea	n the N ker (CB-	ИСС М 1).	Main	Disco	onneo	t Circuit					

U.S. Postal	Service			n		I	DENTIFICA	ΓΙΟΝ					
Maintenance	Chec	klist	WORK CODE		EQUII ACR(			Cl C	LASS ODE	NU	MBER	TYPE	
			0 3	M S	Т			С	A	A 2 0 4 N			
Equipment Nomenclature LM MS	э ST		Equipme Shoo Uni	nt Model ting Star B it Phase 3/	ulk Sta A and 3	ging BB	Bulletin File mm09	ename 9077a	h	Occurre	nce Quarter	у	
Part or	Item		Task	Statement a	nd Instru	ction		Est.	Min.		Threshold	ls	
Component	No	(	Comply wi	th all current	safety pi	recautior	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.	
				WARNI	NG								
		When the tagou curre proce hasp Facil a loc attac Main and s 15. Clos locke the c 480 V CB1 the death the I Swite Circu exter comp 16. Loca Pane powe	n perfo MCC, ut proce ent edures. locko ity Circu ck and Discon signed ta e the put/tagou current loc VAC is with the OFF po n from ine sid ch is co it Brea ior mu pletely re- ate the el. Dis er, and in	rming ma perform dures as local Attach ut devic it Breake signed ti-lock loc nect Swite ag. MCC ut procedu ocal lockou WARNI present o Main Dis osition. electrocu e of the ntacted. aker liste ust be emove all facility Ma connect S mathematics M	aintena system prescr lock a red e on r; and tag. kout d ch S1 u doors ires as t/restor NG NG NG NG NG STAR out devi- STAR out devi-	ince i m loc ibed b cout/re mult the secure Other evice f ising a preso re proc line si ct Swite inju fill occ bisco lain Fa d ou n pow ver Di circuit ice and ce and	nside kout/ by the store i-lock Main with wise, to the a lock Perform cribed by edures. de of tch in ry or cur if nnect acility MCC t to er. stribution breaker d lock.						
		preve perso	prevent equipment damage or injury to personnel.										
CABLE, SHEAVES, V GROVE GUIDE	6.	Clean, Ir Cables, S	nspect, and Lubricate the Counter Weight Sheaves, V- Grove Guide Wheels.					64	9				
WHEELS			NOTE										
INSPECTION		-	Two peo	ple require	d for th	nis item	1.						

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Maintenance	Chec	klist	WORK CODE		EQUIPMENT ACRONYM		CL C(	ASS ODE	NU	IMBER	TYPE
			0 3	M S T			С	А	2	0 4	М
Equipment Nomenclature LM MS	» ST		Equipmer Shooti Unit	nt Model ing Star Bull Phase 3A a	< Staging and 3B	Bulletin File mm09	ename 9077al	ı	Occurre	ence Quarter	y
Part or	Itom		Tack	Statement and	Instruction		Fet	Min		Throshold	lc.
Component	No	(	Comply wit	h all current sa	fety precaution	ns)	Time	Skill	Dura	Disease	.s Глал
							Req (min)	Lev	Hours	Fed (000)	Fleq.
				NOTE							
		A sci safety acces BSU.	ssors lift / harness s sheav	, or other liss assembly we bearings	ift device, are necess and cable	and a ary to es on					
				NOTE							
		A cor must task.	nplete se be remo	et of shelves oved prior to	s (top to bo performin	ottom) ig this					
		1. Sele	ct Maint l	Mode option	from main	screen.					
		2. Acce Sele the M	ess the M ct the Dis /liscellan	AINTENAN screte I/O sc eous sectior	CE MODE creen optior	screen. 1 under					
		3. At th scree	e Discret en option	e I/O screer	n, select the	e Status					
		4. Click Cont	the Disa rols sect	able PLC but ion.	tton in the S	Safety					
		5. Unde the U safet	er the Sa JNLOCK sy gates a	fety Controls GATE optic are locked.	s section, u on to ensure	ncheck e the					
		6. Sele MAIN	ct the CL NTENAN	OSE button CE MODE s	to return to creen.	o the					
				WARNING	3						
		Be ca equip appli	oment ed.	vhen worki when pov	ng around ver has	or on been					
		7. Pres to re	s the yell set the E	ow E-Stop F -Stop circuit	RESET pus ry.	hbutton					
				NOTE							
		The signif Safet	system ying the y Mat rela	pneumatics K1 E-Stop r ay have bee	will press elay and th n reset.	surize, e K19					
		8. Pres apply	s the gre / power t	en POWER <u>o the KP</u> ma	ON pushbi ainline cont	utton to actor.					

U.S. Postal	Service					IDENTIFICA ⁻	TION				
Maintenance	e Chec	klist	WORK CODE		EQUIPMENT ACRONYM		CL	LASS ODE	NL	MBER	TYPE
			0 3	M S ⁻	Г		С	A	2	0 4	М
Equipment Nomenclatur LM M	re ST		Equipme Shoo Uni	ent Model ting Star Bu it Phase 3A	ulk Staging and 3B	Bulletin File mm09	ename 9077al	h	Occurre	^{nce} Quarter	ly
Part or	Item		Task	Statement an	d Instruction		Est	Min		Threshol	ds
Component	No		(Comply wi	ith all current s	safety precaution	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
		9. As p simu	ower is a ultaneous	applied the sly:	following ha	ppens					
		a.	An audib Personn CycleStc Panels.	ole tone sou el Alert Sta op Switch S	inds from the tion (MPAS) tation (CSSS						
		b.	The stac for about stack ligt	k lights flas t 20 second ht illuminate	h at a two he ls and then tl es steadily.						
		C.	All syste	m drives ar an internal	e initialized a self-test.	and					
		10. Clicl the The	k on the STAR in following	CELL ONL the ONLIN g events are	NE button to E mode of op e completed:	o place peration.					
		a.	An audib second f seconds	ole signal w ollowed by	ill sound for f a quiet perio	five d of five					
		b.	All start-o 10 secor two amb lamp and lamps.	up lights fla nds. The st er stack lig d the bottor	sh at a 2 Hz art-up lights hts, the ambo n orange MP	rate for are the er CSSS AS					
		C.	At the to message ONLINE homed a checked is accom	p of the CE es are displ initializatio and initialize and recond plished.	LL STATUS ayed PENDI n. As the ax ed, the amplif ciliation of the	screen NG es are fiers are e STAR					
		d.	At the co white sta	ompletion o ack lights ill	f reconciliatio uminate stea	on, the dily.					
		e.	The STA screen d	TUS field a isplays ON							
				NOTE							
		The STAI to S main	white sta R encour Servo Di tenance	ack light fla nters a Ser rive Motor bar is deplo							
		11. Whe	en ONLIN Der lights	NE is compl turn off_an	eted, the flas	shing and white					

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U.S. Postal	IDENTIFICA					TION						
Maintenance	Chec	klist	WORK CODE		EC	QUIPMENT CRONYM		CL CC	ASS ODE	NU	MBER	TYPE
			0 3	M S	Т			С	Α	2	0 4	М
Equipment Nomenclature	) 		Equipme	nt Model		<u> </u>	Bulletin File	ename	·	Occurre	nce	
LM MS	ST		Shoot	ting Sta	r Bulk	Staging	mm09	9077al	า		Quarter	ly
			Uni	t Phase	3A an	10 3B						
Part or	Item		Task	Statemer	nt and In	struction		Est.	Min.		Threshold	ls
Component	No	((	Comply wi	th all curre	ent safet	ty precautio	ns)	Time	Skill	Run	Pieces	Freq
								(min)	Lev	Hours	Fed	1109.
											(000)	
		stack	lights il	luminate	e stead	dily, and C	ONLINE					
				gins.		0	- 14 - 14 - 14					
		12. On the N	ne Maint Iachine	enance Control	tab an	Screen, o nd Home	CIICK ON All tab.					
		13. Go to	o the ma	nual mo	ove see	ction and	enter the					
		highe Move	est value e to box.	e (top ro Click c	w on y on Mov							
		14, Stavi	ing in the	e Manu	al Mov	e section	proceed					
		to the	e Move	To Bin b	ox and	d enter th	e value					
		that	will place	e the en	npty ra	ck (no sh	elves)					
		direc	tly cente	ered on	the cou	unter wei	ght.					
		CIICK	on iviov	e SA DI	ltton.							
		15. Visua	ally ensu	ire that	the em	pty rack i	is					
		cente may	be requi	counter ired.	weight	t. Use of	pendant					
		16. At th scree	e Discre en optior	te I/O s n.	creen,	select the	e Status					
		17. Ensu the Cont optio	re the E Discrete rols sec n to cha	nable F e I/O tion. C nge to I	LC op Status lick or Enable	tion is dis s Screer n the Dis PLC if re	played at n Safety able PLC quired.					
		18. Select pneu autor press Main remo contri volta	ct the Ul matic matically sure fron Motor Motor oves 4 ollers an ge is pre	NLOCK systen d acti m the s Conta 80 VA nd powe esent at	THE ( n pu vated, system ctor is C fro er to m contro	GATE opi urge v remov a. In ado s opened om serv notor fans ollers and	tion. The alve is ving air dition, KP d. This vo drive c. Control sensors.					
		19. Oper	n the saf	ety gate	es.							
		20. Sele MAIN	ct the NTENAN	Close ICE MO	option. DE sc	Retur	n to the OG OFF.					
		21. Acce the SHU prom the s	ess the lower TDOWN opted. V hutdowr	Window screen I option Vait for proces WAR	vs NT displa , and the so ss. NING	START ay. Se select Y ftware to	button at elect the ES when complete					
		you n	nust do	<u>n t</u> he a	opropr	riate PPE	sieps					

U.S. Postal	Service					ATION					
Maintenance	Chec	klist	WORK CODE		EQUIPMENT ACRONYM		CL C	ASS ODE	NU	IMBER	TYPE
			0 3	M S	T		С	Α	2	0 4	М
Equipment Nomenclature LM MS	э ST		Equipme Shoot Uni	nt Model ting Star I it Phase 3	Bulk Staging 3A and 3B	Bulletin File mm09	ename 9077al	n	Occurre	ence Quartei	ly
Part or	ltem		Task	Statement	and Instruction		Fst	Min		Threshol	ds
Component	No	(	Comply wi	th all curren	t safety precaution	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
										(000)	
		22. Open the r	n the MC nonitor, a	CC doors and the U	; turn Off the c IPS.	computer,					
		23. Ope Brea	n the I iker (CB-	MCC Ma ·1).	ain Disconneo	ct Circuit					
			[	WARN	ING						
		When the tagou curre proce hasp Facil a loc a mu Disce signe 24. Clos proc locke	n perfor MCC, ut proce ent edures. locko ity Circu k and si liti-lock onnect S ed tag. e MCC edures a out/resto	rming m perform dures as local Attach ut devia it Break gned tag lockout Switch S doors. as prescri re proced WARN	aintenance i system loo prescribed k lockout/re a red mult ce on the er; and secure . Otherwise a device to the 1 using a loc Perform locko bed by the cur lures.	inside ckout/ oy the estore ti-lock Main e with attach Main k and but/tagout rrent local					
		480 CB1 the death the I Swite Circu exter comp	with the OFF pon ine side ch is co it Breat ior mu pletely re	present of Main Dis osition. electroco e of the ntacted. aker list ust be emove al	sconnect Swi Severe inju ution will oc Main Disco The Main Fa ed on the locked ou I system pow	ide of itch in ry or cur if onnect acility MCC it to ver.					
		25. Loca Pane powe	Locate the facility Main Power Distribution Panel. Disconnect STAR circuit breaker power, and install lockout device and lock.								
			WARNING								
		Insta on ti preve perso	II a lock he pneu ent equi onnel.	out/tago umatics pment d	ut device and Main Air Val amage or inji	d lock lve to ury to					
		26. Rota EXH	ite the ai position	r supply s	shut-off valve t	o the					

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Maintenance	Chec	klist	WORK CODE		EQUIPMENT ACRONYM		CL C	LASS ODE	NU	MBER	TYPE
			0 3	M S ⁻	Г		С	Α	2	0 4	М
Equipment Nomenclature	) Эт		Equipmen	nt Model	ully Staging	Bulletin File	ename	h	Occurre		
	51		Unit	пу загы Phase 3A	and 3B	mmos	9077a	1		Quarter	y
			0								
Part or Component	Item No	(	Task : Comply wit	Statement an	d Instruction	ns)	Est. Time	Min. Skill		Threshold	ls
Component		(	comply wit			10)	Req	Lev	Run	Pieces	Freq.
							(min)		TIOUIS	(000)	
		27 Insta	ll lockout	t device an	d lock as pre	escribed					
		by th	edure.	t local lock	out/restore	Sonbed					
		28. Ope	n the gat	e, allowing	access to th	ne					
		cour	iter weigr	n.							
		29. Usin whee exce	g a wipin els/greas essive we	ig rag, clea e fittings ar, and pro	an the V-groo inspect for oper adjustm	ove guide r cracks, ient.					
		30. Plac ensu smo	e a level ıre it is le othly.	on top of c vel and wil	ounter weigl I travel up ar	ht to nd down					
		31. Rem	ove the I	evel.							
		32. Usin grea	g a star se each	ndard com n fitting	mercial gre with Mobil	ase gun, Grease					
		exce	ss greas	e after app	duivalent). lication.	Clean on					
				NOTE							
		A so neces sheav	issors li ssary to /e, and c	ft, or oth access th able asser	er lift devi e counter v nblies.	ce, is veight,					
				NOTE							
		Depe may prote the ci	nding or require e ction mu urrent loc	the lift ty xiting the st be worr al policy.	pe this proc lifting device as prescrib	cedure e. Fall bed by					
		33. Follo for shea align cable fitting appli	wing eac fraying, ives. Ins ment, au e lubricar gs. Clea ication.	ch cable ( kinks, and spect shea nd proper nt and repe an off any	2), clean an d proper tra aves for wea operation. eat step 32 fo excess gre	d inspect acking in ar, proper Reapply or grease ase after					
		34. Ensu misc insid	ure all ellaneou e the saf	tools, lu s material ety-fenced	bricants; ra s are remo area.	ags, and ved from					
		35. Clos	e safety i	fence gate	S.						

U.S. Postal Service						TION					
Maintenance Chec	klist	WORK CODE		EG A	QUIPMENT CRONYM		CL	LASS ODE	NU	MBER	TYPE
		0 3	M S	Т			С	Α	2	0 4	М
Equipment Nomenclature LM MST		Equipme Shoo Un	nt Model ting Star it Phase	Bulk S 3A an	Staging Id 3B	Bulletin File mm09	ename 9077al	h	Occurre	^{nce} Quarterl	у
Part or Item		Task	Statemen	t and In	struction		Est.	Min.		Threshold	ls
Component No	(1	Comply wi	th all curre	ent safet	ty precaution	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
	Befor you r Be ca equip appli 36. Rem Main 37. Rest Regu 38. Rese brea 39. Posit to ap MCC will c 40. Turn diagu LED 41. Turn Allow 42. Whe acce pass wait	re performust do autious oment ed. a Discon- core the ulator Su et the ker, as r tion the poly 480 C power come on a on the nostic ro to illumi On the v to the of one minute and the of the one minute a TCUT	WAR orming n the ap WAR WAR When w when when k and lo nect Sw e air p upply. Main equired. Main D VAC 3- supplie UPS ar outine to nate. UPS ar outine to nate. Main D VAC 3- supplie UPS ar outine to nate. Main out supplie UPS ar outine to nate. More that is a cell cont to the out of all pro- the out of all	NING the for proproprove vorking powe ockout itch, S pressu Faciliti isconn phases and allo comp r and roller to press s NT L oness s NT L oress ompt, all proc	billowing riate PPE g around er has device a 1 in on po re to the es STAI ect Switc s to the M the intel ete and the the cell of o boot up Ctrl-Alt-E ogon box press EN esses to psed bef	steps or on been and place osition. he Filter R circuit ch (CB-1) ICC. The rnal fans ernal self the green controller. Delete to c. At the TER and start. fore the Icon is approximately approximately approximately approximately fore the Icon is approximately approximately approximately or on the provide the Icon is approximately approximately the provide the Icon is approximately approximately or on the provide the Icon is approximately approximately the provide the Icon is approximately approximately the provide the Icon is approximately approximately the provide the Icon is approximately approximately the provide the Icon is approximately the provide the provide the Icon is the provide the provide the Icon is the provide the provide the Icon is the provide the provide the Icon is Icon icon is Icon icon icon icon icon icon icon icon i	(min)		Run Hours	Pieces Fed (000)	Freq.
	advis is terr 43. Dout INTE Logii	ing SHC minated ble clic ERFACE n screen	DRTCUT due to C k on .EXE Ic appear	TO II DRACL the on. T s.	NTERFAG E not ava SHORT( he STAR	CÉ.EXE ailable. CUT TO Console					

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U.S. Postal Service				DENTIFICAT	ION					
Maintenance Chec	klist	WORK CODE	E	QUIPMENT ACRONYM		CL CC	ASS DDE	NU	MBER	TYPE
		0 3	M S T			С	Α	2	0 4	М
Equipment Nomenclature LM MST		Equipmer Shoot Unit	^{ht Model} ing Star Bulk t Phase 3A a	Staging nd 3B	Bulletin File mm09	name 9077ał	ו	Occurre	_{nce} Quarter	y
Part or Itom		Task	Statement and l	nstruction		Ect	Min		Throchold	lc.
Component No	(	Comply wit	h all current safe	ety precaution	ıs)	Time	Skill	Dup	Diegoog	Erog
						Req (min)	Lev	Hours	Fed (000)	Tieq.
			NOTE							
	The succe appea the L track	LOGIN i essfully ars initial OGIN na pall or pre	name of the logged into lly in this fiel ame window, ess SHIFT-T	e user whe o the s ld. To ret click it wi AB.	o last ystem urn to th the					
	44. Ente	r the US	ER NAME ar	nd PASSW	ORD.					
	45. The succ CON NET conti TMS	CELL S essful I NECTEI WORK foller esta system.	STATUS scr LOGIN. V D to appear status inc ablishes com	een appe Vait for at the rig dicating t municatior	ars after a green ht of the he cell n with the					
	46. Revi Revi discr	ew the C ew the I epancies	ELL STATU Fault Descrip s.	S screen fo otion and	or errors. note any					
	47. Phys	ically clo	ose the safety	/ gates.						
	48. Sele	ct Maint	Mode option	from main	screen.					
	49. Acce Sele the N	ess the I ct the D /liscellan	VAINTENAN iscrete I/O s eous section	CE MODE creen opti	screen. on under					
	50. At th scree	e Discre en option	ete I/O screer n.	n, select th	ne Status					
	51. Click Cont	the Dis	able PLC b	utton in th	e Safety					
	52. Unde the safet	er the Sa UNLOCP y gates a	afety Control < GATE opt are locked.	s section, tion to en	uncheck sure the					
	53. Sele MAIN	ct the ( NTENAN	Close button	i to returi creen.	n to the					
	Be ca equip appli 54. Pres to re	nutious wo oment ed. s the ye set the E	WARNING when workin when pow llow E-Stop	ig around er has RESET pu y.	<b>or on</b> been ıshbutton					

U.S. Postal	Service		IDENTIFICATION											
Maintenance	Chec	klist	WORK CODE	E	Equipment Acronym		CL C	ASS ODE	NU	MBER	TYPE			
			0 3	M S T			С	Α	2	0 4	М			
Equipment Nomenclature LM MS	э ST		Equipmer Shoot Unit	^{nt Model} ing Star Bulk t Phase 3A a	c Staging and 3B	Bulletin File	ename 9077al	n	Occurre	^{nce} Quarter	У			
_	· ·				-		_							
Part or Component	Item No	((	⊺ask Complv wit	Statement and th all current saf	Instruction fetv precautior	าร)	Est. Time	Min. Skill		Threshold	is			
			.,			,	Req (min)	Lev	Run Hours	Pieces Fed (000)	Freq.			
				NOTE										
		The signify Safety	system ying the y Mat rel	pneumatics K1 E-Stop re ay have bee	will press elay and th n reset.	surize, e K19								
		55. Pres apply	s the gro power t	een POWEF to the KP ma	R ON push ainline conta	button to actor.								
		56. As p simu	ower is Itaneous	applied the ly:	following	happens								
		a. / F (	An audibl Personne CycleSto Panels.	le tone soun el Alert Static p Switch Sta	ds from the on (MPAS) tion (CSSS	Mail and the S)								
		b. T f	The stack or about stack ligh	k lights flash 20 seconds it illuminates	at a two he and then th steadily.	ertz rate ne white								
		c. A F	All syster perform a	n drives are an internal se	initialized a elf-test.	ind								
		57. Click the S The t	on the STAR in following	CELL ONLI the ONLINE events are o	NE button mode of c completed:	to place operation.								
		a. A s	An audibl second fo seconds.	le signal will ollowed by a	sound for f quiet perio	ive d of five								
		b. / 1 a	All start-u 10 secon amber sta and botto	up lights flash ds. The star ack lights, ar om orange M	n at a 2 Hz t-up lights nber CSSS PAS lamps	rate for are two lamp								
		c. A r C ł c S	At the top nessage DNLINE nomed au checked STAR is a	o of the CELI is are display initialization. nd initialized and RECON accomplishe	L STATUS ved PENDII As the axi , the amplif ICILIATION d.	screen NG is are iers are I of the								
		d. A v	At the convolution At the convolution of the convol	mpletion of r ck lights illun	econciliatio ninate stea	on, the dily.								
		e. T	The STA screen di	TUS field at splays ONLI	the top of tl NE.	he								

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U.S. Postal		IDENTIFICATION																
Maintenance	Chec	klist	WC CC	)RK )DE			E	EQUIF ACR(	PMENT				CL C	LASS ODE	N	NUMBER		TYPE
			0	3	Μ	S	Т						С	Α	2	0	4	М
Equipment Nomenclature	э ST		Equ S	ipmer hoot Uni	nt Mo ing S t Pha	_{del} Star ase (	Bulk 3A <i>a</i>	sta Ind 3	ging B	В	ulletiı m	n Filei m09	^{name} 077al	h	Occur	rence Qu	e larterl	у
Part or	Item			Task	State	ment	and I	Instru	ction				Est.	Min.		Thr	reshold	s
Component	NO	(1	(Comply with all current safety precautions)									Req (min)	Lev	Run Hours	P (	ieces Fed 000)	Freq.	
			NOTE															
		The N STAF to So maint	The white stack light flashes if either the STAR encounters a Servo Drive Controller to Servo Drive Motor fault, or if the maintenance bar is deployed.															
		58. Whe amb white ONL	n O er li e st INE	NLII ghts ack oper	NE turi ligh ratio	is c n O ts il n be	omp ff, a lumi gins	oleteo and inate	d, the the g stea	e fl Iree adily	lash en a y, a	ing and and						
CLEAN UP	7.	Clean U Ensure removed any defic	<b>p.</b> all l fror cienc	tool: n the ;ies.	s, I ≯wo	ubric rk ar	ants ea.	s, ra Noti	ags, fy sup	etc per\	c., a visor	are r of	3	ALL				

### ATTACHMENT 6

## LM MST SHOOTING STAR BULK STAGING UNIT PHASE 3A AND 3B MASTER CHECKLIST

03-MST-CA-205-M

3-Year Time Total: Per Bulk Staging Unit - 171 Minutes

Refer to the MS-238 if additional maintenance information is required.

MMO-043-14 Maintenar								hnica	al Sup	port C	enter
U.S. Postal	Service					IDENTIFICA			- NU		
Maintenance	Check	list	CODE		ACRONYM		CL	DDE	NU	MBER	TYPE
			0 3	M S T			С	Α	2	0 5	М
Equipment Nomenclature	э ST		Equipmer Shooti Unit	nt Model ing Star Bul t Phase 3A a	k Staging and 3B	Bulletin File mm09	ename 9077al	ı	Occurre	^{nce} 3-Year	
Part or	Item		Task S	Statement and	Instruction		Est.	Min.		Threshold	ls
Component	No	(0	Comply wit	h all current sa	fety precautio	ns)	Time Reg	Skill	Run	Pieces	Freq.
							(min)	LOV	Hours	Fed (000)	
SAFETY STATEMENT	1.	COMPLY Disconn required local lo down a equipme Check fo If any for supervise further a THE USE IS PROH When c cleaning vacuum in place free close equipme can not to you detection WARNIN Steps co the use o (PPE). F Plan (EW requiren	WITH ect pow by this ckout p nd lock or suspi- unusual for suspi- unusual for prio ction or E OF CO IBITED. leaning metho cleaner of com th or br ent only be used in sup- n. IG FOR I ontained of Perso Refer to for VP) MMC nents.	ALL SAFE ver and ap instruction procedures c out this l inspect cious dust substanc or to prod the equip MPRESSE is requir d such as or a damp pressed or ush may b when othe d. Report ervisor in EWP/PPE: in this bull onal Protect the current D for appro	TY PRECA ply lockou n. Refer to to prope machine. dust co or unusua e is foun ceeding v ment. D OR BLOV ed, an al s a HEPA orag must blown air be used ou r cleaning safety def mmediately letin may re- tive Equipm Electrical priate PPE	WTIONS. uts when o current erly shut . Open onditions. al debris. ad notify with any WN AIR ternative A filtered be used r. A lint- n optical methods iciencies y upon equire nent Work	2	All			
		Prior BSU empty with proce prior t The some should previc PMAC daily b	to perfor should to TMS local p dure sho o this rou o this rou of the ra d have busly an C for m basis.	NOTE ming the fo be emptie 51 and TMS policy/ pro- puld be perfo ute being as NOTE on of this acks to be re had these id the she paintenance	llowing rout ed and re S2 in accor ocedure. ormed by th ssigned. task will r emoved. A racks rer lves disabl purposes	te, the ported dance This ne shift require Il sites moved led in on a					

#### MMO-043-14

U.S. Postal	Service				ATION						
Maintenance	Check	list	WORK CODE		EQUIPMENT ACRONYM		CL C	ASS ODE	NU	MBER	TYPE
			0 3	M S T			С	A	2	0 5	М
Equipment Nomenclature	ST		Equipme Shoo Un	ent Model ting Star Bul it Phase 3A a	k Staging and 3B	Bulletin File mm09	ename 9077al	n	Occurre	^{nce} 3-Year	
Part or	Item	1	Task	Statement and	Instruction		Est	Min		Threshold	s
Component	No	((	Comply wi	ith all current sa	fety precautio	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
RSS OIL CHANGE	2	Change (RSS) G	Oil in ear Red	Rotating lucers.	Staging S	Structure	167	9			
				NOTE							
		-	Two peo	ple required	for this tasl	۲.					
		1. Sele mai	ect the n screer	CELL OFFL n header par	INE option	n on any					
		2. The TO-	green ENTER	stack lights light begin to	and the C o flash.	SSS OK-					
		3. The and retu	cell cor comes rns to th	ntroller comp to a control ne HOME pos	letes all tra lled stop. sition.	nsactions The VTU					
		4. The	green s	stack lights g	o Off.						
		5. Sele	ect Main	t Mode optio	n from maii	n screen.					
		6. At t MAI carr the	he Mac NTENA iage wil VTU ma	hine Contro NCE POSIT Il move to a ast.	l Page, clic ION button pre-set po	ck on the . The VA osition on					
		7. Dete to a Ren	ermine v access of noval of	which shelve one of the l two shelves	s are to be RSS gear is recomme	removed reducers. ended.					
		8. At Con ente the she	the MA trol tab, er the a MOVE \$ ves at t	AINTENANC , in the Man ppropriate n SA pushbutto he end of the	E MODE ual Move to umber and on to locate machine.	Machine o section, l click on a rack of					
		9. Acc Sele Mise	ess the ect the I cellaneo	MAINTENA Discrete I/O ous section.	NCE MOD	E screen. on at the					
		10. At th scre	<ol> <li>At the Discrete I/O screen, select the Status screen option.</li> </ol>								
		11. Ens at t Con opti	<ol> <li>Ensure the Enable PLC option is displayed at the Discrete I/O Status Screen Safety Controls section. Click on the Disable PLC option to change to Enable PLC if required.</li> </ol>								
		12. Sele pne auto pres	<ol> <li>Select the UNLOCK THE GATE option. Th pneumatic system purge valve i automatically activated, removing a pressure from the system. In addition, th</li> </ol>								

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U.S. Postal Service IDENTIFICATION WORK EQUIPMENT CLASS NUMBER T ACRONIXM CODE	U.S. Postal Service	-043-14 Mai	Maintenance Technical Support Center								
Maintenance Checklist CODE ACRONYM CODE		U.S. Postal Service	IDENTIFICAT	TION							
	Maintenance Checklis	Maintenance Checklist		CL	ASS DDE	NU	MBER	TYPE			
0 3 M S T C A 2 0 5		0 3 M S T		С	A	2	0 5	М			
Equipment Nomenclature       Equipment Model       Bulletin Filename       Occurrence         LM MST       Shooting Star Bulk Staging       mm09077ah       3-Year         Unit Phase 3A and 3B       3B	ipment Nomenclature LM MST	ent Nomenclature Equipment Model LM MST Shooting Star Bulk Staging Unit Phase 3A and 3B	Bulletin File mm09	ename 9077ah	ı	Occurre	nce 3-Year				
Part or Item Task Statement and Instruction Est. Min. Thresholds	Part or Item	Part or Item Task Statement and Instruction		Est.	Min.		ls				
Component No (Comply with all current safety precautions) Time Skill	Component No	omponent No (Comply with all current safety precaution	ns)	Time	Skill	Run	Pieces	Freg			
(min) Hours Fed				(min)	Lev	Hours	Fed				
							(000)				
KP Main Motor Contactor is opened. This removes 480 VAC from the servo drive controllers and the power to the motor fans. Control voltage is present at the controllers and sensors.         13. Open the safety gates.         14. Select the Close option. Return to the MAINTENANCE MODE screen to LOG OFF.         15. Access the Windows NT START button at the lower screen display. Select the SHUTDOWN option. Select YES when prompted. Wait for the software to complete the shutdown process.         WARNING         Before performing the following steps you must don the appropriate PPE.         16. Open the MCC doors; turn Off the computer, the monitor, and the UPS.         17. Open the MCC Main Disconnect Circuit Breaker (CB-1).         WARNING         WARNING         When performing maintenance inside MCC, perform system lockout/tagout procedures as prescribed by the current local lockout/restore procedures. Attach a red multi-lock hasp lockout device on the main facility circuit breaker; and secure with a lock and signed tag.         18. Close the MCC doors. Perform lockout/tagout procedures as prescribed by the current local lockout/restore procedures.		<ul> <li>KP Main Motor Contactor is open removes 480 VAC from the set controllers and the power to the mic Control voltage is present at the c and sensors.</li> <li>13. Open the safety gates.</li> <li>14. Select the Close option. Retur MAINTENANCE MODE screen OFF.</li> <li>15. Access the Windows NT START the lower screen display. Set SHUTDOWN option. Select YE prompted. Wait for the software to the shutdown process.</li> <li>WARNING</li> <li>Before performing the following you must don the appropriate PPE</li> <li>16. Open the MCC doors; turn Off the of the monitor, and the UPS.</li> <li>17. Open the MCC Main Disconneed Breaker (CB-1).</li> <li>WARNING</li> <li>When performing maintenance is MCC, perform system lockout/the procedures as prescribed by current local lockout/the procedures. Attach a red multi hasp lockout device on the main ficticuit breaker; and secure with a and signed tag.</li> <li>18. Close the MCC doors. lockout/restore procedures as prescribed the Disconnect Switch S1 using a loc signed tag.</li> </ul>	ed. This rvo drive otor fans. controllers in to the to LOG button at elect the ES when complete steps computer, ct Circuit inside agout the estore ti-lock acility a lock ach a Main k and Perform cribed by icedures.								

U.S. Postal	IDENTIFICATION										
Maintenance	Check	list	WORK CODE		EQUIPMENT ACRONYM		CL C	ASS ODE	NU	MBER	TYPE
<b>5</b>			0 3	MST			С	A	2	0 5	М
Equipment Nomenclature	e ST		Equipme Shoo Un	ting Star Bull it Phase 3A a	ename 9077al	n	3-Year				
Part or	ltem		Task	Statement and	Instruction		Est	Min		ls	
Component	No	(0	(Comply with all current safety precautions)						Run Hours	Pieces Fed (000)	Freq.
				WARNIN	G						
		480 V CB1 the 0 death the 1 Switc Circu exter comp	/AC is with the OFF po from ine sid ch is co it Brea ior mo oletely r	present on Main Disco osition. So electrocutio e of the Montacted. T aker listed ust be lo emove all sy	the line si onnect Swi overe inju on will oc lain Disco he Main Fa ocked ou ystem pow	ide of tch in ry or cur if nnect acility MCC it to er.					
		19. Loca Pan pow	ate the el. Dis ver, and	facility Mair sconnect ST install lockou	stribution breaker d lock.						
				WARNING	G						
		Instal on th preve perso	ll a lock ne pneu ent equi onnel.	kout/tagout umatics Ma ipment dam	device and in Air Val age or inji	d lock ve to ury to					
		20. Rota EXH	ate the a I positio	air supply shu n.	ut-off valve	to the					
		21. Insta by th proc	all locko he curre cedure.	ut device and nt local locko	d lock as pr out/restore	escribed					
		22. Ente main asse moti	<ol> <li>Enter safety-fenced area and engage long maintenance bar under VA carriage assembly and secure to prevent downward motion of VA carriage.</li> </ol>								
				NOTE							
		The shelve should perso nuts. SA sh for tw	following es requi d suppo n remo The tin nelves h o people	g step to ires two peo ort each shel ves the mo ne for the sto nas been do e.	remove th ple. One p f, while the unting bolt ep to remov ubled to ac	e SA berson other s and ve the ccount					
		23. Usir the was eacl	hers, an hers, an	by removing by removing ad nylon lock o the bin stru	the three b ing nuts hol cture (the s	olts, lding second					

MMO-043-14			Maintenance Technical Support C									
U.S. Postal S	Service		IDENTIFICATION WORK EQUIPMENT CLASS NUMBER T									
Maintenance	Check	list	CODE		ACRONYM	CL		NU	TYPE			
			0 3	MS			C	A	2	0 5	М	
Equipment Nomenclature	, ST		Equipm	ent Model	llk Staging	Bulletin File	ename 2077al	n	Occurre	ence 3-Year		
			Ur	nit Phase 3A	and 3B		Jorra	•		o roar		
Part or	Item		Tasl	k Statement an	d Instruction		Est.	Min.	Thresholds			
Component	No	(0	Comply w	vith all current s	afety precautio	ns)	Time	Skill	Run	Pieces	Frea.	
							(min)	Lev	Hours	Fed (000)		
					the chelf co	it in		· · · · ·			•	
		rem	on sno oved).	Dispose of	the shelf as the nylon loc	king nuts						
			oved.									
		24. Plac	tion saf	emoved sne felv awav fro	ives in a sec om the BSU	cure						
		equi	ipment	and mainter	ance activity	y area.						
		25. Plac stor	e the lo age pos	ong mainten sition and se	ance bar in f cure it.	the						
		26. Exit	safety ure inte	fenced area	, close gates es and gates	s, and S.						
				WARNIN	ig							
		Bofor	o porf	orming the	following	stops						
		you n	nust do	on the appr	opriate PPE	steps						
				WARNIN	IG							
		Be ca equip applie	utious ment ed.	when work when po	ting around wer has	or on been						
		27. Res Reg	tore the ulator S	e air pressur Supply	e to the Filte	r						
		28. Res	et the N aker, as	Main Facilitie required.	es STAR circ	cuit						
		29. Pos to a The fans	ition the pply 48 MCC p will co	e Main Disco 0 VAC 3-ph power suppli me on.	h (CB-1) ⁄ICC. nternal							
		30. Turr diag LED	n On the nostic ا to illur	e UPS, and routine to co ninate.								
		31. Turr Allo	31. Turn On the monitor and the cell controller. Allow to the cell controller to boot up.									
		32. Whe acce pass wait	en prom ess the sword c one mi	npted, press Windows N default prom inute for all	Ctrl-Alt-Dele T Logon box pt, press EN processes to	ete to a. At the TER and start.						
							1	1		1		

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U.S. Postal													
Maintenance	Checkl	list	WORK		EQUI	ASS	NU	MBER	TYPE				
			0 3	MS				C	A	2	0 5	М	
Equipment Nomenclature LM MS	э ST		Equipment Model Shooting Star Bulk Staging Unit Phase 3A and 3B						n	Occurrence 3-Year			
Part or	Item		Task	Statement	and Instru	ction	Est.	Min.		ls			
Component	No	((	(Comply with all current safety precautions)							Run Hours	Pieces Fed (000)	Freq.	
				NO	ΓE								
		If one SHOF activa advisi INTEI ORAC 33. Dou INT Log	e minute RTCUT ated, a ing RFACE. CLE not ible click ERFACE in screet	has not TO INTE prompt SHO EXE is available available con the S E.EXE loo n appears	elapse RFACE screen RTCUT termina GHORTC on. The s.	d befo .EXE I will a .ted d CUT TC STAR	re the con is ppear TO ue to ) Console						
		Ū		NO	ΓE								
		succe appea the L trackt	essfully ars initia OGIN na pall or pr	logged Ily in this ame wind ess SHIF	into s field. dow, clic T-TAB.	the s To ret k it wi	ystem urn to th the						
		34. Ente	er the US	SER NAN	/IE and I	PASSV	VORD.						
		35. The succ COI NET cont the	CELL S cessful L NNECTE FWORK troller es TMS sys	GTATUS s OGIN. V ED to app status, ir stablished stem.	Screen a Vait for bear at th dicating d commu	ppears a greer ne right the ce unicatio	s after n t of the ell on with						
		36. Rev erro note	riew the ors. Rev e any dis	CELL ST iew the F crepanci	ATUS s ault Des es.	creen f scriptio	for n and						
		37. Phy	sically c	lose the s	safety ga	ates.							
		38. Sele	ect Main	t Mode o	ption fro	m mair	n screen.						
		39. Acc Sele the	<ol> <li>Access the MAINTENANCE MODE scre Select the Discrete I/O screen option und the Miscellaneous section.</li> </ol>										
		40. At th scre	<ol> <li>At the Discrete I/O screen, select the St screen option.</li> </ol>										
		41. Clic Con	k the Dis itrols sec	sable PL( ction.	C button	in the	Safety						
		42. Und the safe	ler the S UNLOC ety gates	afety Co K GATE are lock	ntrols se option to ed.	ection, i o ensur	uncheck e the						

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U.S. Posta		0.5.1						IDEN	ITIFICA	TION							
Maintenance	e Checkl	ist	W	WORK         EQUIPMENT         CLAS           CODE         ACRONYM         COD									NU	JMBE	R	TYPE	
			0	3	M	S	Т					C		2	0	5	М
Equipment Nomenclatu	ire		Eq	uipm	ent Mo	odel	1	1	I	Bul	letin Fil	ename		Occurr	ence	~	
LM M	IST		Ś	Shooting Star Bulk Staging mm0						9077al	h	3-Year					
		Ur	nit Ph	ase	3A a	and 3	В										
Part or	Item			Tasl	k State	ement	and	Instruc	tion			Est	Min	Thresholds			
Component	No		(Com	ply w	vith all	curre	nt saf	ety pro	ecautio	ons)		Time	Skill	Run	Run Pieces		Erea
												(min)	Lev	Hours	Fe	d	ricq.
												. ,			(00	0)	
		43. 5	Select f	he (	Close	but	ton t	o reti	urn to	the							
		Ν	MAINT	ENA	ANCE	MO	DE	scree	en.								
					W	/ARI	NING	j									
		Be	e cauti	ous	whe	n wo	orkir	ng ar	ound	lor	on						
		eq	luipme	ent	whe	en	pow	/er	has	be	en				1		
		ар	plied.												1		
		44 F	Press t	he F	E-Stor	n Re	set	and fl	he Po	wer	ON						
		b	outtons		- 0.0	p 1 to					U.I.						
					С	AUT											
			Do no	ot m	ove	the \	VA o	or the	RA.								
		45. A	At the	e N		TEN	ANC	ΕN	<i>I</i> ODE	E-Ma	chine						
		C p	Control oush bu	sc uttor	reen, n.	clic	ck o	n Ei	nable	Pe	ndant						
		46. L ti P	Jsing t he rac previou SA1/RS	he p ck, sly SS g	oenda from ren gear r	ant, i wh nove educ	movo nich d, cer.	e the the adja	SA t shelv cent	o pc ves to	sition were the						
		47. S	Select nain so	the cree	CEL n hea	.L O ader	FFL pane	INE el.	optio	n or	ח any						
		48. T T	The gro TO-EN	een TER	stacl R light	k lig t beg	hts a jin to	and f flasi	the C า.	SSS	S OK-						
		49. T a r	The cel and co eturns	l co mes to tl	ntrolle to a he H(	er co a cor OME	ompl ntroll	etes led s sition.	all tra top.	insao The	ctions VTU						
		50. T	The gre	en	stack	ligh	ts go	o Off.									
		51. S	Select I	Mair	nt Mo	de o	ptior	n fror	n mai	n sc	reen.						
		52. A S N	Access Select Miscella	the the aneo	e MAI Discr ous s	NTE ete ectic	ENAN I/O s on.	NCE scree	MOD n opt	E so ion a	creen. at the						
		53. A s	At the E screen	Disci opti	rete l on.	/0 s	cree	n, se	lect th	ne Si	tatus						
		54. E a C c	Ensure at the Control option t	the Dis s se o ch	e Ena crete ection nange	ble I I/O n. C e to E	PLC Sta lick Enab	optio atus on th ole PL	on is Scree le Dis _C if r	disp en S able equi	layed Safety PLC ired.						
		55 5	Select 1	he l		DCK	тнг	GA	TF or	otion	The						

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U.S. Postal	IDENTIFICATION										
Maintenance	Check	list	WORK CODE		EQUIPMENT ACRONYM		CL C	ASS ODE	NU	TYPE	
			0 3	MS	Т		С	A	2	0 5	М
Equipment Nomenclature	e ST		Equipme Shoot Uni	nt Model ting Star B it Phase 3/	ulk Staging A and 3B	h	3-Year				
Part or	ltem		Task	Statement a	nd Instruction		Fst	Min		Threshold	ls
Component	No	(0	(Comply with all current safety precautions)						Run Hours	Pieces Fed	Freq.
		pnei	umatic	system	purge v	alve is					
		auto pres KP remo cont Con and	maticall sure fro Main M oves 48 rollers a trol volta sensors	y activa om the sys otor Conta 30 VAC f and the po age is pre							
		56. Ope	n the sa	fety gates							
		57. Sele MAI OFF	ect the NTENA	Close op NCE MO	tion. Retur DE screen	n to the to LOG					
		58. Acco the SHL pron the s	ess the lower JTDOWI npted. \ shutdow	Windows screen o N option, Wait for the n process	button at elect the ES when complete						
			[	WARNI	NG						
		Befor you n	re perfo nust do	orming the app	e following ropriate PPE	steps					
		59. Ope the i	n the M monitor,	CC doors; and the U	turn Off the o PS.	computer,					
		60. Ope Brea	n the N aker (CE	MCC's Ma 3-1).	iin Disconne	ct Circuit					
			[	WARNI	NG						
		When the tagou curre proce hasp circui and s multi Disco signe	When performing maintenance inside the MCC, perform system lockout/ tagout procedures as prescribed by the current local lockout/restore procedures. Attach a red multi-lock hasp lockout device on the main facility circuit breaker; and secure with a lock and signed tag. Otherwise, attach a multi-lock lockout device to the Main Disconnect Switch S1 using a lock and signed tag.								
		proc loca	edures I lockou	as preso t/restore p	ribed by the rocedures.	e current					

MMO-043-14 Maintenance Technical Support Center **IDENTIFICATION** U.S. Postal Service WORK EQUIPMENT CLASS NUMBER TYPE Maintenance Checklist CODE ACRONYM CODE S 0 3 Μ Т С А 2 0 5 Μ Equipment Model Equipment Nomenclature **Bulletin Filename** Occurrence LM MST Shooting Star Bulk Staging mm09077ah 3-Year Unit Phase 3A and 3B Task Statement and Instruction Part or Est. Min. Thresholds Item (Comply with all current safety precautions) Component No Time Skill Run Pieces Freq. Req Lev Hours Fed (min) (000)WARNING 480 VAC is present on the line side of CB1 with the Main Disconnect Switch in Severe injury or the OFF position. death from electrocution will occur if the line side of the Main Disconnect Switch is contacted. The Main Facility Circuit Breaker listed on the MCC exterior must be locked out to completely remove all system power. 62. Locate the facility Main Power Distribution Panel. Disconnect STAR circuit breaker power, and install lockout device and lock. WARNING Install a lockout/tagout device and lock on the pneumatics Main Air Valve to prevent equipment damage or injury to personnel. 63. Rotate the air supply shut-off valve to the EXH position. 64. Install lockout device and lock as prescribed by the current local lockout/restore procedure. 65. Enter the safety-fenced area, and engage the long maintenance bar underneath the VA carriage assembly, and secure it so downward motion of the VA carriage is prevented. 66. Using a 5/32" Allen wrench, remove cover(s) over the lower SA Drive belt. 67. Position a drain pan (of sufficient size to contain at least 2.14 gallons) under the drain plug in the RSS gear reducer casing. WARNING Discard or dispose of chemical soaked materials according to MSDS and in accordance with local procedures. 68. Using a wiping rag or paper wipe, clean dirt
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U.S. Postal Service												
Maintenance	Check	list	WORK CODE			ENT YM		CL	ASS DDE	NU	MBER	TYPE
			0 3	M S	Т			С	Α	2	0 5	М
Equipment Nomenclature	э ST		Equipme Shoot Uni	nt Model ting Star E it Phase 3	Bulk Stagir BA and 3B	ng	Bulletin File mm09	ename 9077al	ı	Occurre	nce 3-Yea	-
Part or	Item		Task	Statement a	and Instructio	on		Est.	Min.		Threshole	ds
Component	No	(	Comply wi	th all curren	t safety preca	autior	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
		fror	n the oil	drain plug	and the c	oil fill	plug.					
		69. Pla the elec pro to e SA terr	9. Place a protective cover over the SA1 b the SA1 belt drive sprocket and a electrical connections/terminals in clo proximity with the gear box and/or drain p to ensure oil does not drain on the SA b SA drive belt sprocket(s), or the electri terminals.				SA1 belt, and any n close drain pan SA belt, electrical					
		70. Usi pluę	<ol> <li>Using a 6 mm Allen wrench, remove both fil plugs.</li> </ol>				e both fill					
		71. Usi dete oil app	<ol> <li>Using a clean straw or similar item, determine the oil level in the gearbox. The oil in a full gearbox should measure approximately 5".</li> </ol>									
		72. Pos drai	2. Position a trough or offset funnel under th drain plug to drain the oil into the drain pan.				inder the ain pan.					
		73. Usi plu	ng a 6 r g from th	mm Allen e gear ca	wrench, ı sing.	remo	ove drain					
		74. Dra	in gear c	oil from cra	ankcase.							
		75. Afte rein	er oil ł stall drai	nas draii in plug an	ned from d ensure i	cr tisti	ankcase, ight.					
		76. Mal con cov on t	ke sure nections ered to p hem.	the SA ² , and e prevent ar	ו drive b lectrical to א oil from	elt; ermii beir	electrical nals are ng spilled					
		77. Car Gea	efully ad ar 630 (o	dd 2.14 r equivale	gallons o ent) oil.	f ne	w Mobil					
		78. Ver	ify oil lev	vel measu	res approx	kima	tely 5".					
		79. Rei tigh	nstall bo t.	th fill plug	gs and ens	sure	they are					
		80. Cle	). Clean any oil spilled in the proce			ess.						
		81. Rer oil con	nove pro spillage nections	otective o on SA1 , and elec	overs use drive be ctrical term	ed to elt, ninals	o prevent electrical S.					
		82. Usi cov SA	ng a 5/32 er(s), pre 1 drive be	2" Allen w eviously re elt.	rench, re-i emoved, o	insta ver t	ll he lower					
		83. Ens	ure all t	tools, ma	terials, an	nd eo	quipment					

MMO-043-14					Mai	intenance	e Tec	hnica	al Sup	port C	enter
U.S. Postal S	Service		MORK			IDENTIFICAT		466			TYPE
Maintenance	Check	list	CODE				C	DDE	NU		TTPE
			0 3	M S T			С	A	2	0 5	М
Equipment Nomenclature LM MS	, ST		Equipmer Shoot Unit	nt Model ing Star Bull t Phase 3A a	k Staging and 3B	Bulletin File	ename 9077al	ו	Occurre	^{nce} 3-Year	
Part or	Item		Task	Statement and	Instruction		Est.	Min.		Threshold	ls
Component	No	(0	Comply wit	th all current sa	fety precautio	ns)	Time Reg	Skill	Run	Pieces	Freq.
							(min)	LCV	Hours	Fed (000)	
		are	moved a	way from th	e SA prior	to the SA					
		bein	g moved	1. 							
		84. Plac stora	e the age posi	tion, and see	enance ba cure it.	ar in the					
			Γ	WARNING	3						
		Befor you n	e perfo nust dor	rming the n the appro	following priate PPE	steps					
				WARNING	G						
		Be ca equip applie	utious v ment ed.	when worki when pov	ng around ver has	or on been					
		85. Exit and	the safe secure i	ety fenced nterlock swit	area, close tches.	e gate(s),					
		86. Res Reg	tore the ulator Su	air pressure upply	to the Filte	er					
		87. Res brea	et the Ma ker, as r	ain Facilities required.	STAR circ	cuit					
		88. Posi to aj The fans	tion the oply 480 MCC pc will com	Main Discor VAC 3-phas ower supplies ne on.	nnect Switc ses to the N s and the ir	h (CB-1) MCC. nternal					
		89. Turr diag LED	n On the nostic ro to illumi	UPS and all outine to con inate.	low the inte	ernal self the green					
		90. Turr Allov	<ul> <li>70. Turn On the monitor and the cell controller</li> <li>71. Allow to the cell controller to boot up.</li> </ul>								
		91. Whe acce pass wait	91. When prompted, press Ctrl-Alt-Delete to access the Windows NT Logon box. At the password default prompt, press ENTER an wait one minute for all processes to start.								
				NOTE							
		If one SHOF activa advisi INTEF ORAC	minute RTCUT T ted, a ng RFACE.E CLE not a	has not ela TO INTERF/ prompt scr SHORT EXE is ter available.	apsed befo ACE.EXE I een will a CUT minated d	ore the lcon is appear TO lue to					

U.S. Postal S	U.S. Postal Service				IDENTIFICATION							
Maintenance	Check	ist	WORK CODE		EQ AC	UIPMENT RONYM		CL	.ASS ODE	NU	MBER	TYPE
			0 3	M S	Т			С	Α	2	0 5	М
Equipment Nomenclature LM MS	ST		Equipme Shoo Uni	ent Model ting Star it Phase	Bulk S 3A and	taging 1 3B	Bulletin File mm09	ename 9077al	ı	Occurre	^{ence} 3-Year	
Part or	Item		Task	Statement	t and Ins	truction		Est.	Min.		Threshold	S
Component	No	(0	Comply wi	th all curre	nt safety	[,] precautio	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
		92. Dou INTI Logi The I succe appea the Lo trackt 93. Ente 94. The 94. The 94. The 95. Rev erro note 96. Phy 97. Sele 98. Accc Sele	ble click ERFACE in scree LOGIN essfully ars initia OGIN n oall, or p er the US CELL CESSful NNECTE WORK troller e TMS sys iew the rs. Rev e any dis sically c ect Main ess the ect the D	a on the S E.EXE Ic n appear NO name o logged illy in thi ame win ress SH SER NAI SER NAI SER NAI SER NAI SER NAI STATUS LOGIN. ED to ap status establishe stablishe status to ap status to ap status to ap status to ap status to ap status to ap status to	SHORT oon. The rs. <b>TE</b> f the into is field. dow, co is field. dow, co is field. S f	TCUT TC ne STAR user wh the s To ret lick it wi B. d PASSV en appe ait for at the rig cating mmunica screen f escriptio gates. rom mail E MODE	Console o last system urn to ith the VORD. ears after a green ght of the the cell tion with for n and n screen. screen. on under	(min)		Hours	Fed (000)	
		99. At the scre	<ul><li>the Miscellaneous section.</li><li>At the Discrete I/O screen, select the Status screen option.</li></ul>				e Status					
		100. Clicl Con	00. Click the Disable PLC button in the Safety Controls section.				Safety					
		101. Und the safe	01. Under the Safety Controls section, uncheck the UNLOCK GATE option to ensure the safety gates are locked.				uncheck e the					
		102. Sele MAI	ect the C NTENA	lose but NCE MC	ton to ı DE sc	return to reen.	the					
		Bo ca	WARNING Be cautious when working around or on				orop					
		equip applie	e cautious when working around or on quipment when power has been pplied.				been					

MMO-043-14								Ma	inte	nanc	<u>e Te</u> c	hnic	<u>al Su</u>	ррс	ort C	enter
U.S. Postal S	Service							TIFICA	TION							
Maintonanco	tenance Checklist					E		MENT			CL	ASS	N	JMB	ER	TYPE
Manitenance	SUCCK	131		Ν.4	9	т		VINY M					2	Ω	5	N/
Equipment Nomenclature	2		Equipm	ent M					Bu	lletin Fil	ename			ence		171
LM MS	ST		Shoo	oting	Star	Bulk	Stad	ging		mm0	9077al	h	Coouri	3-	Year	
			U	<u>nit Ph</u>	ase	<u>3A a</u>	ind 3	B								
Denter	14		-		·			41 a.v.				N.41:		71		
Part or Component	No	(	i as Comply v	k ວtate vith all	ement curre	and I nt saf	ety pre	aon ecautio	ons)		∟st. Time	skill		Inr	esnold	15
		Ì							,		Req	Lev	Run Hours	Pi F	eces ⁻ ed	Freq.
											(min)			(0	000)	
		103 Pro	ss the F	-Sto	n Re	set a	and t	ne Po		ON						
		butt	ons.	_ 5.0	P 1.0	551 6										
					AU		I									
		Ensu	re the	TA i	s fu	lly r	etrac	ted	befo	ore						
		movi	ng the	SA.												
				C	:AU1	ION										
		Ensu	re the `	VA a	nd R	A ar	re no	t mov	ved.	,						
		104. At tl	ne MAII	NTEN	JAN	CE M	10DE	E-Mad	chine	Э						
		Con	trol scr	een,	click	on H	lome	SA.								
		105. At t	he Ma	chine	e Co	ntrol	scre	een,	mak	e the						
		app	ropriate	ent	ry ir	n the	e Ma	nual	Мо	ve to						
		sec	section and click on the MOVE SA to mov the SA such that the racks from which th							move						
		the	the SA such that the racks, from which the shelves have been removed are located t						on the							
		allo	N SUCE	ess f	to th		other	deal	r re	ducer						
		(SA	2/RSS)					300								
		106. At	the N	/AIN	TEN	ANC	ΕN	/ODE	E-Ma	achine						
		Con	itrol sc	reen,	clic	ck o	n Ei	nable	Pe	ndant						
		pus	h butto	<b>1</b> .												
		107. Usir	ng the I	penda	ant, i	nove	e the	SA t	о ро	osition						
		the	rack,	from	wh	ich .	the	shel	ves	were						
		prev	/IOUSIY	remo	oved ∆ງ/⊡	, ad	jacer	it to	the	other						
		yea	rieuuc	ei (3/	~2/K											
		108. Sele mai	ect the n scree	CEL n hea	LC ader	FFL pane	INE əl.	optio	n oi	n any						
		100 The	areen	stan	k lia	hte i	and f	he C	222	SOK						
		TO-	ENTER	siac R light	t bea	in to	flash	e U 1.	.000	5 01-						
		110 The	cell co	ntroll	er co	mnl	etec	all tra	nea	ctione						
		and	comes	s to a		ntroll	ed s	top.	The	e VTU						
		retu	rns to t	he H	OME	pos	ition.	•		-						
		111. The	green	stack	ligh	ts go	o Off.									
		112. Sele	ect Mai	nt Mo	de o	ptior	n fron	n mai	n sc	reen.						
		113 Acc	ess the	MA		ΝΔΝ	JCE	мор	Fe	reen						
		Sele	ect the	Disci	rete	I/O s	scree	n opt	ion	at the						
		Mis	Miscellaneous section.													
		114. At tl	14. At the Discrete I/O screen, select the Status				tatus									
		scre	screen option.													
												1				

U.S. Postal	U.S. Postal Service			IDENTIFICATION								
Maintenance	Check	list	WORK EQUIPMENT CODE ACRONYM					ASS ODE	NU	IMBER	TYPE	
			0 3	M S	Т		С	A	2	0 5	М	
Equipment Nomenclature LM MS	e ST		Equipme Shoot Uni	nt Model ting Star E t Phase 3	Bulk Staging A and 3B	Bulletin File mm09	ename 9077al	h	Occurre	ance 3-Year		
Part or	Item		Task	Statement a	and Instruction		Fst	Min		Threshold	ls	
Component	No	(0	Comply wit	th all current	t safety precaution	ns)	Time	Skill	Run	Pieces	Freq	
							(min)	Lev	Hours	Fed (000)	1104.	
		115. Ens at t Con optic	15. Ensure the Enable PLC option is displayed at the Discrete I/O Status Screen Safety Controls section. Click on the Disable PLC option to change to Enable PLC if required.									
		116. Sele pne activ syst ope drive fans cont	<ul> <li>option to change to Enable PLC if required.</li> <li>16. Select the UNLOCK THE GATE option. The pneumatic system purge valve automatically activates, removing air pressure from the system. The KP Main Motor Contactor opens. This removes 480 VAC from servo drive controllers and power to the motor fans. Control voltage is present at the controllers and sensors.</li> </ul>									
		117. Ope	en the sa	fety gates	6.							
		118. Sele MAI OFF	18. Select the Close option. Return to the MAINTENANCE MODE screen to LOG OFF.									
		119. Acc the SHL pror the s	19. Access the Windows NT START button at the lower screen display. Select the SHUTDOWN option and select YES when prompted. Wait for the software to complete the shutdown process.									
			[	WARN	ING							
		Befor you n	re perfo nust do	orming th n the app	ne following propriate PPE	steps						
		120. Ope the	en the Mo monitor,	CC doors and the L	; turn Off the c JPS.	computer,						
		121. Ope (CB	en MCC -1).	Main Disc	connect Circui	t Breaker						
			WARNING									
		Wher MCC, proce local Attac devic Breal signe lock Disco signe	When performing maintenance inside MCC, perform system lockout/ tagout procedures as prescribed by current local lockout/restore procedures. Attach a red multi-lock hasp lockout device on the Main Facility Circuit Breaker; and secure with a lock and signed tag. Otherwise, attach a multi- lock lockout device to the Main Disconnect Switch S1 using a lock and signed tag.									

MMO-043-14			Maintenance Technical Su								enter
U.S. Postal	Service		MODY			IDENTIFICAT		400	- NU		TVDE
Maintenance	Checkl	ist	CODE		ACRONYM			ASS ODE	NU	MRFK	TYPE
_			0 3	M S T			С	A	2	0 5	M
Equipment Nomenclature LM M	e ST		Equipmer Shooti Unit	nt Model ing Star Bul t Phase 3A	k Staging and 3B	Bulletin File mm09	ename 9077al	ı	Occurre	^{nce} 3-Year	
Part or	Item		Task	Statement and	Instruction		Est.	Min.		Threshold	ls
Component	No	((	Comply wit	h all current sa	fety precautio	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
		122. Clos proc loca 480 V CB1 v the C death the lii conta Break be lo syste 123. Loca Pan pow 123. Loca Pan pow 124. Rota EXH 125. Insta by c 126. Ente 127. Rep SA2 128. Ente 129. At t app sect rack preve preve perso	se MCC cedures il lockout /AC is p with the OFF poin acted. ker listed cked out ate the fill of from of acted. ker listed cked out ate the fill of from of acted. for fill of	doors. Per as prescril /restore pro WARNING Dresent on Main Disco sition. S electrocutio of the disc. The Main d on the MC of the disc. The Main d on the MC out/tagout matics Ma pment dam ir supply shift n. Ut device an cal lockout/i fety-fenced is 66 through ear box. fety-fenced hine Contro entry in the move the m which emoved, are CELL OFFI header par stack lights	the line s before lock cedures. the line s bonnect Swi evere inju- to will oc onnect swi Facility (C C exterior etely remo- to A Power D TAR circuit at device and in Air Valve d lock as pu- restore pro- area at SA2 of 83 for the area. I screen, in the shelv locate on and the C	ide of itch in iry or ccur if itch is Circuit r must ove all istribution t breaker ad lock. d lock lve to ury to to the rescribed cedure. 2/RSS. make the Move to that the res were turn end. n on any SSS OK-					

### MMO-043-14

U.S. Postal S	Service		IDENTIFICATION								
Maintenance	Check	list	WORK				CL		NU	MBER	TYPE
			0 3	M S T			C	A	2	0 5	М
Equipment Nomenclature	э ST		Equipme Shoot Uni	^{nt Model} ting Star Bu it Phase 3A	k Staging and 3B	Bulletin File mm09	ename 9077al	h	Occurre	nce 3-Year	
Part or	ltem		Task	Statement and	Instruction		Fst	Min		Threshold	s
Component	No	(0	Comply wit	th all current sa	afety precautio	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.
		TO-	ENTER	liaht beain t	o flash						
		132. The and retu	cell con comes rns to th	troller comp to a contro e HOME po	oletes all tra lled stop. sition.	nsactions The VTU					
		133. The	green s	tack lights g	o Off.						
		134. Sele	ect Maint	t Mode optic	on from maii	n screen.					
		135. Acco Sele Miso	135. Access the MAINTENANCE MODE screen. Select the Discrete I/O screen option at the Miscellaneous section.								
		136. At th scre	36. At the Discrete I/O screen, select the Status screen option.								
		137. Ens at t Con optio	137. Ensure the Enable PLC option is displayed at the Discrete I/O Status Screen Safety Controls section. Click on the Disable PLC option to change to Enable PLC if required.								
		138. Sele pner activ syst oper drive fans cont	38. Select the UNLOCK THE GATE option. The pneumatic system purge valve automatical activates, removing air pressure from the system. The KP Main Motor Contact opens. This removes 480 VAC from service controllers and power to the mot fans. Control voltage is present at the controllers and concert.			tion. The pmatically from the Contactor om servo he motor nt at the					
		139. Ope	n the sa	fety gates.							
		140. Sele MAI OFF	ect the NTENAI	Close opti NCE MOD	on. Retur E screen	n to the to LOG					
		141. Acco the SHL pror the s	41. Access the Windows NT START button a the lower screen display. Select the SHUTDOWN option and select YES when prompted. Wait for the software to complete the shutdown process.			button at elect the ES when complete					
			WARNING								
		Befor you n	Before performing the following steps you must don the appropriate PPE.			steps					
		142. Ope the	42. Open the MCC doors; turn Off the compu- the monitor, and the UPS.			computer,					

MMO-043-14		Maintenanc	tenance Technical Support Center					
U.S. Postal	Service		TION	220	NU	MRED	TVDE	
Maintenance	Checklist	CODE ACRONYM	C	DDE				
E minus est Marca da fra	-		С	Α	2	0 5	М	
Equipment Nomenclature	э ST	Shooting Star Bulk Staging mm0 Unit Phase 3A and 3B	ename 9077al	٦	Occurre	^{nce} 3-Year		
Part or	ltem	Task Statement and Instruction	Est.	Min.		Threshold	ls	
Component	No	(Comply with all current safety precautions)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed	Freq.	
	143. 143. 143. 144. 144. 144. 144. 145.	Open the MCC Main Disconnect Circuit Breaker (CB-1). WARNING WARNING WARNING Warning maintenance inside More performing maintenance inside More performing maintenance inside More perform system lockout/ tagout rocedures as prescribed by current back of the Main Facility Circuit reaker; and secure with a lock and igned tag. Otherwise, attach a multi- back lockout device to the Main bisconnect Switch S1 using a lock and igned tag. Close MCC doors. Perform lockout/tagout procedures as prescribed by the current local lockout/restore procedures. WARNING 80 VAC is present on the line side of B1 with the Main Disconnect Switch in the OFF position. Severe injury or eath from electrocution will occur if the line side of the Main Disconnect witch is contacted. The Main Facility fircuit Breaker listed on the MCC atterior must be locked out to ompletely remove all system power. Locate the facility Main Power Distribution Panel. Disconnect STAR circuit breaker power, and install lockout device and lock. WARNING MARNING MARNING MARNING	Req (min)	Lev	Run Hours	Pieces Fed (000)	Freq.	

U.S. Postal	U.S. Postal Service				IDENTIFICATION									
Maintenance	Check	list	WORK CODF		EQUI ACR	PMENT ONYM		CL	LASS ODF	NU	MBER	TYPE		
			0 3	M S	T			C	A	2	0 5	М		
Equipment Nomenclature	∍ ST		Equipme Shoot Uni	nt Model ting Star t Phase :	Bulk Sta 3A and 3	aging 3B	Bulletin File mm09	ename 9077al	h	Occurre	nce 3-Year			
Part or	Item		Task	Statement	and Instru	iction		Est.	Min.		Threshold	ls		
Component	No	(1	Comply wi	th all currer	nt safety p	recautio	ns)	Time Req (min)	Skill Lev	Run Hours	Pieces Fed (000)	Freq.		
				NO	TE									
		The for requir suppor install	The following step to install the SA shelves requires two people. One person should support each shelf, while the other person installs the mounting bolts and new nuts.											
		146. Rota EXH	ate the a I positio	iir supply n.	shut-of	^f valve	to the							
		147. Insta by the proc	<ul> <li>47. Install lockout device and lock as prescribed by the current local lockout/restore procedure.</li> <li>48. Enter the safety fenced area and ongood</li> </ul>											
		148. Ente the VA dow prev	<ul> <li>48. Enter the safety-fenced area and engage the long maintenance bar underneath the VA carriage assembly and secure it so downward motion of the VA carriage is prevented.</li> <li>49. Reinstall the shelves removed earlier. With</li> </ul>											
		149. Reir one the 3/8"	<ul> <li>49. Reinstall the shelves removed earlier. With one person supporting each shelf, secure the shelves with 3 bolts, washers, and 3 new 3/8" nylon locking nuts.</li> </ul>											
		150. Ens	ure all m	naterials	and tool	s are re	emoved.							
		151. Ren the	nove ma storage	intenanc position.	e bar ar	id secu	re it in							
		152. Exit and	the safe secure	ety fence interlock	d area a switche	nd clos s.	se gate(s)							
			[	WARN	NING									
		Befoi you r	Before performing the following steps you must don the appropriate PPE.				steps							
			WARNING											
		Be ca equip appli	Be cautious when working around or on equipment when power has been applied.				or on been							
		153. Res Reg	53. Restore the air pressure to the Filter Regulator Supply.				r							
		154. Res brea	Restore the air pressure to the Filter Regulator Supply. Reset the Main Facilities STAR circuit breaker, as required.				uit							

U.S. Postal Service								DENTIFICA							
Maintenance	Check	list	CODE			EQU AC	JIPMENT RONYM	Γ		CL	ASS	N	JMBEF	२	TYPE
			0 3	Μ	S	T				C	A	2	0	5	М
Equipment Nomenclature	e ST		Equipme Shoot Uni	nt Moo ting S t Pha	^{del} Star I Ise 3	Bulk S ⁻ 3A and	taging 3B		Bulletin Fil mm0	ename 9077al	n	Occurr	ence 3-Y	ear	
Part or	ltem		Task	Staten	nent	and Inst	ruction			Fst	Min		Three	hold	e
Component	No	(0	Comply wit	th all c	urrer	nt safety	precautio	on	s)	Time Req (min)	Skill . Lev	Run Hours	Piec Fe (00	;es d 0)	Freq.
		155. Posi to a The fans	55. Position the Main Disconnect Switch (CB-1) to apply 480 VAC 3-phases to the MCC. The MCC power supplies and the internal fans will come on.												
		156. Turr diag LED	<ul> <li>56. Turn on the UPS and allow the internal self diagnostic routine to complete and the green LED to illuminate.</li> <li>57. Turn On the monitor and the coll controller.</li> </ul>												
		157. Turr Allov	n On the w to the	mon cell c	itor conti	and the	e cell c boot u	on up	troller.						
		158. Whe acce pass wait	58. When prompted, press Ctrl-Alt-Delete to access the Windows NT Logon box. At the password default prompt, press ENTER and wait one minute for all processes to start.												
				I	ΝΟΊ	ΓE									
		If one SHOF activa advisi INTEF ORAC	e minute RTCUT ⁻ ited, a ng RFACE.I CLE not :	has TO II prom EXE availa	not NTE npt SHO is able	r elaps RFAC screer RTCU termir	ed befo E.EXE n will T nated o	ore Ic ap du	e the con is opear TO ie to						
		159. Dou INTI Logi	ble click ERFACE in screer	i on th E.EXE n app	ne S E Ico ears	HORT on. Th s.	CUT T e STAF	0 २ (	Console						
				I	NOT	ΓE									
		The I succe appea the L0 trackb	_OGIN essfully ars initia OGIN na pall or pr	name logg Ily in ame ess S	e of jed this winc SHIF	the u into field. dow, c T-TAE	the the To re lick it v	ho sy etu vitl	o last vstem irn to h the						
		160. Ente	er the US	SER I	NAM	/IE and	PASS	W	ORD.						
		161. The succ CON NET cont the	<ul> <li>61. The CELL STATUS screen appears after successful LOGIN. Wait for a green CONNECTED to appear at the right of the NETWORK status, indicating the cell controller established communication with the TMS system.</li> <li>62. Review the CELL STATUS screen for</li> </ul>			after of the I n with									
		erro note	<ol> <li>Review the CELL STATUS screen for errors. Review the Fault Description and note any discrepancies.</li> </ol>					and							

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U.S. Postal	Service					DENTIFICAT	ΓΙΟΝ				
Maintenance	Check	list	WORK CODE		EQUIPMENT ACRONYM		CL C(	ASS ODE	NU	MBER	TYPE
			0 3	M S T			С	Α	2	0 5	М
Equipment Nomenclature	э ST		Equipmer Shoot Unit	nt Model ing Star Bull t Phase 3A a	k Staging and 3B	Bulletin File mm09	ename 9077al	n	Occurre	nce 3-Year	
Part or	Item		Task	Statement and	Instruction		Est.	Min.		Threshold	S
Component	No	("	Comply wit	h all current sa	fety precautior	ns)	Time Req (min)	Skill . Lev	Run Hours	Pieces Fed (000)	Freq.
		162 Dhu	يمنومالي وا	and the eafe	ty gatas			1			ſ
		164. Sele	<ul><li>63. Physically close the safety gates.</li><li>64. Select Maint Mode option from main screen.</li></ul>								
		165. Acc Sele the	65. Access the MAINTENANCE MODE screen. Select the Discrete I/O screen option under the Miscellaneous section.								
		166. At th scre	66. At the Discrete I/O screen, select the Status screen option.								
		167. Clic Con	67. Click the Disable PLC button in the Safety Controls section.								
		168. Und the safe	58. Under the Safety Controls section, uncheck the UNLOCK GATE option to ensure the safety gates are locked.								
		169. Sele MAI	39. Select the CLOSE button to return to the MAINTENANCE MODE screen.								
				WARNIN	G						
		Be ca equip appli	autious v oment ed.	when worki when pov	ng around ver has	or on been					
		170. Pres to re	ss the ye eset the I	ellow E-Stop E-Stop circu	RESET pu: itry.	shbutton					
				NOTE							
		The signif Safet	system ying the y Mat rel	pneumatics K1 E-Stop r ay have bee	will press relay and th en reset.	surize, e K19					
		171. Pres app	71. Press the green POWER ON pushbutton to apply power to the KP mainline contactor.								
		172. As p sim	72. As power is applied the following happens simultaneously:								
		a. / F (	<ul> <li>An audible tone sound Personnel Alert Station CycleStop Switch Stat Panels.</li> </ul>			e Mail and the S)					
		b. f	<ul> <li>b. The stack lights flash at a two hertz rate for about 20 seconds and then the white stack light illuminates steadily.</li> </ul>								

MMO-0	43-14
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	Sonvice													
Maintenance Checklist			WORK E		CL	ASS	NU	TYPE						
			0 3 M S T			C	A	2	0 5	М				
Equipment Nomenclature			Equipment Model	Bulletin File	ename	1	Occurre	nce						
LM MST			Shooting Star Bulk	c Staging	9077al	ו	3-Year							
			Unit Phase 3A a	and 3B										
Part or	Item		Task Statement and Instruction				Min.		s					
Component	No	(	Comply with all current sat	ns)	Time Reg	Skill Lev	Run	Pieces	Freq.					
						(min)		Hours	Fed (000)					
	1	1					1		()					
		С.	All system drives are perform an internal se	initialized a elf-test.	and									
		173. Clic	k on the CELL ONLI	o place										
		the The	STAR in the ONLINE following events are	mode of c completed	peration.									
		a.	An audible signal wil	I sound for	five									
			second followed by a seconds.	a quiet peri	od of five									
		b.	All start-up lights flas	z rate for										
			10 seconds. The sta	art-up lights	are the									
			lamp and the botton	ts, the amb 1 orange M	PAS									
			lamps.	r er ange m										
		C.	At the top of the CEL	L STATUS	Sscreen									
			messages are displa	yed PEND	ING									
			ONLINE Initialization	<ol> <li>As the axis</li> <li>the amplication</li> </ol>	xis are ifiers are									
			checked and RECO	NCILIATIO	N of the									
		А	At the completion of	reconciliati	on the									
		u.	white stack lights illu	minate stea	adily.									
		e.	The STATUS field at screen displays ONL	t the top of .INE.	the									
			NOTE											
		The	white stack light flas	hes if eith	er the									
		STA	R encounters a Servo	Drive Cor	ntroller									
		to S	ervo Drive Motor	fault, or	if the									
		main	enance bar is deploy	ea.										
		174. Wh	en ONLINE is comple	eted the flas	shing									
		whi	te stack lights illumina	ate steadily	, and									
		ON	LINE operation begin	S.										
	1	1					l	1	1	1				

U.S. Postal Service			IDENTIFICATION														
Maintenance Checklist			WORK EQUIPMENT CODE ACRONYM									CL C	NU	JME	TYPE		
			0	3	Μ	S	Т					С	Α	2	0	5	М
Equipment Nomenclature LM MST			Equipment Model Shooting Star Bulk Staging Unit Phase 3A and 3B								n Filer m09	^{name} 077al	h	Occurrence 3-Year			
Part or	Item	10	Task Statement and Instruction							Est.	Min.	Thresholds					
Component										Req (min)	Lev	Run Hours	F	Pieces Fed (000)	Freq.		
CLEAN UP Clean Up.									2	ALL							
		Ensure all tools, lubricants, rags, etc., are removed from the work area. Notify supervisor of any deficiencies.							are of	_							