MAINTENANCE TECHNICAL SUPPORT CENTER HEADQUARTERS MAINTENANCE OPERATIONS UNITED STATES POSTAL SERVICE

Maintenance Management Order

SUBJECT: Operational and Preventive Maintenance Guidelines for Manual Scan Where You Band (MSWYB) Dimensional Scanning Device (DSD) DATE: April 9, 2018

TO: Maintenance Managers, All MSWYB DSD Sites

NO: MMO-024-18

FILE CODE: F30

jcra:mm18022ad

UNITED STATES

This Maintenance Management Order (MMO) provides Operational and Preventive Maintenance Guidelines for the new MSWYB DSD System. The acronym is MSWYB, class code AD.

The workhours represented in this MMO reflect the maximum workhours required to maintain the equipment. Given local conditions, management may modify task frequencies.

The minimum maintenance skill level required to perform each task is included in the Minimum Skill Level column of each checklist. This does not preclude higher level employees from performing any of this work.

WARNING

Various products requiring Safety Data Sheets (SDS) may be utilized during the performance of the procedures in this bulletin. Ensure the current SDS for each product used is on file and available to all employees. When reordering such a product, it is suggested that current SDS be requested. Refer to SDS for appropriate personal protective equipment.

WARNING

The use of compressed or blown air is prohibited. An alternative cleaning method such as a HEPA filtered vacuum cleaner, a damp rag, lint-free cloth, or brush must be used in place of compressed or blown air.

WARNING

Steps contained in this bulletin may require the use of Electrical Work Plan (EWP) Personal Protective Equipment (PPE). Refer to the current EWP MMO for appropriate EWP PPE and barricade requirements.

Direct any questions or comments concerning this bulletin to the MTSC HelpDesk, online at <u>https://tickets.mtsc.usps.gov/login.php</u> or call (800) 366-4123.

Frederick L. Jackson III Manager (A) Maintenance Technical Support Center HQ Maintenance Operations

- Attachments 1. Summary of Workload Estimate
 - 2. Master Checklist 03-MSWYB-AD-001-M Daily
 - 3. Master Checklist 03-MSWYB-AD-002-M Monthly
 - 4. Master Checklist 03-MSWYB-AD-003-M Yearly
 - 5. Master Checklist 09-MSWYB-AD-001-M Operational

SUMMARY

WORKLOAD ESTIMATE

FOR MSWYB DSD SYSTEM

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SUMMARY WORKLOAD ESTIMATE FOR MSWYB DSD

Operation	Routine Servicing (Hrs/Yr)	Repair* (Hrs/Yr)	Routine Servicing & Repair Time (Hrs/Yr)	Non- productive Time ** (Hrs/Yr)	Total Servicing Per Machine (Hrs/Yr)		nal Mainte Servicine hine (Hrs	g Per
5 Day	41.65	12.50	54.15	5.41	59.56	87.73	115.89	144.06
6 day	48.58	14.58	63.16	6.32	69.47	103.27	137.07	170.87
7 day	55.52	16.66	72.17	7.22	79.39	118.82	158.26	197.69

NOTES

*Repair estimates based on 30% of servicing.

**Based on 10% of total servicing and repair.

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MSWYB II MASTER CHECKLIST

03-MSWYB-AD-001-M

Daily Maintenance

Time Total: 8 minutes

MMO-024-18

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SAFETY STATEMENT	1.	COMPLY WITH ALL SAFETY PRECAUTIONS. Disconnect power and apply lockouts when required by this instruction. Refer to current local lockout procedures to properly shut down and lock out this machine. Open equipment and inspect dust conditions. Check for suspicious dust or unusual debris. If any unusual substance is found notify supervisor prior to proceeding with any further action on the equipment. THE USE OF COMPRESSED OR BLOWN AIR IS PROHIBITED. When cleaning is required, an alternative cleaning method such as a HEPA filtered vacuum cleaner or a damp rag must be used in place of compressed or blown air. A lint- free cloth or brush may be used on optical equipment only when other cleaning methods cannot be used. Report safety deficiencies to supervisor immediately upon detection. WARNING FOR EWP/PPE: Steps contained in this bulletin may require the use of Personal Protective Equipment (PPE). Refer to the current Electrical Work	1	All		
		Plan (EWP) MMO for appropriate PPE and barricade requirements.				
WORKSTATION	2.	 Clean workstation. Wipe the workstation keyboard and monitor using a moistened lint-free cloth. Wipe hand scanner using a moistened lint-free cloth, paying special attention to the scan window. Spray glass cleaner on a lint-free cloth to clean dirt or thumbprints from scan window area. Wipe scale controller using a moistened lint-free cloth. Wipe the remainder of the workstation area using a moistened lint-free cloth. 	2	7		

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MSWYB DSD MASTER CHECKLIST

03-MSWYB-AD-002-M

Monthly Maintenance

Time Total: 33 minutes

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SAFETY STATEMENT	1.	COMPLY WITH ALL SAFETY PRECAUTIONS. Disconnect power and apply lockouts when required by this instruction. Refer to current local lockout procedures to properly shutdown and lockout this machine. Open equipment and inspect dust conditions. Check for suspicious dust or unusual debris. If any unusual substance is found notify supervisor prior to proceeding with any further action on the equipment.	1	All		
		THE USE OF COMPRESSED OR BLOWN AIR IS PROHIBITED. When cleaning is required, an alternative cleaning method such as a HEPA filtered vacuum cleaner or a damp rag must be used in place of compressed or blown air. A lint- free cloth or brush may be used on optical equipment only when other cleaning methods cannot be used. Report safety deficiencies to supervisor immediately upon detection.				
		WARNING FOR EWP/PPE: Steps contained in this bulletin may require the use of Personal Protective Equipment (PPE). Refer to the current Electrical Work Plan (EWP) MMO for appropriate PPE and barricade requirements.				
SCALE	2.	 Clean and check scale. 1. Wipe scale platform cover using a moistened lint-free cloth. Spray a cleaning solution on a lint free cloth and remove excess dirt and adhesive build-up. 	7	9		
		 Remove the scale platform cover. Vacuum any dust or debris from inside the scale unit being careful around the load cell. 				
		3. Check the scale platform for proper level. Adjust as necessary using the built-in level as reference.				
		4. Carefully replace the scale platform cover.				
		5. Place a calibrated weight in the center and then in all four corners of the scale.				

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MSWYB DSD MASTER CHECKLIST

03-MSWYB-AD-003-M

Yearly Maintenance

Time Total: 23 minutes

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SAFETY STATEMENT	1.	COMPLY WITH ALL SAFETY PRECAUTIONS. Disconnect power and apply lockouts when required by this instruction. Refer to current local lockout procedures to properly shut down and lock out this machine. Open equipment and inspect dust conditions. Check for suspicious dust or unusual debris. If any unusual substance is found notify supervisor prior to proceeding with any further action on the equipment.		All		
		THE USE OF COMPRESSED OR BLOWN AIR IS PROHIBITED. When cleaning is required, an alternative cleaning method such as a HEPA filtered vacuum cleaner or a damp rag must be used in place of compressed or blown air. A lint- free cloth or brush may be used on optical equipment only when other cleaning methods cannot be used. Report safety deficiencies to supervisor immediately upon detection. WARNING FOR EWP/PPE: Steps contained in this bulletin may require the use of Personal Protective Equipment (PPE). Refer to the current Electrical Work Plan (EWP) MMO for appropriate PPE and barricade requirements.				
COMPUTER	2.	Clean computer.	16	10		
		1. Exit the MSWYB application and shut down the MSWYB computer.				
		 Remove all cables and connections. Mark the cables for re-installation later. 				
		 Place MSWYB computer on a bench with static protection or into a Dust Containment Unit (DCU). 				
		a. Remove the MSWYB computer side cover.				
		 b. Vacuum inside the computer using a HEPA approved vacuum and static protected nozzle. Do not damage components or bump connectors. 				

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		5. Powe syste		e MSWY	BIIw	orks	tation	, and test						
		6. Rest	ore syste	em to no	ormal	oper	ation.							
WORKSTATION AND CART	3.	Check w	/orkstati	ion and	wirin	ıg.			3	9				
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MSWYB DSD MASTER CHECKLIST

09- MSWYB -AD-001-M

Operational Maintenance

Time Total: 6.5 minutes

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OVERHEAD SCANNER	2.	1. Obs sca sca bar Rou 2. Visu	scanner when the clerk or mail handler is scanning the mail. The system should read barcodes and produce Distribution & Routing (D&R) labels.								0.5	9					
HAND SCANNER	3.	MSWYB 1. Obs cler bea	damage DSD H serve op k or mai im shou ould be h	and berat il ha ld bo	tion o ndler visil	f har is so	nd so cann nd a	ing n n au	nail. dibl	.La eb	aser eep	0.5	9				
		2. Visu	ually ma naged ir	ke s	sure h	nand		-									

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PRINTER	5.	MSWYE	B DSD P	rinte	r.						1	9			
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		. Observe the operation of the printer when the clerk or mail handler is processing mail.													
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			niner to												
		bar	s. Also, make sure the print is centered												
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MSWYB DSD COMPUTER AND	6.	System	•			•					2	9			
SYSTEM TEST			sure pro												
	k of the blocked					anu e	insu								
	ith c	lerk (or m	ail ha	ndle	er.									
	c if the s	ysten	n is f	unct	ionir	ng cor	rect	ly.							
	3. Observe th														
			computer monitor GUI screen and ensure all devices are showing green.												
										nutor					
			 Observe the date and time on the computer monitor GUI screen and ensure it is correct. 												
SYSTEM	7.	Return	Return to Operation.								1	9			
		Ensure a													
		removed to prope													
		order to	repair a	iny de	eficie	ncie									
	1	Supervis	sor as n	ecess	sarv.						1			1	